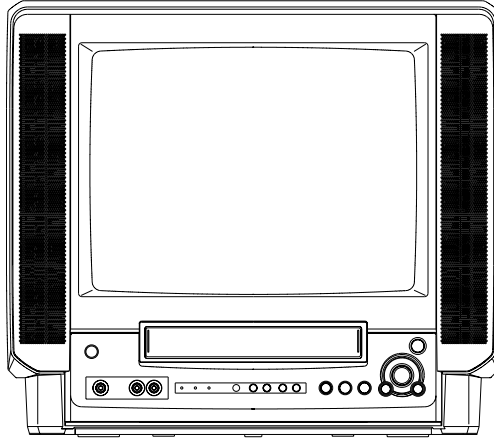


This SERVICE MANUAL is exclusive with KAL model.

The Ⓐ is indicated for KAL model after the Model Name on the Spec. Plate.

The specification for KAL model and K model is common. But, there are slightly differences between the 2 models on the Electric Circuit and Structure Parts.



SERVICE MANUAL

INTEGRATED COLOR TV /VIDEO
CASSETTE RECORDER

BASIC TAPE MECHANISM : OVD-6S

SPECIFICATIONS

POWER REQUIREMENTS	230V AC, 50Hz	TAPE SPEED	PAL
POWER CONSUMPTION	55W		SP: 23.39 mm/sec.
	Standby 6W		LP: 11.69 mm/sec.
WEIGHT	Approx. 12.8 kg (28.16 lbs.)		NTSC (playback SP only)
DIMENSIONS	435 mm (W) x 370.5 mm (D) x		33.35 mm/sec.
	384.5 mm (H)	RECORDING/PLAYBACK TIME	PAL
	(17 1/4 x 14 5/8 x		SP: 5 hours max. with E-300 tape
	15 1/4 in.)		LP: 10 hours max. with E-300 tape
PICTURE TUBE	14 in. (34 cm "V"), 90 degree		NTSC (playback SP only)
	deflection		3 hours 30 minutes max. with T-210
TUNER SYSTEM	Frequency synthesized tuner		tape
CHANNEL COVERAGE	UHF: 21 to 69	VIDEO INPUT	1.0Vp-p, 75 ohm, unbalanced
TV SYSTEM	I	VIDEO OUTPUT	1.0Vp-p, 75 ohm, unbalanced
HORIZONTAL RESOLUTION	240 lines	VIDEO S/N	53dB (nominal)
OPERATING TEMPERATURE	5°C to 40°C	AUDIO INPUT	SCART: -3.8 dBs, 50K ohm
VIDEO RECORDING SYSTEM	Rotary 2 head helical scanning system		RCA: -3.8 dBs, 50K ohm
VIDEO SIGNAL SYSTEM	PAL colour signal, 625 lines, 50 fields	AUDIO OUTPUT	SCART: -3.8 dBs less than 1K ohm
VIDEO HEAD	Azimuth 2 heads	AUDIO TRACK	1 track (mono)
USABLE CASSETTES	VHS video cassettes		

● Design and specifications are subject to change without notice.

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SERVICING NOTICES ON CHECKING

1. KEEP THE NOTICES

As for the places which need special attentions, they are indicated with the labels or seals on the cabinet, chassis and parts. Make sure to keep the indications and notices in the operation manual.

2. AVOID AN ELECTRIC SHOCK

There is a high voltage part inside. Avoid an electric shock while the electric current is flowing.

3. USE THE DESIGNATED PARTS

The parts in this equipment have the specific characters of incombustibility and withstand voltage for safety. Therefore, the part which is replaced should be used the part which has the same character. Especially as to the important parts for safety which is indicated in the circuit diagram or the table of parts as a \triangle mark, the designated parts must be used.

4. PUT PARTS AND WIRES IN THE ORIGINAL POSITION AFTER ASSEMBLING OR WIRING

There are parts which use the insulation material such as a tube or tape for safety, or which are assembled in the condition that these do not contact with the printed board. The inside wiring is designed not to get closer to the pyrogenic parts and high voltage parts. Therefore, put these parts in the original positions.

5. TAKE CARE TO DEAL WITH THE CATHODE-RAY TUBE

In the condition that an explosion-proof cathode-ray tube is set in this equipment, safety is secured against implosion. However, when removing it or serving from backward, it is dangerous to give a shock. Take enough care to deal with it.

6. AVOID AN X-RAY

Safety is secured against an X-ray by considering about the cathode-ray tube and the high voltage peripheral circuit, etc.

Therefore, when repairing the high voltage peripheral circuit, use the designated parts and make sure not modify the circuit.

Repairing except indicates causes rising of high voltage, and it emits an X-ray from the cathode-ray tube.

7. PERFORM A SAFETY CHECK AFTER SERVICING

Confirm that the screws, parts and wiring which were removed in order to service are put in the original positions, or whether there are the portions which are deteriorated around the serviced places serviced or not. Check the insulation between the antenna terminal or external metal and the AC cord plug blades. And be sure the safety of that.

(INSULATION CHECK PROCEDURE)

1. Unplug the plug from the AC outlet.
2. Remove the antenna terminal on TV and turn on the TV.
3. Insulation resistance between the cord plug terminals and the external exposure metal **[Note 2]** should be more than 1M ohm by using the 500V insulation resistance meter **[Note 1]**.
4. If the insulation resistance is less than 1M ohm, the inspection repair should be required.

[Note 1]

If you have not the 500V insulation resistance meter, use a Tester.

[Note 2]

External exposure metal: Antenna terminal
Earphone jack

DISASSEMBLY INSTRUCTIONS

1. REMOVAL OF MECHANICAL PARTS AND P.W. Boards

1-1: BACK CABINET (Refer to Fig. 1-1)

1. Remove the 2 screws ①.
2. Remove the 2 screws ②.
3. Remove the 2 screws ③ which are used for holding the Back Cabinet.
4. Remove the AC cord from the AC cord hook ④.
5. Remove the Back Cabinet in the direction of arrow.

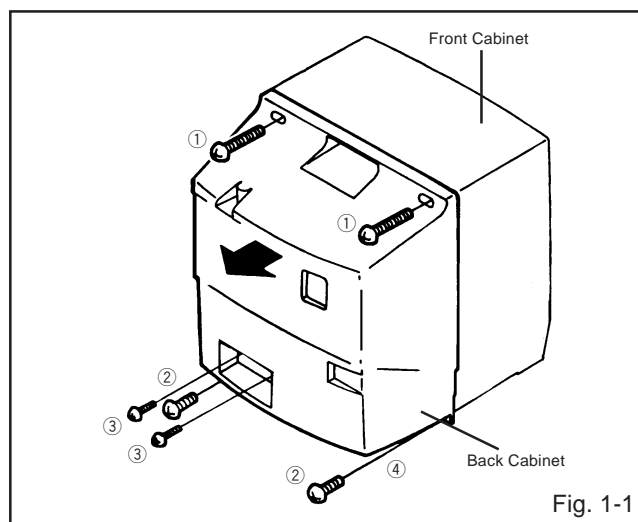


Fig. 1-1

1-2: CRT PWB (Refer to Fig. 1-2)

CAUTION: BEFORE REMOVING THE ANODE CAP, DISCHARGE ELECTRICITY BECAUSE IT CONTAINS HIGH VOLTAGE. BEFORE ATTEMPTING TO REMOVE OR REPAIR ANY PWB, UNPLUG THE POWER CORD FROM THE AC SOURCE.

1. Remove the Anode Cap.
(Refer to REMOVAL OF ANODE CAP)
2. Disconnect the following connectors:
(CP801 and CP850).
3. Remove the CRT PWB in the direction of arrow.

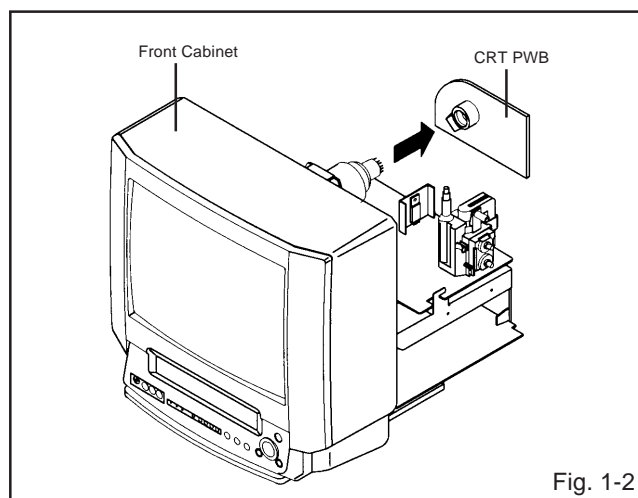


Fig. 1-2

1-3: TV/VCR BLOCK (Refer to Fig. 1-3)

1. Remove the 2 screws ①.
2. Disconnect the following connectors:
(CP351, CP757, CP302, CP401, CP501 and CP502).
3. Unlock the support ②.
4. Remove the TV/VCR Block in the direction of arrow.

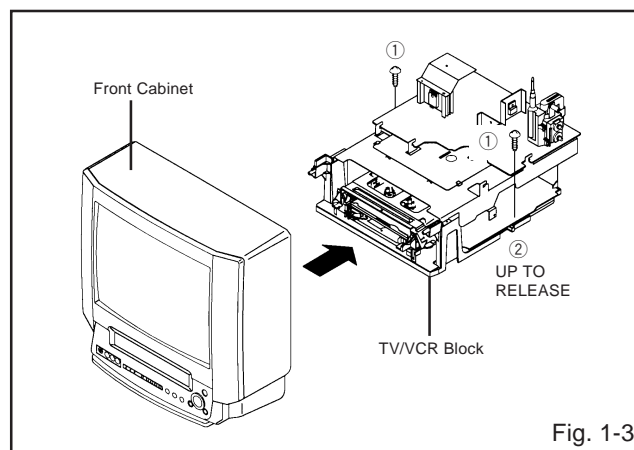


Fig. 1-3

1-4: MAIN PWB (Refer to Fig. 1-4)

1. Remove the screw ①.
2. Remove the Main PWB Holder.
3. Remove the 2 screws ②.
4. Remove the 3 screws ③.
5. Disconnect the following connectors:
(CP810 and CP820).
6. Remove the Main PWB in the direction of arrow.

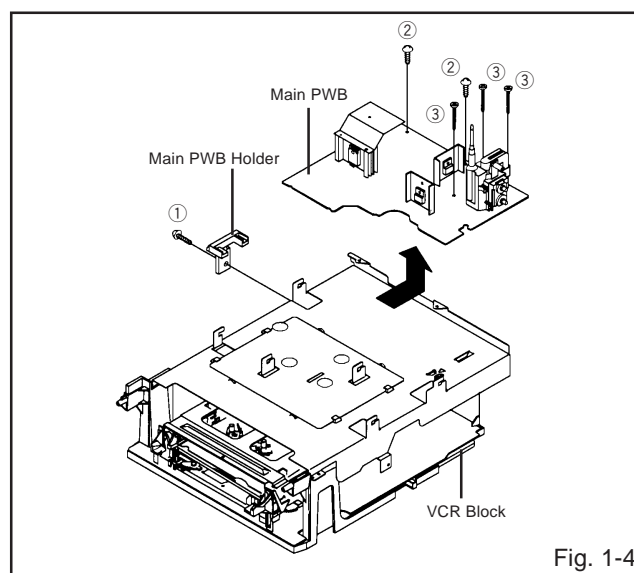
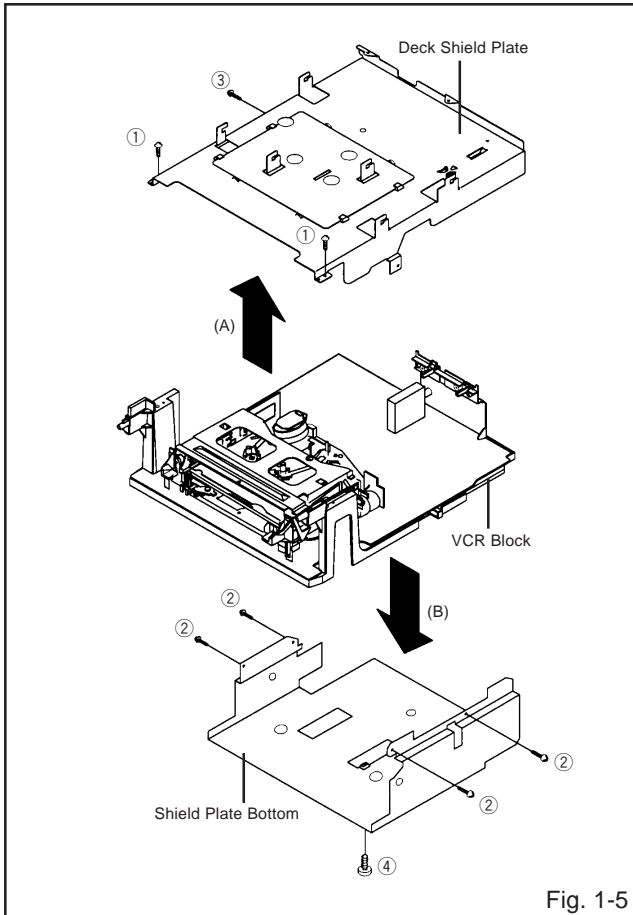


Fig. 1-4

DISASSEMBLY INSTRUCTIONS

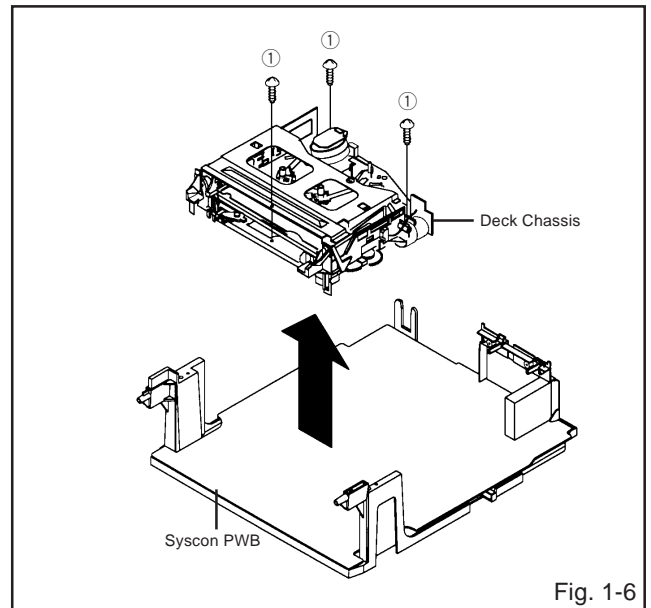
1-5: DECK SHIELD PLATE (Refer to Fig. 1-5)

1. Remove the 2 screws ①.
2. Remove the 4 screws ②.
3. Remove the screw ③.
4. Remove the Deck Shield Plate in the direction of arrow (A).
5. Remove the screw ④.
6. Remove the Shield Plate Bottom in the direction of arrow (B).



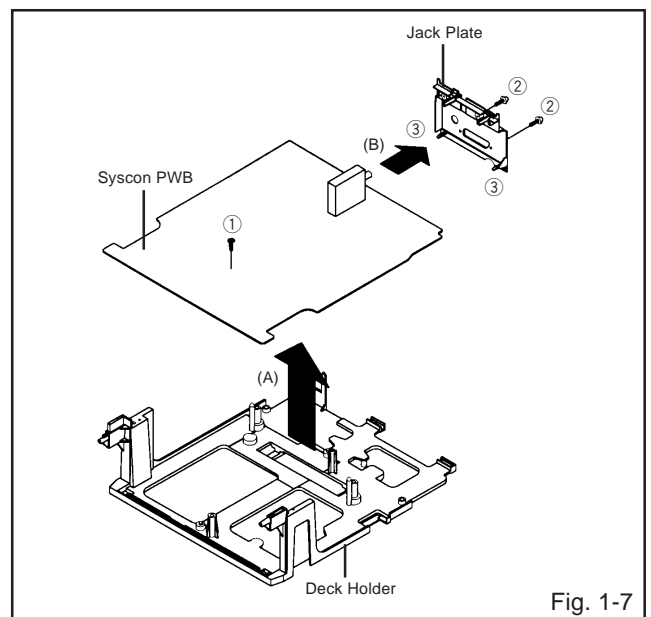
1-6: DECK CHASSIS (Refer to Fig. 1-6)

1. Remove the 3 screws ①.
2. Disconnect the following connectors:
(CP1004, CP1005, CP1006, CP4001, CP4004 and CP4005).
3. Remove the Deck Chassis in the direction of arrow.



1-7: JACK PLATE AND SYSCON PWB (Refer to Fig. 1-7)

1. Remove the screw ①.
2. Remove the Syscon PWB in the direction of arrow (A).
3. Remove the 2 screws ②.
4. Unlock the 2 supports ③.
5. Remove the Jack Plate in the direction of arrow (B).



DISASSEMBLY INSTRUCTIONS

2. REMOVAL OF DECK PARTS

2-1: TOP BRACKET (Refer to Fig. 2-1)

1. Remove the 2 screws ①.
2. Slide the 2 supports ② and remove the Top Bracket.

NOTE

When you install the Top Bracket, install the screw (1) first, then install the screw (2).

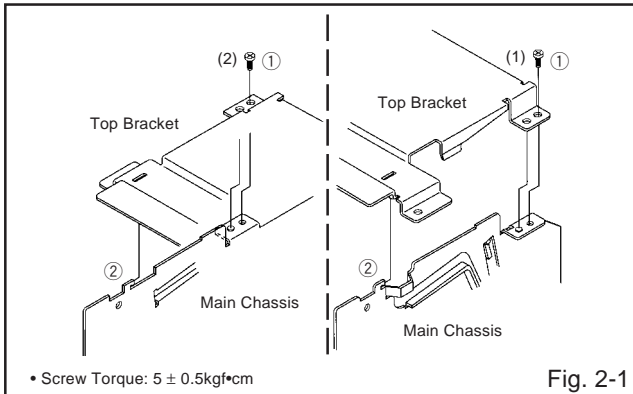


Fig. 2-1

2-2: FLAP LEVER/TAPE GUIDE R (Refer to Fig. 2-2)

1. Move the Cassette Holder Ass'y to the back side.
2. Remove the Polyslider Washer ①.
3. Remove the Flap Lever.
4. Unlock the 3 supports ② and remove the Tape Guide R.

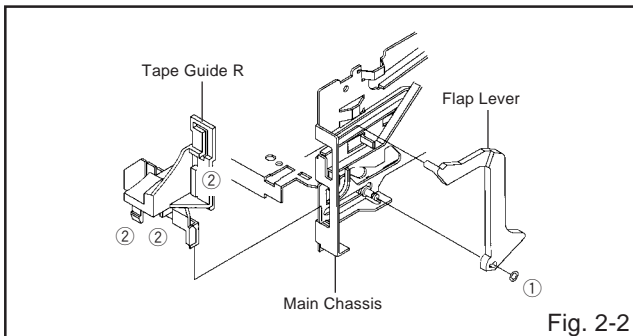


Fig. 2-2

2-3: TAPE GUIDE L (Refer to Fig. 2-3-A)

1. Move the Cassette Holder Ass'y to the back side.
2. Unlock the 2 supports ① and remove the Tape Guide L.
3. Remove the REC Lever. (Recorder only)

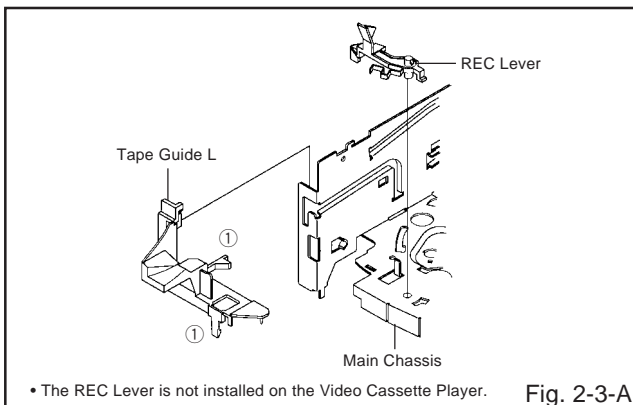


Fig. 2-3-A

NOTE

When you install the Tape Guide L, install as shown in the circle of Fig. 2-3-B. (Refer to Fig. 2-3-B)

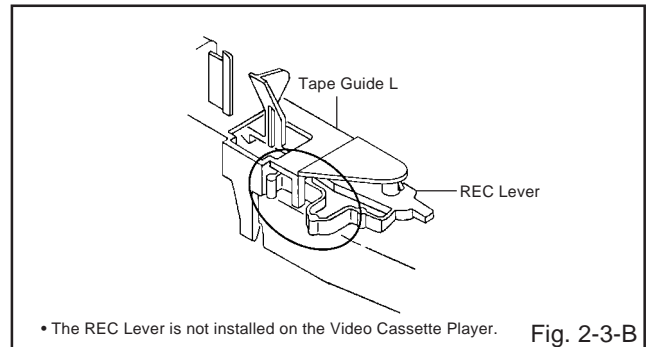


Fig. 2-3-B

2-4: CASSETTE HOLDER ASS'Y (Refer to Fig. 2-4)

1. Move the Cassette Holder Ass'y to the front side.
2. Push the Locker R to remove the Cassette Side R.
3. Remove the Cassette Side L.

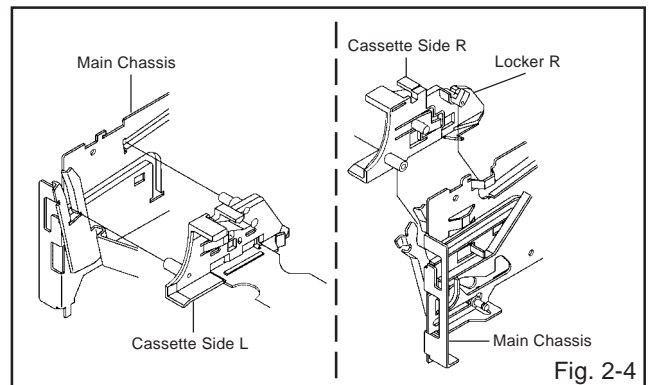


Fig. 2-4

2-5: CASSETTE SIDE L/R (Refer to Fig. 2-5)

1. Unlock the 4 supports ① and then remove the Cassette Side L/R.

NOTE

When you install the Cassette Side R, be sure to move the Locker R after installing.

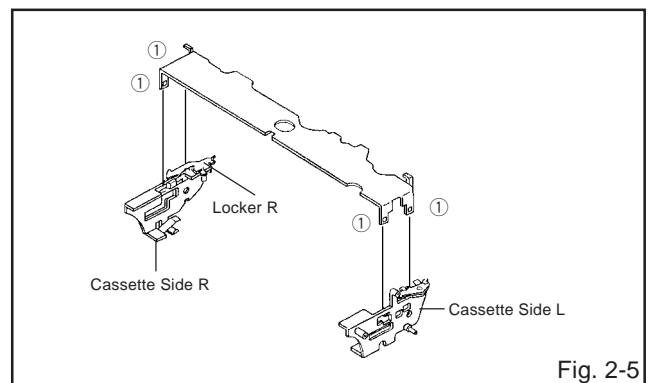
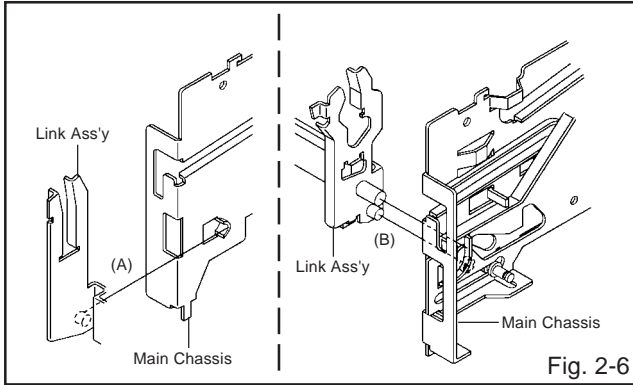


Fig. 2-5

DISASSEMBLY INSTRUCTIONS

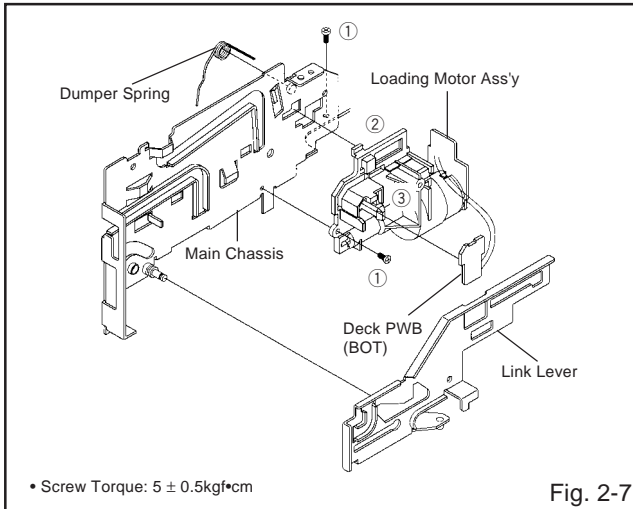
2-6: LINK ASS'Y (Refer to Fig. 2-6)

1. Set the Link Ass'y to the Eject position.
2. Remove the (A) side of the Link Ass'y first, then remove the (B) side.



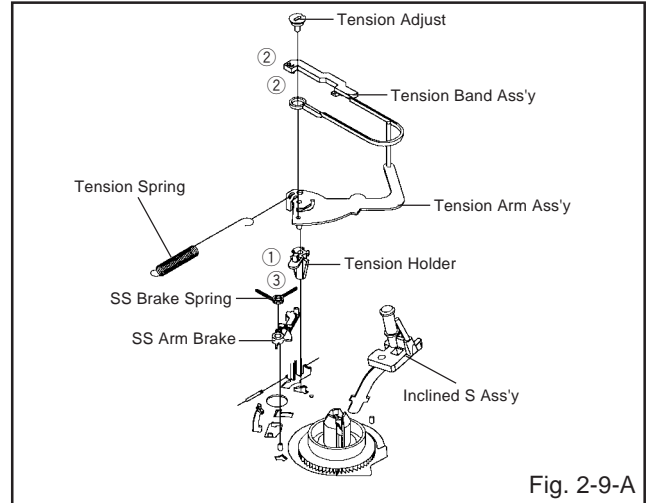
2-7: LOADING MOTOR ASS'Y (Refer to Fig. 2-7)

1. Remove the Link Lever.
2. Remove the Dumper Spring.
3. Remove the 2 screws ①.
4. Unlock the support ② and remove the Loading Motor Ass'y.
5. Unlock the 2 supports ③ and remove the Deck PWB (BOT).



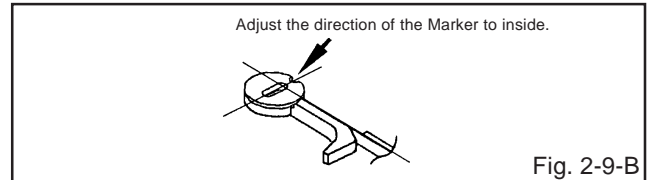
2-9: TENSION ASS'Y (Refer to Fig. 2-9-A)

1. Move the Inclined S Ass'y to the back side.
2. Remove the Tension Spring.
3. Unlock the support ① and remove the Tension Arm Ass'y.
4. Remove the Tension Adjust.
5. Unlock the 2 supports ② and remove the Tension Band Ass'y.
6. Unlock the support ③ and remove the Tension Holder.
7. Remove the SS Brake Spring.
8. Remove the SS Arm Brake.



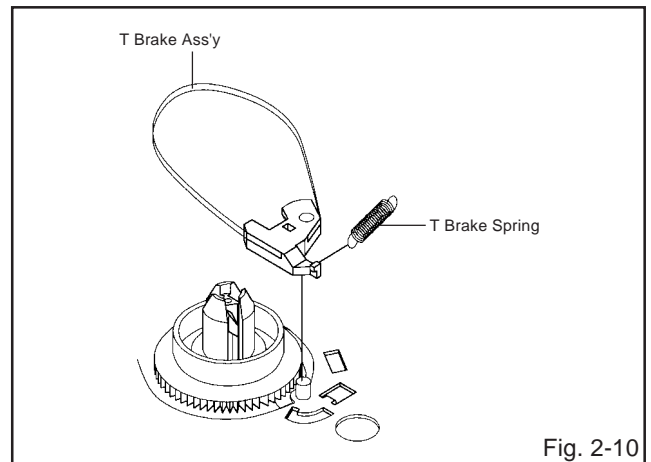
NOTE

When you install the Tension Adjust, install as shown in Fig. 2-9-B. (Refer to Fig. 2-9-B)



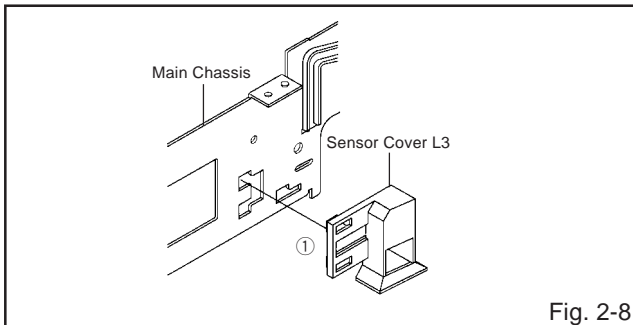
2-10: T BRAKE ASS'Y (Refer to Fig. 2-10)

1. Remove the T Brake Spring.
2. Remove the T Brake Ass'y.



2-8: SENSOR COVER L3 (Refer to Fig. 2-8)

1. Unlock the support ① and remove the Sensor Cover L3.



DISASSEMBLY INSTRUCTIONS

2-11: S REEL/T REEL (Refer to Fig. 2-11)

1. Remove the S Reel and T Reel.
2. Remove the 2 Polyslider Washers ①.

NOTE

1. Take care not to damage the gears of the S Reel and T Reel.
2. The Polyslider Washer may be remained on the back of the reel.
3. Take care not to damage the shaft.
4. Do not touch the section "A" of S Reel and T Reel. (Use gloves.) (Refer to Fig. 2-11) Do not adhere the stains on it.
5. When you install the reel, clean the shaft and oil it (FL OIL #6115). (If you do not oil, noise may be heard in FF/REW mode.)
6. After installing the reel, adjust the height of the reel. (Refer to MECHANICAL ADJUSTMENT)

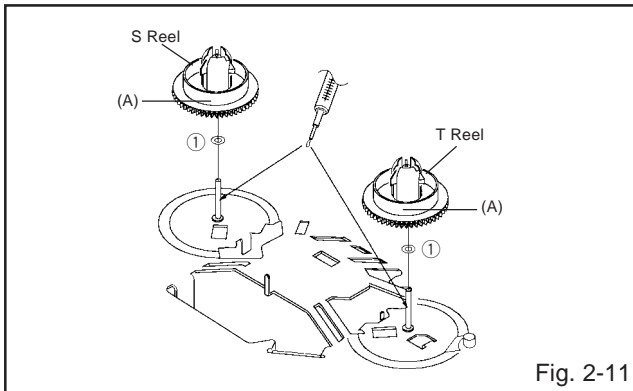


Fig. 2-11

2-12: PINCH ROLLER BLOCK/P5-3 ARM ASS'Y (Refer to Fig. 2-12-A)

1. Remove the P5 Spring.
2. Remove the screw ①.
3. Unlock the 2 supports ② and remove the Cassette Opener.
4. Remove the Pinch Roller Block, Pinch Roller Arm Spring, Pinch Roller Lever Ass'y and P5-3 Arm Ass'y.

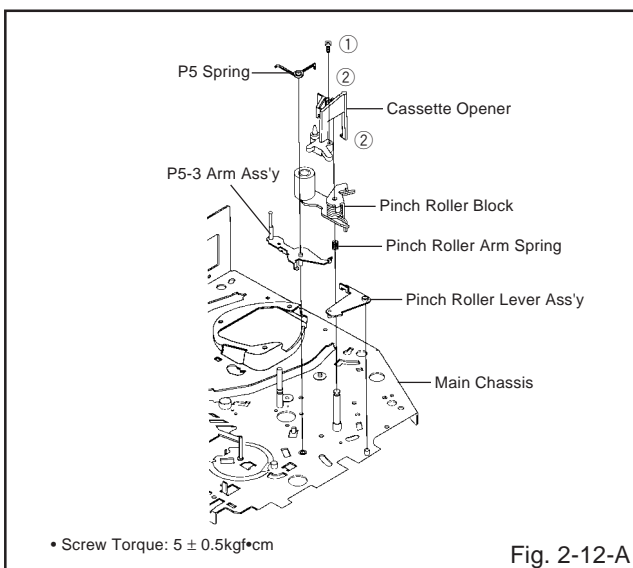


Fig. 2-12-A

NOTE

1. Do not touch the Pinch Roller. (Use gloves.)
2. When you install the Pinch Roller Block, install as shown in the circle of Fig. 2-12-B. (Refer to Fig. 2-12-B)

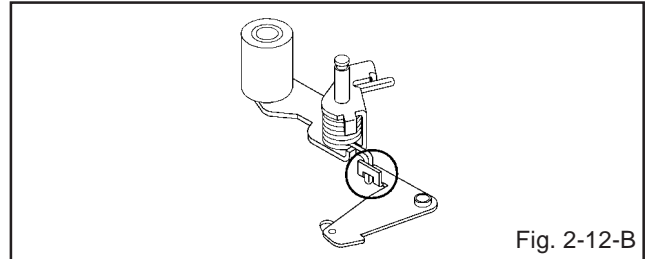


Fig. 2-12-B

2-13: A/C HEAD (Refer to Fig. 2-13-A)

1. Remove the screw ①.
2. Remove the A/C Head Base.
3. Remove the 3 screws ②.
4. Remove the A/C Head and A/C Head Spring.

NOTE

1. Do not touch the A/C Head. (Use gloves.)
2. When you install the A/C Head Spring, install as shown in Fig. 2-13-B. (Refer to Fig. 2-13-B)
3. When you install the A/C Head, tighten the screw (1) first, then tighten the screw (2), finally tighten the screw (3).

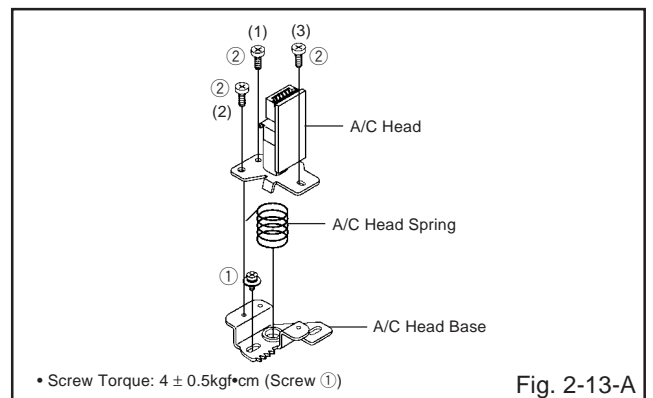


Fig. 2-13-A

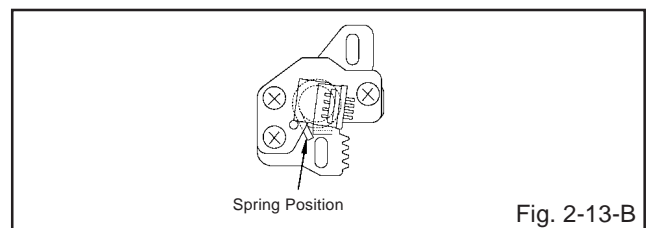


Fig. 2-13-B

2-14: FE HEAD (RECORDER ONLY) (Refer to Fig. 2-14)

1. Remove the screw ①.
2. Remove the FE Head.

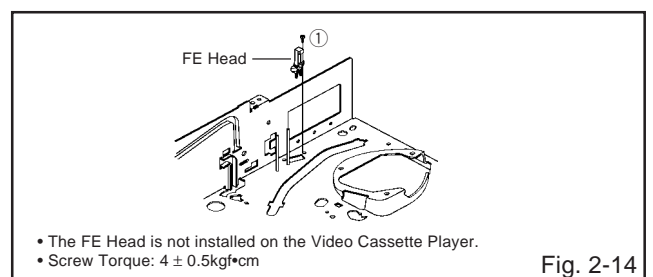


Fig. 2-14

DISASSEMBLY INSTRUCTIONS

2-15: AHC ASS'Y/CYLINDER UNIT ASS'Y (Refer to Fig. 2-15)

1. Unlock the support ① and remove the AHC Ass'y.
2. Remove the 3 screws ②.
3. Remove the Cylinder Unit Ass'y.

NOTE

When you install the Cylinder Unit Ass'y, tighten the screws from (1) to (3) in order while pulling the Ass'y toward the left front direction.

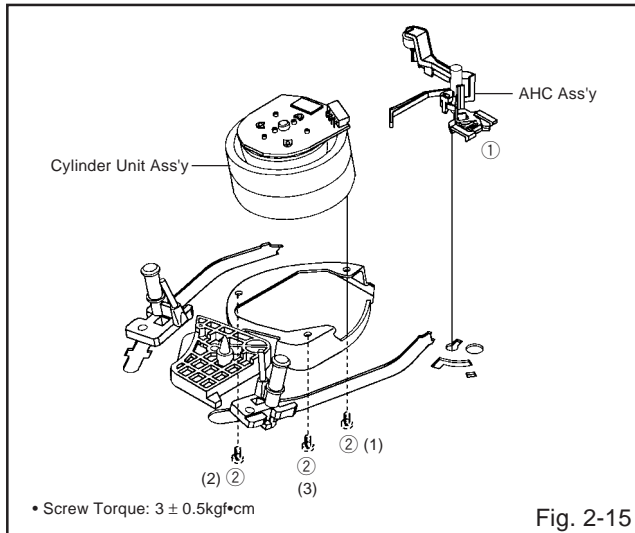


Fig. 2-15

2-16: CAPSTAN DD UNIT (Refer to Fig. 2-16)

1. Remove the Capstan Belt.
2. Remove the 3 screws ①.
3. Remove the Capstan DD Unit.

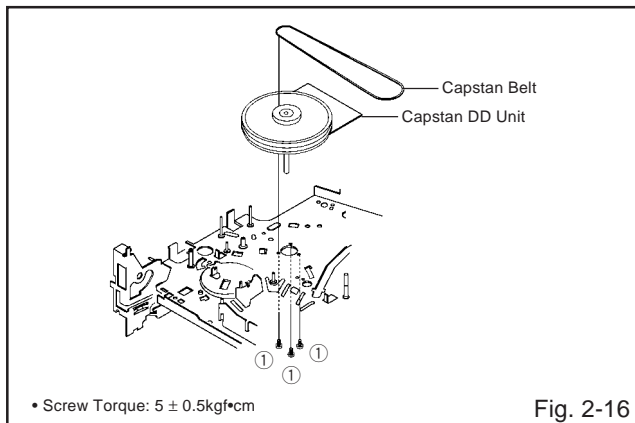


Fig. 2-16

2-17: MIDDLE GEAR/MAIN CAM (Refer to Fig. 2-17-A)

1. Remove the Polyslider Washer ①, then remove the Middle Gear.
2. Remove the E-Ring, then remove the Main Cam, P5 Cam and Pinch Roller Cam.
3. Remove the Polyslider Washer ②, then remove the Joint Gear.

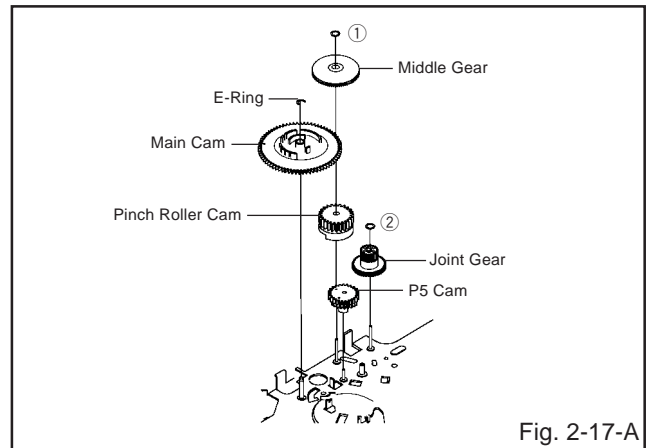


Fig. 2-17-A

NOTE

When you install the Pinch Roller Cam, P5 Cam and Main Cam, align each marker. (Refer to Fig. 2-17-B)

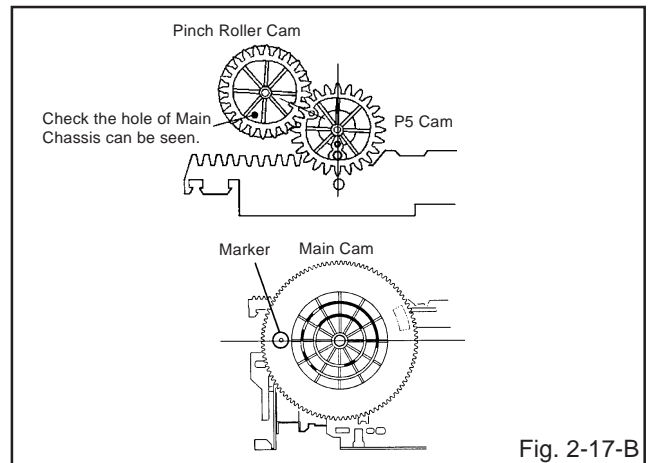


Fig. 2-17-B

2-18: CLUTCH ASS'Y (Refer to Fig. 2-18)

1. Remove the Polyslider Washer ①.
2. Remove the Clutch Ass'y, Ring Spring and Coupling Gear.
3. Unlock the 2 supports ② and remove the Clutch Lever.

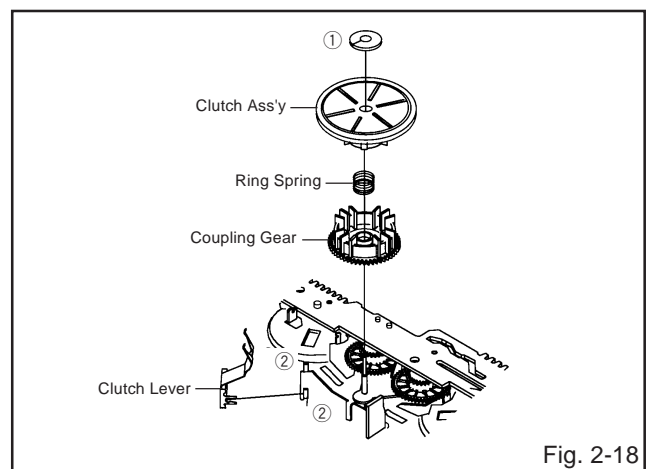
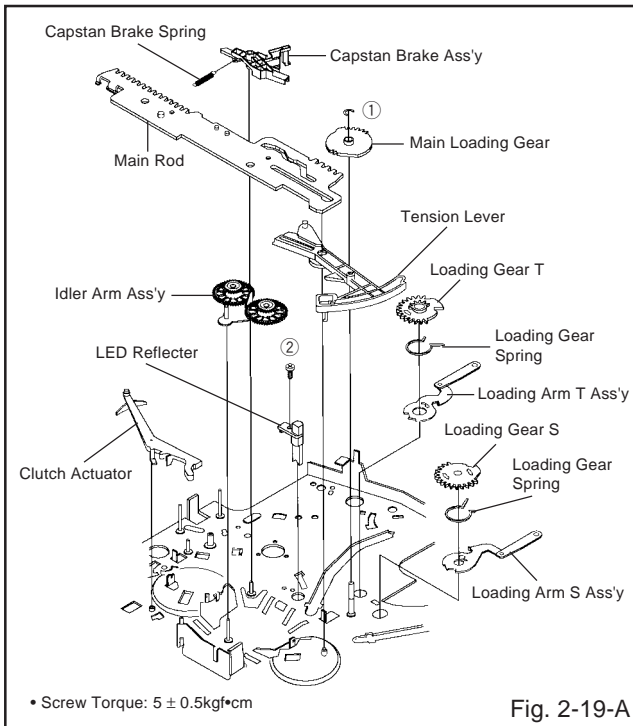


Fig. 2-18

DISASSEMBLY INSTRUCTIONS

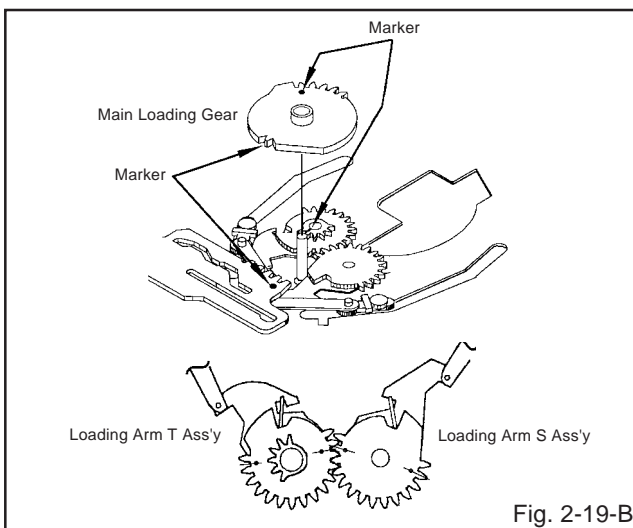
2-19: LOADING GEAR S/T ASS'Y (Refer to Fig. 2-19-A)

1. Remove the E-Ring ① and remove the Main Loading Gear.
2. Remove the Capstan Brake Spring.
3. Slide the Main Rod and remove the Capstan Brake Ass'y.
4. Remove the Main Rod, Tension Lever, Clutch Actuator, Idler Arm Ass'y.
5. Remove the screw ②.
6. Remove the LED Reflector.
7. Remove the Loading Arm S Ass'y and Loading Arm T Ass'y.
8. Remove the Loading Gear S and Loading Gear T.
9. Remove the Loading Gear Spring.

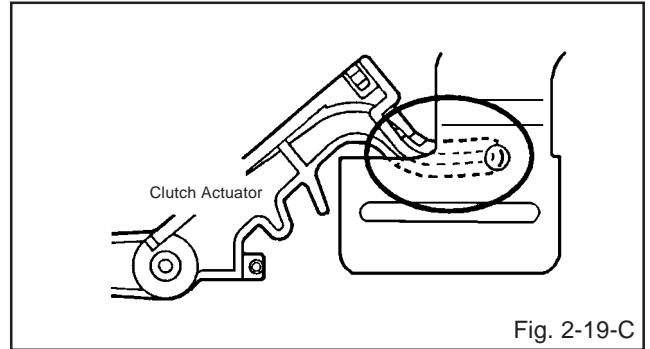


NOTES

1. When you install the Loading Arm S Ass'y, Loading Arm T Ass'y and Main Loading Gear, align each marker. (Refer to Fig. 2-19-B)



2. When you install the Clutch Actuator, install as shown in the circle of Fig. 2-19-C. (Refer to Fig. 2-19-C)

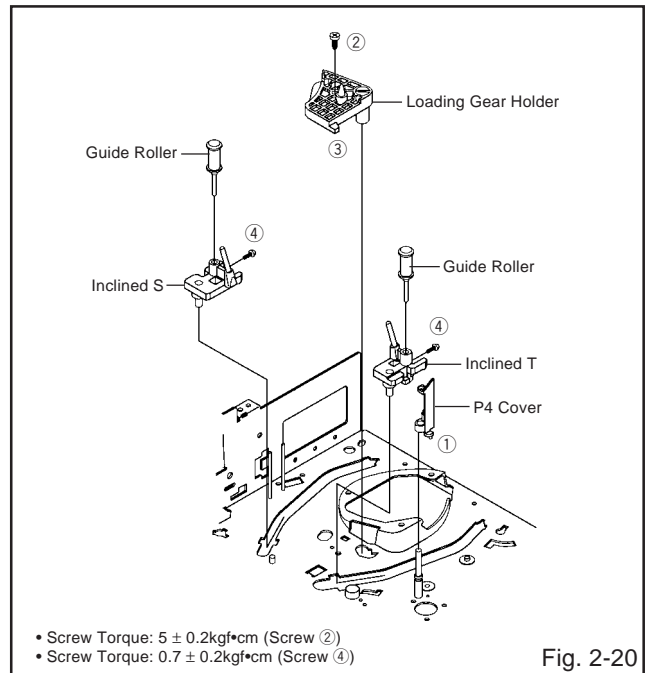


2-20: INCLINED S/T ASS'Y (Refer to Fig. 2-20)

1. Unlock the support ① and remove the P4 Cover.
2. Remove the screw ②.
3. Unlock the support ③ and remove the Loading Gear Holder.
4. Remove the Inclined S.
5. Remove the Inclined T.
6. Remove the 2 screws ④, then remove the Guide Roller.

NOTE

Do not touch the roller of Guide Roller.



DISASSEMBLY INSTRUCTIONS

3. REMOVAL OF ANODE CAP

Read the following **NOTED** items before starting work.

- * After turning the power off there might still be a potential voltage that is very dangerous. When removing the Anode Cap, make sure to discharge the Anode Cap's potential voltage.
- * Do not use pliers to loosen or tighten the Anode Cap terminal, this may cause the spring to be damaged.

REMOVAL

1. Follow the steps as follows to discharge the Anode Cap. **(Refer to Fig. 3-1.)**

Connect one end of an Alligator Clip to the metal part of a flat-blade screwdriver and the other end to ground. While holding the plastic part of the insulated Screwdriver, touch the support of the Anode with the tip of the Screwdriver.

A cracking noise will be heard as the voltage is discharged.

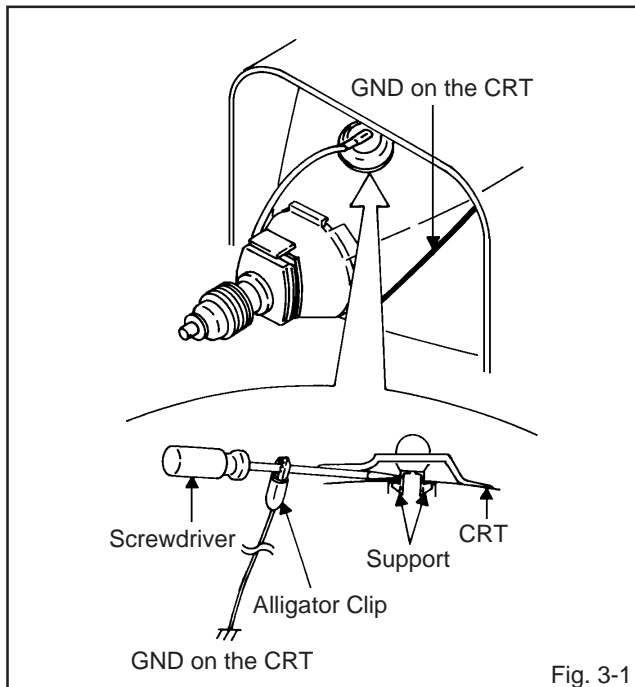


Fig. 3-1

2. Flip up the sides of the Rubber Cap in the direction of the arrow and remove one side of the support. **(Refer to Fig. 3-2.)**

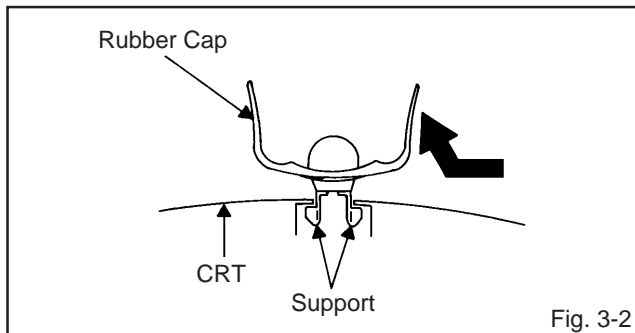


Fig. 3-2

3. After one side is removed, pull in the opposite direction to remove the other.

NOTE

Take care not to damage the Rubber Cap.

INSTALLATION

1. Clean the spot where the cap was located with a small amount of alcohol. **(Refer to Fig. 3-3.)**

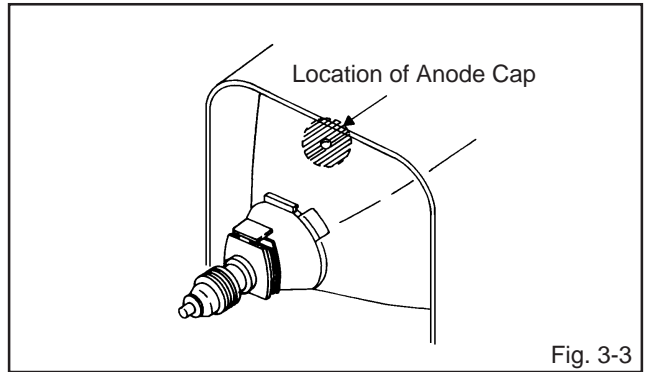


Fig. 3-3

NOTE

Confirm that there is no dirt, dust, etc. at the spot where the cap was located.

2. Arrange the wire of the Anode Cap and make sure the wire is not twisted.
3. Turn over the Rubber Cap. **(Refer to Fig. 3-4.)**

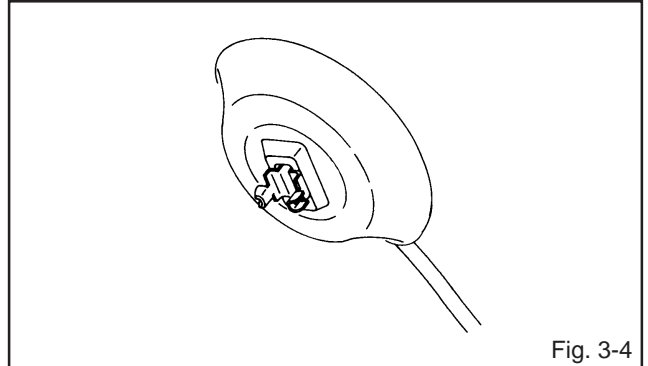


Fig. 3-4

4. Insert one end of the Anode Support into the anode button, then the other as shown in **Fig. 3-5.**

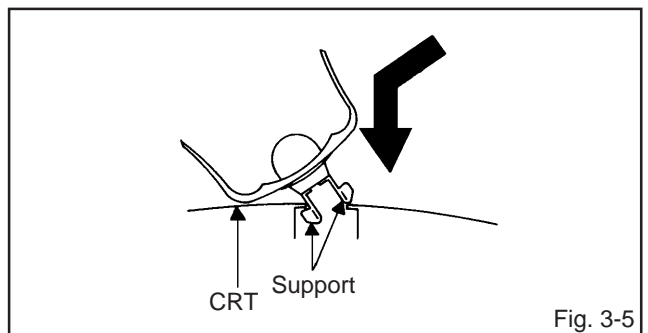


Fig. 3-5

5. Confirm that the Support is securely connected.
6. Put on the Rubber Cap without moving any parts.

KEY TO ABBREVIATIONS

A	A/C	: Audio/Control	H.SW	: Head Switch	
	ACC	: Automatic Color Control	Hz	: Hertz	
	AE	: Audio Erase	I	IC	: Integrated Circuit
	AFC	: Automatic Frequency Control		IF	: Intermediate Frequency
	AFT	: Automatic Fine Tuning		IND	: Indicator
	AFT DET	: Automatic Fine Tuning Detect		INV	: Inverter
	AGC	: Automatic Gain Control	K	KIL	: Killer
	AMP	: Amplifier	L	L	: Left
	ANT	: Antenna		LED	: Light Emitting Diode
	A.PB	: Audio Playback		LIMIT AMP	: Limiter Amplifier
	APC	: Automatic Phase Control		LM, LDM	: Loading Motor
	ASS'Y	: Assembly		LP	: Long Play
	AT	: All Time		L.P.F	: Low Pass Filter
	AUTO	: Automatic		LUMI.	: Luminance
	A/V	: Audio/Video	M	M	: Motor
B	BGP	: Burst Gate Pulse		MAX	: Maximum
	BOT	: Beginning of Tape		MINI	: Minimum
	BPF	: Bandpass Filter		MIX	: Mixer, mixing
	BRAKE SOL	: Brake Solenoid		MM	: Monostable Multivibrator
	BUFF	: Buffer		MOD	: Modulator, Modulation
	B/W	: Black and White		MPX	: Multiplexer, Multiplex
C	C	: Capacitance, Collector		MS SW	: Mecha State Switch
	CASE	: Cassette	N	NC	: Non Connection
	CAP	: Capstan		NR	: Noise Reduction
	CARR	: Carrier	O	OSC	: Oscillator
	CH	: Channel		OPE	: Operation
	CLK	: Clock	P	PB	: Playback
	CLOCK (SY-SE)	: Clock (Syscon to Servo)		PB CTL	: Playback Control
	COMB	: Combination, Comb Filter		PB-C	: Playback-Chrominance
	CONV	: Converter		PB-Y	: Playback-Luminance
	CPM	: Capstan Motor		P. CON	: Power Control
	CTL	: Control		PD	: Phase Detector
	CYL	: Cylinder		PG	: Pulse Generator
	CYL-M	: Cylinder-Motor		P-P	: Peak-to Peak
	CYL SENS	: Cylinder-Sensor		PWB	: Printed Wiring Board
D	DATA (SY-CE)	: Data (Syscon to Servo)	R	R	: Right
	dB	: Decibel		REC	: Recording
	DC	: Direct Current		REC-C	: Recording-Chrominance
	DD Unit	: Direct Drive Motor Unit		REC-Y	: Recording-Luminance
	DEMOD	: Demodulator		REEL BRK	: Reel Brake
	DET	: Detector		REEL S	: Reel Sensor
	DEV	: Deviation		REF	: Reference
E	E	: Emitter		REG	: Regulated, Regulator
	EF	: Emitter Follower		REW	: Rewind
	EMPH	: Emphasis		REV, RVS	: Reverse
	ENC	: Encoder		RF	: Radio Frequency
	ENV	: Envelope		RMC	: Remote Control
	EOT	: End of Tape		RY	: Relay
	EQ	: Equalizer	S	S. CLK	: Serial Clock
	EXT	: External		S. COM	: Sensor Common
F	F	: Fuse		S. DATA	: Serial Data
	FBC	: Feed Back Clamp		SEG	: Segment
	FE	: Full Erase		SEL	: Select, Selector
	FF	: Fast Forward, Flipflop		SENS	: Sensor
	FG	: Frequency Generator		SER	: Search Mode
	FL SW	: Front Loading Switch		SI	: Serial Input
	FM	: Frequency Modulation		SIF	: Sound Intermediate Frequency
	FSC	: Frequency Sub Carrier		SO	: Serial Output
	FWD	: Forward		SOL	: Solenoid
G	GEN	: Generator		SP	: Standard Play
	GND	: Ground		STB	: Serial Strobe
H	H.P.F	: High Pass Filter		SW	: Switch

KEY TO ABBREVIATIONS

S	SYNC	:	Synchronization
	SYNC SEP	:	Sync Separator, Separation
T	TR	:	Transistor
	TRAC	:	Tracking
	TRICK PB	:	Trick Playback
	TP	:	Test Point
U	UNREG	:	Unregulated
V	V	:	Volt
	VCO	:	Voltage Controlled Oscillator
	VIF	:	Video Intermediate Frequency
	VP	:	Vertical Pulse, Voltage Display
	V.PB	:	Video Playback
	VR	:	Variable Resistor
	V.REC	:	Video Recording
	VSF	:	Visual Search Fast Forward
	VSR	:	Visual Search Rewind
	VSS	:	Voltage Super Source
	V-SYNC	:	Vertical-Synchronization
	VT	:	Voltage Tuning
X	X'TAL	:	Crystal
Y	Y/C	:	Luminance/Chrominance

SERVICE MODE LIST

This unit provided with the following SERVICE MODES so you can repair, examine and adjust easily.

To enter SERVICE MODE, Unplug AC cord till lost actual clock time. Then press and hold Vol (-) button of main unit and remocon key for more than 2 seconds.

The both pressing of set key and remote control key will not be possible if clock has been set. To reset clock, either unplug AC cord and allow at least 30 minutes before Power On or alternatively, discharge backup capacitor.

Set Key	Remocon Key	Operations
VOL. (-) MIN	1	Initialization of the factory. NOTE: Do not use this for the normal servicing.
VOL. (-) MIN	2	Horizontal position adjustment of OSD. NOTE: Also can be adjusted by using the Adjustment MENU. Refer to the "ELECTRICAL ADJUSTMENT" (OSD HORIZONTAL).
VOL. (-) MIN	3	Adjust the PG SHIFTER automatically. Refer to the "ELECTRICAL ADJUSTMENT" (PG SHIFTER).
VOL. (-) MIN	4	Adjust the PG SHIFTER manually. Refer to the "ELECTRICAL ADJUSTMENT" (PG SHIFTER).
VOL. (-) MIN	5	Adjusting of the Tracking to the center position. NOTE: Also can be adjusted by pressing the ATR button for more tan 2 seconds during PLAY.
VOL. (-) MIN	6	POWER ON total hours and PLAY/REC total hours are displayed on the screen. Refer to the "PREVENTIVE CHECKS AND SERVICE INTERVALS" (CONFIRMATION OF USING HOURS). Can be checked of the INITIAL DATA of MEMORY IC. Refer to the "NOTE FOR THE REPLACING OF MEMORY IC".
VOL. (-) MIN	8	Writing of EEPROM initial data. NOTE: Do not use this for the normal servicing.
VOL. (-) MIN	9	Display of the Adjustment MENU on the screen. Refer to the "ELECTRICAL ADJUSTMENT" (On-Screen Display Adjustment).

Method	Operations
Press the ATR button on the remote control for more than 2 seconds during PLAY.	Adjusting of the Tracking to the center position. Refer to the "MECHANICAL ADJUSTMENT" (GUIDE ROLLER) and "ELECTRICAL ADJUSTMENT" (PG SHIFTER).
Make the short circuit between the test point of SERVICE and the GND.	The EOT/BOT/Reel sensor do not work at this moment. Refer to the "PREPARATION FOR SERVICING"

PREVENTIVE CHECKS AND SERVICE INTERVALS

The following standard table depends on environmental conditions and usage. Unless maintenance is properly carried out, the following service intervals may be quite shortened as harmful effects may be had on other parts. Also, long term storage or misuse may cause transformation and aging of rubber parts.

Time Parts Name	500 hours	1,000 hours	1,500 hours	2,000 hours	3,000 hours	Notes
Audio Control Head	■	■	■	■	■	Clean those parts in contact with the tape.
Full Erase Head (Recorder only)	■	■	■	■	■	
Capstan Belt			■	■	●	Clean the rubber, and parts which the rubber touches.
Pinch Roller	■	■	■	■	■ ●	
Capstan DD Unit					●	
Loading Motor					●	
Tension Band					●	
Capstan Shaft	■	■	■	■	■	
Tape Running Guide Post	■	■	■	■	■	Replace when rolling becomes abnormal.
Cylinder Unit	■	■	■	■	●	Clean the Head

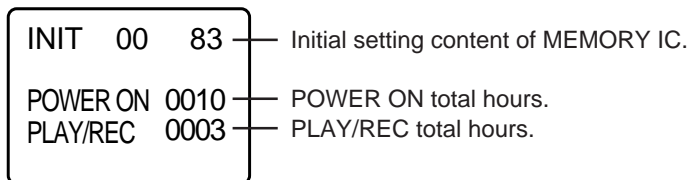
- : Clean
- : Replace

CONFIRMATION OF USING HOURS

POWER ON total hours and PLAY/REC total hours can be checked on the screen. Total hours are displayed in 16 system of notation.

NOTE: The confirmation of using hours will not be possible if clock has been set. To reset clock, either unplug AC cord and allow at least 30 minutes before Power On or alternatively, discharge backup capacitor.

1. Set the VOLUME to minimum.
2. While holding down VOLUME button on front cabinet, press key 6 on remote control for more than 2 seconds.
3. After the confirmation of using hours, turn off the power.



(16 x 16 x 16 x thousands digit value) + (16 x 16 x hundreds digit value) + (16 x tens digit value) + (ones digit value)

PREVENTIVE CHECKS AND SERVICE INTERVALS

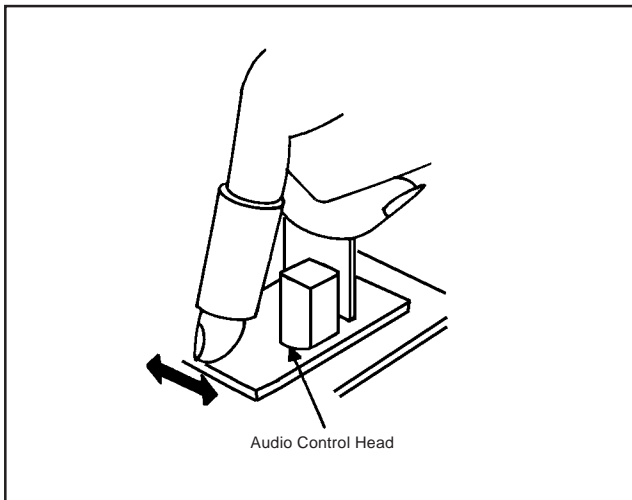
CLEANING

NOTE

After cleaning the heads with isopropyl alcohol, do not run a tape until the heads dry completely. If the heads are not completely dry and alcohol gets on the tape, damage may occur.

1. AUDIO CONTROL HEAD

Wrap a piece of chamois around your finger. Dip it in isopropyl alcohol and clean the audio control head by wiping it horizontally. Clean the full erase head in the same manner. **(Refer to the figure below.)**



2. TAPE RUNNING SYSTEM

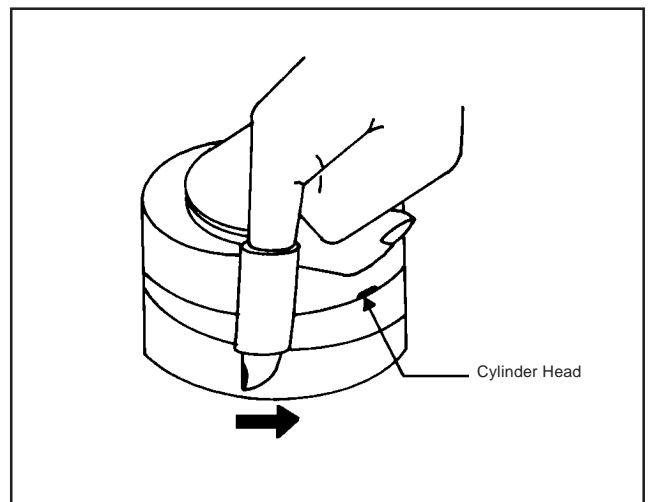
When cleaning the tape transport system, use the gauze moistened with isopropyl alcohol.

3. CYLINDER

Wrap a piece of chamois around your finger. Dip it in isopropyl alcohol. Hold it to the cylinder head softly. Turn the cylinder head counterclockwise to clean it (in the direction of the arrow). **(Refer to the figure below.)**

NOTE

Do not exert force against the cylinder head. Do not move the chamois upward or downward on the head. Use the chamois one by one.



NOTE FOR THE REPLACING OF MEMORY IC

If a service repair is undertaken where it has been required to change the MEMORY IC, the following steps should be taken to ensure correct data settings while making reference to TABLE 1.

NOTE: Initial Data setting will not be possible if clock has been set. To reset clock, either unplug AC cord and allow at least 30 minutes before Power On or alternatively, discharge backup capacitor.

INI	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9	+A	+B	+C	+D	+E	+F
00	5C	1E	07	81	6A	02	00	07	C4	01	12	F1	67	0D	90	00
10	00	05	63	65	66	46	40	00	05	00	18	00	00	00	00	00
20	01	0B	01	00	04	6A	00	F5	77	A0	68	00	00	5F	05	C0
30	52	F0	00	00	00	00	00	5F	01	F0	01	F0	0E	00	01	6C
40	2B	21	15	50	A0	C4	20	08	BF	10	---	---	---	---	---	---

Table 1

1. Enter DATA SET mode by setting VOLUME to minimum.
2. While holding down VOLUME button on front cabinet, press key 6 on remote control for more than 2 seconds. ADDRESS and DATA should appear as FIG 1.

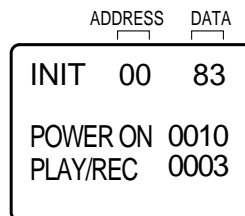
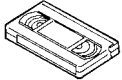
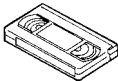
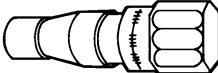
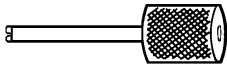
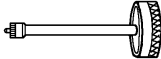
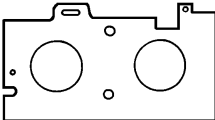
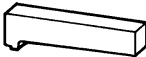
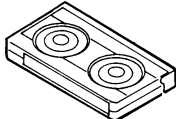
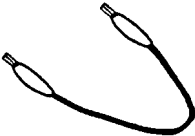
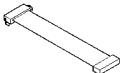
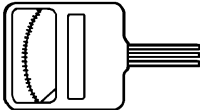


Fig. 1

3. ADDRESS is now selected and should "blink". Using the PLAY or STOP button on the remote, step through the ADDRESS until required ADDRESS to be changed is reached.
4. Press ENTER to select DATA. When DATA is selected, it will "blink".
5. Again, step through the DATA using PLAY or STOP button until required DATA value has been selected.
6. Pressing ENTER will take you back to ADDRESS for further selection if necessary.
7. Repeat steps 3 to 6 until all data has been checked.
8. When satisfied correct DATA has been entered, turn POWER off (return to STANDBY MODE) to finish DATA input. The unit will now have the correct DATA for the new MEMORY IC.

SERVICING FIXTURES AND TOOLS

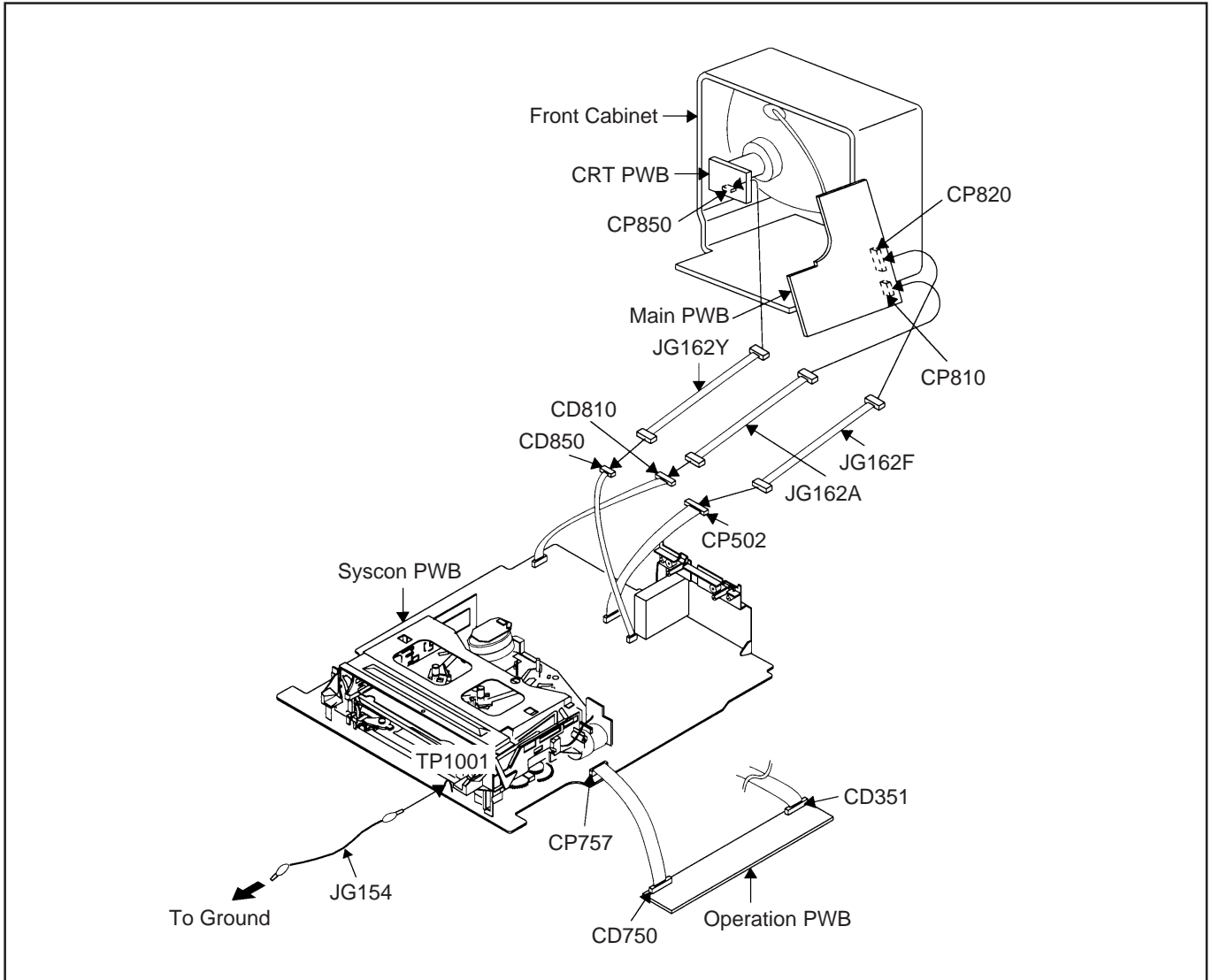
<p>(For 2 head 1 speed model, 4 head model) VHS Alignment Tape JG001E (TTV-P2) JG001F (TTV-P1L) JG001U (VP₁S-X6³)</p> 	<p>(For 2 head 2 speed model) VHS Alignment Tape JG001C (TTV-P2) JG001D (TTV-P1L) JG001V (VP₂S-X6³)</p> 	<p>JG002B Adapter JG002E Dial Torque Gauge (10~90gf•cm) JG002F (60~600gf•cm)</p> 	<p>JG005 Post Adjustment Screwdriver Part No. SV-TG0-030-000 (small)</p> 
<p>JG153 X Value Adjustment Screwdriver</p> 	<p>JG022 Master Plane</p> 	<p>JG024A Reel Disk Height Adjustment Jig</p> 	<p>JG100A Torque Tape (VHT-063)</p> 
<p>JG154 Cable Parts No. SJ-G15-400-000</p> 	<p>JG162A Cable (8 Pins) Parts No. SJ-G16-2A0-000 JG162F Cable (13 Pins) Parts No. SJ-G16-2F0-000 JG162Y Cable (5 Pins) Parts No. SJ-G16-2Y0-000</p> 	<p>Tentelometer</p> 	

Part No.	Remarks
JG001E	Stair Steps, 7KHz (For 2 head 1 speed model, 4 head model)
JG001F	Color Bar, 1KHz (For 2 head 1 speed model, 4 head model)
JG001U	X Value Adjustment (For 2 head 1 speed model, 4 head model)
JG001C	Stair Steps, 7KHz (For 2 head 2 speed model)
JG001D	Color Bar, 1KHz (For 2 head 2 speed model)
JG001V	X Value Adjustment (For 2 head 2 speed model)
JG002B	VSR Torque, Brake Torque (S Reel/T Reel Ass'y)
JG002E	Brake Torque (T Reel Ass'y)
JG002F	VSR Torque, Brake Torque (S Reel)
JG005	Guide Roller Adjustment
JG153	X Value Adjustment
JG022/JG024A	Reel Disk Height Adjustment
JG100A	Playback Torque, Back Tension Torque During Playback
JG154	Used to connect the test point of SERVICE and GROUND
JG162A/JG162F	Used to connect the Syscon PWB and Main PWB
JG162Y	Used to connect the Syscon PWB and CRT PWB

PREPARATION FOR SERVICING

Basic Servicing Position (In case of needing to check on all blocks)

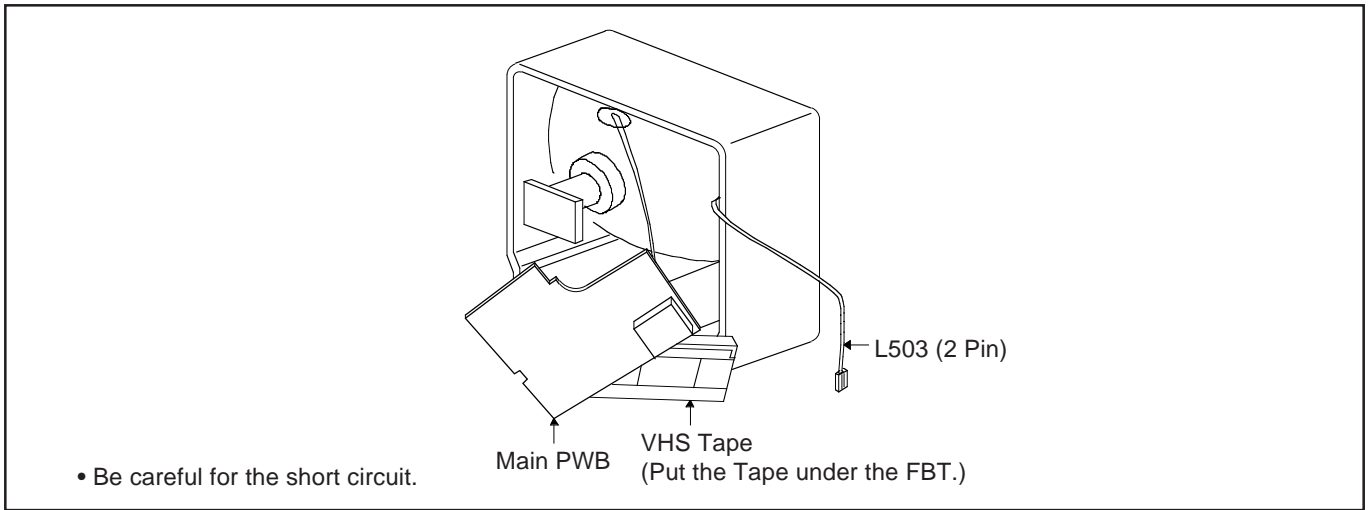
1. Unplug the connector CP351, CP757 and CP302, then remove the TV/VCR Block from the set.
2. Unplug the connector CP810, CP820 and CP850, then remove the Main PWB from the VCR Block.
3. Connect as shown in the below figure using the Service Fixture.
 - Connect the Syscon PWB to the Main PWB with the cable JG162A and JG162F.
 - Connect the Syscon PWB to the CRT PWB with the cable JG162Y.
4. Remove the Operation PWB from the set, then connect it with the Syscon PWB.
If necessary, connect CP351. (Front A/V Jack Input Terminal)
5. Short circuit between **TP1001** and **GND** with the cable JG154.
(The EOT, BOT and Reel Sensor do not work at this moment.)
6. At that time, the STOP/EJECT button is available to insert and eject the Cassette Tape.



PREPARATION FOR SERVICING

Servicing Position for Main PWB (In case of needing to check on Main PWB)

- It's possible to get the Servicing Position without the extension Jig if you arrange the unit as shown below.
(But L503 connection can not be done, Degauss circuit will not operate.)



VCR TEST TAPE INTERCHANGEABILITY TABLE

There are two types of the new alignment tape CH-1B (for NTSC) and CH-2 (for PAL). On each tape four signals (1) - (4) are recorded for the times and in the order shown below.

(1) : 8min. ---> (2) : 2min. ---> (3) : 5min. ---> (4) : 5min.

The TTV-MP1 (for M-PAL), TTV-MS1 (for MESECAM) and TTV-S1 (for SECAM) alignment tapes have the same contents as the previous tapes.

Method	Now in use TYPE		New TYPE		Application
	Model	Contents*1	Model	Contents*1	
NTSC	TTV-N1	NTSC, Color, 1kHz, SP	CH-1B(2)	NTSC, Stairsteps, 1kHz, SP	PB-Y Level/General electrical ADJ. Head ACE Height/Tilt ADJ.
	TTV-N1E	NTSC, Color, 1kHz, EP	CH-1B(4) *2	NTSC, Color, 1kHz, EP	Switching position ADJ.
	TTV-N2	NTSC, Stairsteps, 7kHz, SP	CH-1B(1)	NTSC, Stairsteps, 7kHz, SP	Head ACE Azimuth ADJ.
	TTV-N12 (SCV-1998)	NTSC, Color, 1kHz, SP	CH-1B(4)	NTSC, Color, 1kHz, EP	FM envelope ADJ. X-Value ADJ.
	TTV-N7A	NTSC, Stairsteps, 1kHz, SP, HiFi 400Hz	CH-1B(3)	NTSC, Color, No sound SP, HiFi 400Hz	HiFi Audio PB Level ADJ.
PAL	TTV-P1	PAL, Color, 1kHz, SP	CH-2(2) *3	PAL, Stairsteps, 1kHz, SP	Switching position ADJ. PB-Y Level/General electrical ADJ. Head ACE Height/Tilt ADJ.
	TTV-P1L	PAL, Color, 1kHz, LP	CH-2(4)	PAL, Color, 1kHz, LP	Switching position. (LP Model) FM Envelope ADJ. (LP Model) X-Value ADJ. (LP Model)
	TTV-P2	PAL, Stairsteps, 6kHz, SP	CH-2(1)	PAL, Stairsteps, 6kHz, SP	Head ACE Azimuth ADJ. FM Envelope ADJ. (SP Model) X-Value ADJ. (SP Model)
	TTV-P7	PAL, Stairsteps, 1kHz, SP, HiFi, 1kHz	CH-2(3)	PAL, Color, No sound SP, HiFi 400Hz	HiFi Audio PB Level ADJ.
	TTV-P16	PAL, Color, 400Hz, SP, HiFi 1kHz	No Changed.		FM Filter ADJ.

*1. Described in the order of color format. Video signal. Linear audio. Tape speed and Hi-Fi audio.

*2. Use CH-1B (1) - (3) with models used exclusively in the SP mode.

*3. Use CH-2 (3) and (4) when it is necessary to observe the chroma signal.

MECHANICAL ADJUSTMENTS

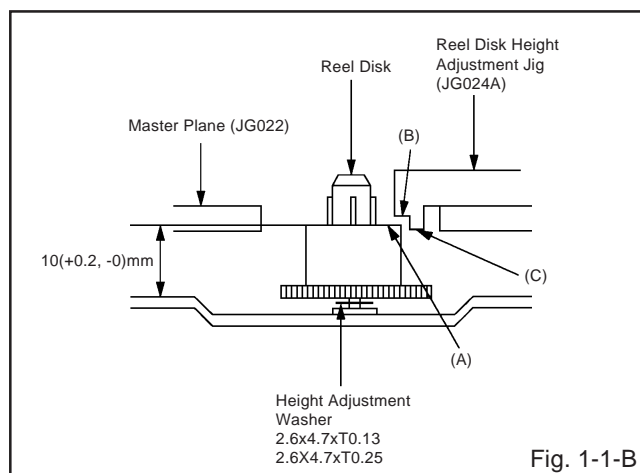
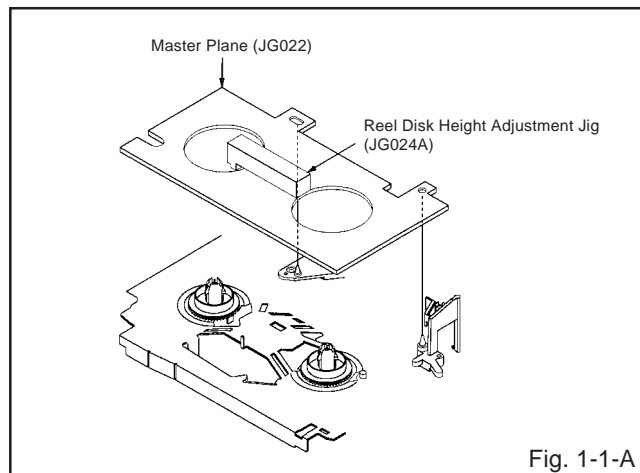
1. CONFIRMATION AND ADJUSTMENT

Read the following NOTES before starting work.

- Place an object which weighs between 450g~500g on the Cassette Tape to keep it steady when you want to make the tape run without the Cassette Holder. (Do not place an object which weighs over 500g.)
- When you activate the deck without the Cassette Holder, short circuit between **TP1001** and **GND**. (Refer to **ELECTRICAL ADJUSTMENT PARTS LOCATION GUIDE**) In this condition the BOT/EOT/Reel Sensor will not function.

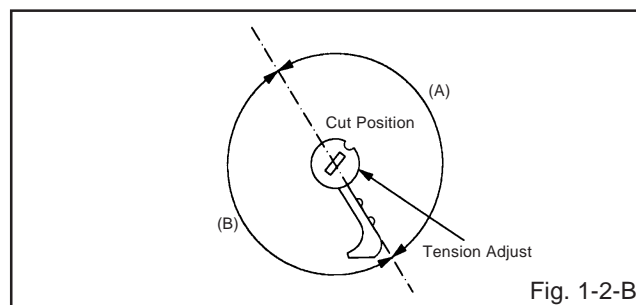
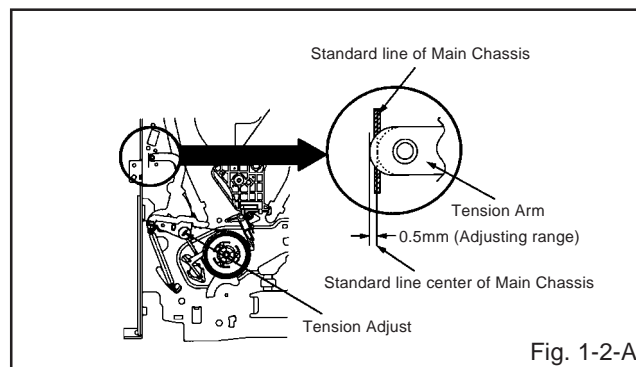
1-1: CONFIRMATION AND ADJUSTMENT OF REEL DISK HEIGHT

1. Turn on the power and set to the STOP mode.
2. Set the master plane (**JG022**) and reel disk height adjustment jig (**JG024A**) on the mechanism framework, taking care not to scratch the drum, as shown in **Fig. 1-1-A**.
3. Confirm that "A" of the reel disk is lower than "B" of the reel disk height adjustment jig (**JG024A**), and is higher than "C". If it is not enough height, adjust to $10(+0.2, -0)$ mm with the height adjustment washer.
4. Adjust the other reel in the same way.



1-2: CONFIRMATION AND ADJUSTMENT OF TENSION POST POSITION

1. Set to the PLAY mode.
2. Adjust the Tension Adjust until the edge of the Tension Arm is positioning within 0.5mm range from the standard line center of Main Chassis. After this adjustment, confirm that the cut position is located in "A" area as shown in **Fig. 1-2-B**. If it is located in "B" area, adjust again.
3. While turning the S Reel clockwise, confirm that the edge of the Tension Arm is located in the position described above.

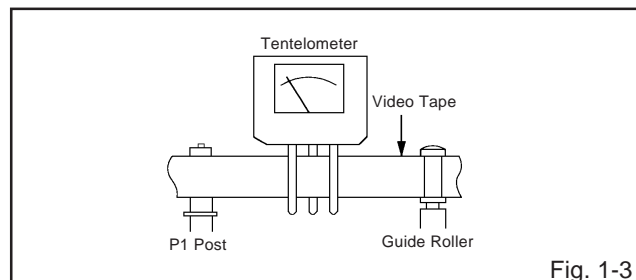


1-3: CONFIRMATION OF PLAYBACK TORQUE AND BACK TENSION TORQUE DURING PLAYBACK

1. Load a video tape (E-180) recorded in standard speed mode. Set the unit to the PLAY mode.
2. Install the tentelometer as shown in **Fig. 1-3**. Confirm that the meter indicates 20 ± 2 gf in the beginning of playback.

• USING A CASSETTE TYPE TORQUE TAPE (**JG100A**)

1. After confirmation and adjustment of Tension Post position (Refer to item 1-2), load the cassette type torque tape (**JG100A**) and set to the PLAY mode.
2. Confirm that the right meter of the torque tape indicates $60 \sim 110$ gf•cm during playback in SP mode.
3. Confirm that the left meter of the torque tape indicates $25 \sim 40$ gf•cm during playback in SP mode.



MECHANICAL ADJUSTMENTS

1-4: CONFIRMATION OF VSR TORQUE

1. Operate within 4~5 seconds after the reel disk begins to turn.
2. Install the Torque Gauge (JG002F) and Adapter (JG002B) on the S Reel. Set to the Rewind mode. (Refer to Fig.1-4)
3. Then, confirm that it indicates 120~180gf•cm.

NOTE

Install the Torque Gauge on the reel disk firmly. Press the REW button to turn the reel disk.

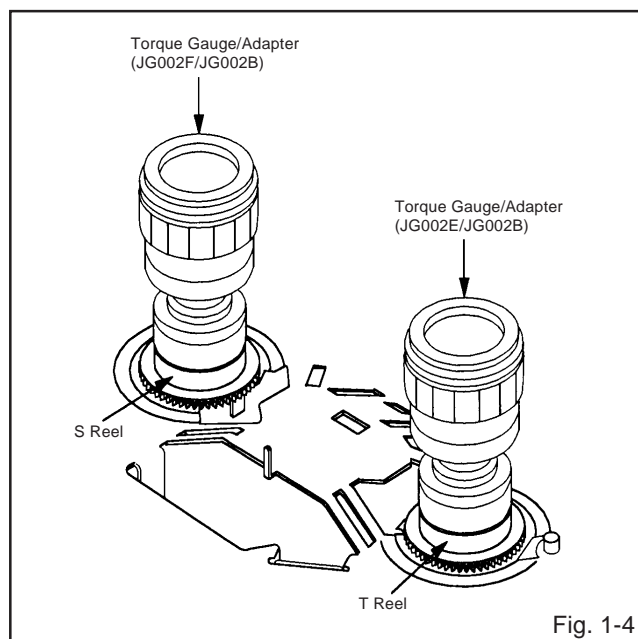
1-5: CONFIRMATION OF REEL BRAKE TORQUE

(S Reel Brake) (Refer to Fig. 1-4)

1. Set to the STOP mode.
2. Move the Idler Ass'y from the S Reel.
3. Install the Torque Gauge (JG002F) and Adapter (JG002B) on the S Reel. Turn the Torque Gauge (JG002F) clockwise.
4. Then, confirm that it indicates 60~100gf•cm.

(T Reel Brake) (Refer to Fig. 1-4)

1. Set to the STOP mode.
2. Move the Idler Ass'y from the T Reel.
3. Install the Torque Gauge (JG002E) and Adapter (JG002B) on the T reel. Turn the Torque Gauge (JG002E) counterclockwise.
4. Then, confirm that it indicates 45~70gf•cm.



NOTE

If the torque is out of the range, replace the following parts.

Check item	Replacement Part
1-4	Idler Ass'y/Clutch Ass'y
1-5	T Brake Spring/Tension Spring

2. CONFIRMATION AND ADJUSTMENT OF TAPE RUNNING MECHANISM

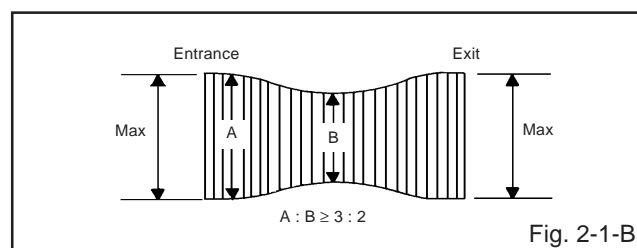
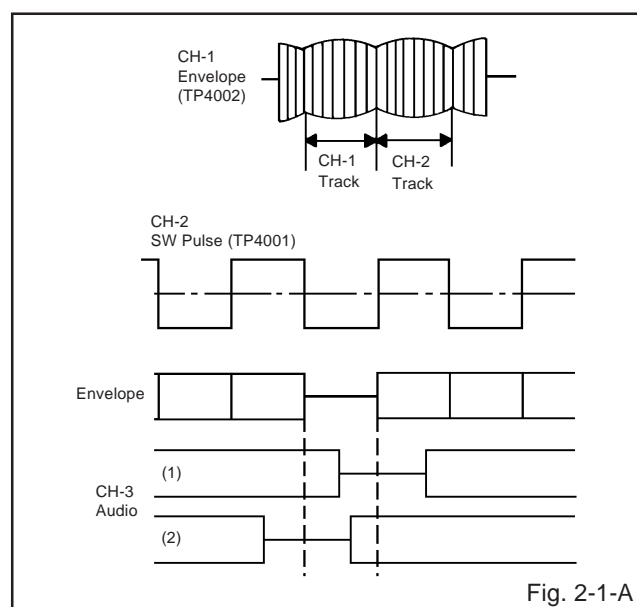
Tape Running Mechanism is adjusted precisely at the factory. Adjustment is not necessary as usual. When you replace the parts of the tape running mechanism because of long term usage or failure, the confirmation and adjustment are necessary.

2-1: GUIDE ROLLER

1. Playback the VHS Alignment Tape (JG001C or JG001E). (Refer to SERVICING FIXTURE AND TOOLS)
2. Connect CH-1 of the oscilloscope to TP4002 (Envelope) and CH-2 to TP4001 (SW Pulse).
3. Press and hold the Tracking-Auto button on the remote control more than 2 seconds to set tracking to center.
4. Trigger with SW Pulse and observe the envelope. (Refer to Fig. 2-1-A)
5. When observing the envelope, adjust the Adjusting Driver (JG005) slightly until the envelope will be flat. Even if you press the Tracking Button, adjust so that flatness is not moved so much.
6. Adjust so that the A : B ratio is better than 3 : 2 as shown in Fig. 2-1-B, even if you press the Tracking Button to move the envelope (The envelope waveform will begin to decrease when you press the Tracking Button).
7. Adjust the PG shifter during playback. (Refer to the ELECTRICAL ADJUSTMENTS)

NOTE

After adjustment, confirm and adjust A/C head. (Refer to item 2-2)

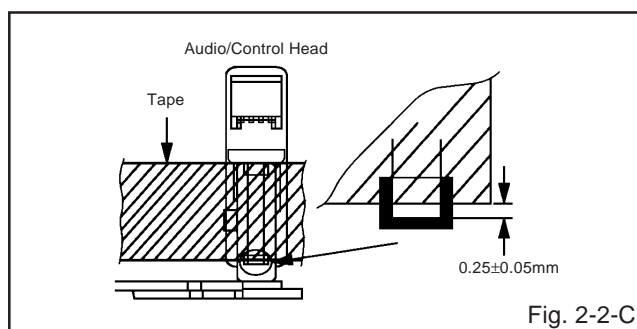
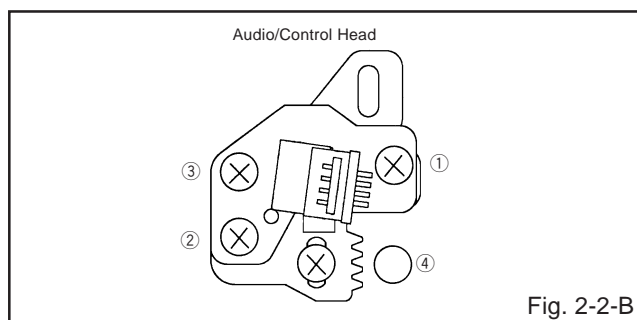
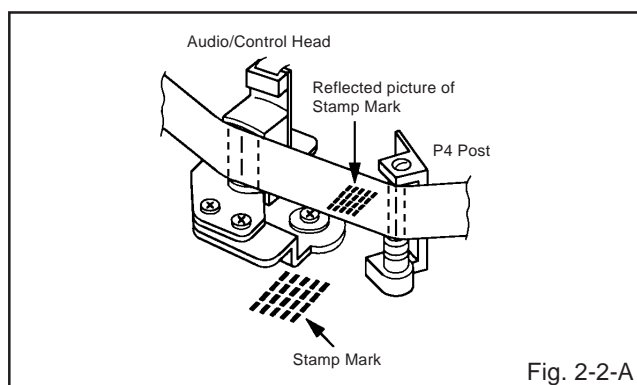


MECHANICAL ADJUSTMENTS

2-2: CONFIRMATION AND ADJUSTMENT OF AUDIO/ CONTROL HEAD

When the Tape Running Mechanism does not work well, adjust the following items.

1. Playback the VHS Alignment Tape (**JG001C** or **JG001E**).
(Refer to **SERVICING FIXTURE AND TOOLS**)
2. Confirm that the reflected picture of stamp mark is appeared on the tape prior to P4 Post as shown in **Fig. 2-2-A**.
 - a) When the reflected picture is distorted, turn the screw ① clockwise until the distortion is disappeared.
 - b) When the reflected picture is not distorted, turn the screw ① counterclockwise until little distortion is appeared, then adjust the a).
3. Turn the screw ② to set the audio level to maximum.
4. Confirm that the bottom of the Audio/ Control Head and the bottom of the tape is shown in **Fig. 2-2-C**.
 - c) When the height is not correct, turn the screw ③ to adjust the height. Then, adjust the 1~3 again.

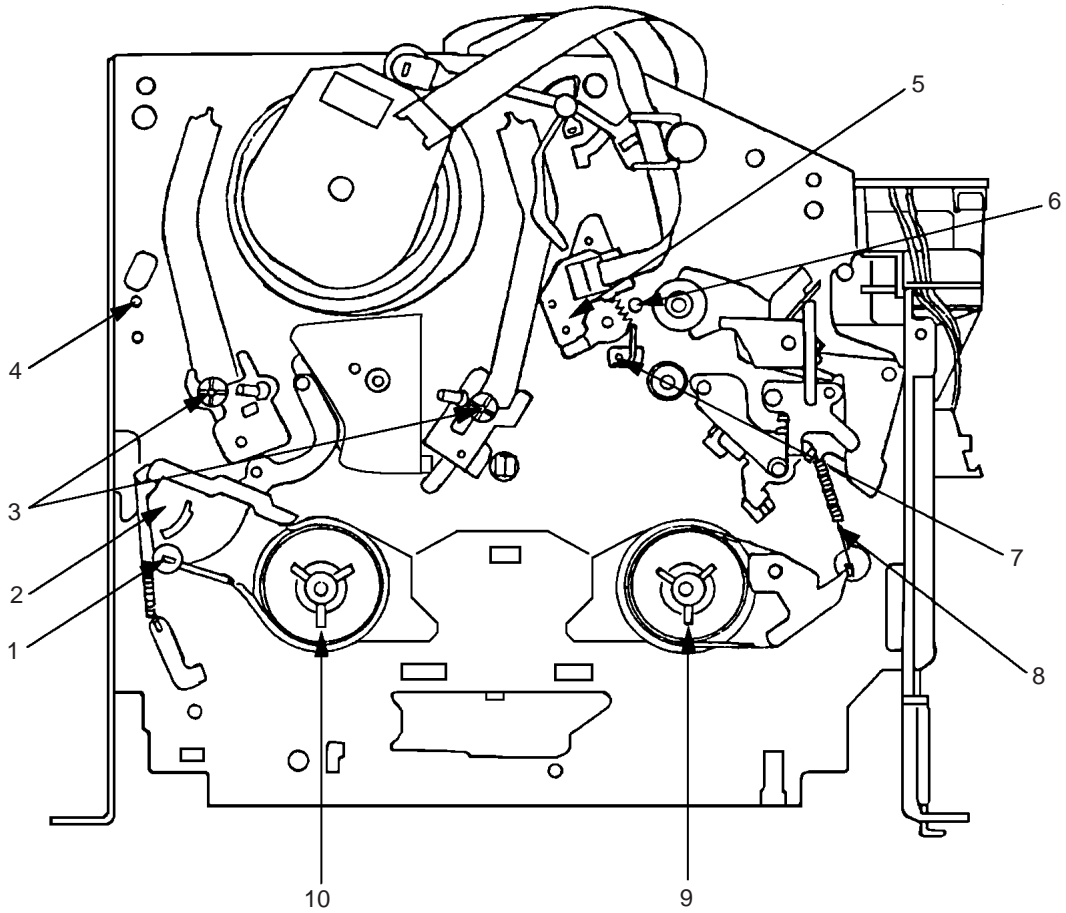


2-3: TAPE RUNNING ADJUSTMENT (X VALUE ADJUSTMENT)

1. Confirm and adjust the height of the Reel Disk.
(Refer to **item 1-1**)
2. Confirm and adjust the position of the Tension Post.
(Refer to **item 1-2**)
3. Adjust the Guide Roller. (Refer to **item 2-1**)
4. Confirm and adjust the Audio/Control Head.
(Refer to **item 2-2**)
5. Connect CH-1 of the oscilloscope to **TP4002**, CH-2 to **TP4001** and CH-3 to **HOT side of Audio Out Jack**.
6. Playback the VHS Alignment Tape (**JG001U** or **JG001V**).
(Refer to **SERVICING FIXTURE AND TOOLS**)
7. Press and hold the Tracking-Auto button on the remote control more than 2 seconds to set tracking to center.
8. Set the X Value adjustment driver (**JG153**) to the ④ of **Fig. 2-2-B**. Adjust X value so that the envelope waveform output becomes maximum. Check if the relation between Audio and Envelope waveform becomes (1) or (2) of **Fig. 2-1-A**.

MECHANICAL ADJUSTMENTS

3. MECHANISM ADJUSTMENT PARTS LOCATION GUIDE



- | | |
|-----------------------|-----------------------------------|
| 1. Tension Adjust | 6. X value adjustment driver hole |
| 2. Tension Arm | 7. P4 Post |
| 3. Guide Roller | 8. T Brake Spring |
| 4. P1 Post | 9. T Reel |
| 5. Audio/Control Head | 10. S Reel |

ELECTRICAL ADJUSTMENTS

1. ADJUSTMENT PROCEDURE

Read and perform these adjustments when repairing the circuits or replacing electrical parts or PWB assemblies.

CAUTION

When replacing IC's or transistors, use only specified silicon grease (**G746**).
(To prevent the damage to IC's and transistors.)

On-Screen Display Adjustment

1. Unplug the AC plug for more than 30 minutes to set the clock to the non-setting state. (To release the Back-Up immediately, take the short circuit between **C1003** and **GND** at the Power Off.) Then, set the volume level to minimum.
2. Press the VOL. DOWN button on the set and the channel button (**9**) on the remote control for more than 2 seconds to display adjustment mode on the screen as shown in **Fig. 1-1**.

NOTE

Use the channel buttons (**1-8**) on the remote control to select the options shown in **Fig. 1-1**.

Press the channel button (**0**) or MENU button on the remote control to end the adjustments.

1. H/V
2. AKB
3. COLOR TEMP
4. PICTURE
5. OTHERS
6. TEST PATTERN
- 7.
8. 0. END

"The adjustment items 3 and 6 are not used for this model."

Fig. 1-1

2. BASIC ADJUSTMENTS

(VCR SECTION)

2-1: PG SHIFTER

1. Connect CH-1 on the oscilloscope to **TP4001** and CH-2 to **pin 7 of CP603**.
2. Playback the alignment tape. (**JG001D**)
3. Press and hold the Tracking-Auto button on the remote control more than 2 seconds to set tracking to center.
4. Press the VOL. DOWN button on the set and the channel button (**3**) on the remote control simultaneously until the indicator REC disappears. If the indicator REC disappears, adjustment is completed.

(If the above adjustments doesn't work well:)

5. Press the VOL. DOWN button on the set and the channel button (**3**) on the remote control simultaneously until the indicator REC disappears.
6. When the REC indicator is blinking, press both VOL. DOWN button on the set and the channel button (**4**) on the remote control simultaneously and adjust the Tracking +/- button until the arising to the down of Head Switching Pulse becomes $6.5 \pm 0.5H$.
(Refer to **Fig. 2-1-A, B**)
7. Stop the alignment tape.

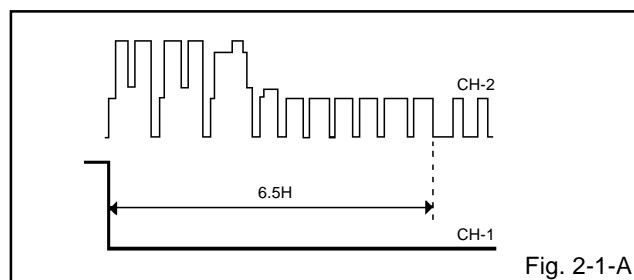


Fig. 2-1-A

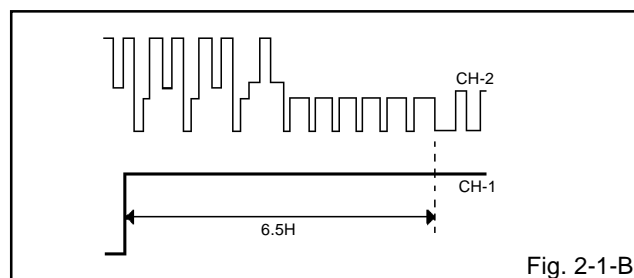


Fig. 2-1-B

2-2: VCO

1. Connect the oscillator (39.5MHz) to **pin 11 of TU601** through 100 Ω resistor.
2. Connect the digital voltmeter between the **pin 47 of IC601** and the **GND**.
3. Adjust the **L608** until the digital voltmeter is $3.8 \pm 0.05V$.

2-3: RF AGC

1. Receive the UHF (80dB).
2. Connect the digital voltmeter between the **pin 5 of CP603** and the **pin 1 (GND) of CP603**.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**5**) on the remote control to select "OTHERS". The **Fig. 2-2** appears on the display.
4. Press the channel button (**1**) on the remote control to select "RF AGC DELAY".
5. Press the PLAY or STOP button on the remote control until the digital voltmeter is $2.25 \pm 0.05V$.

1. RF AGC DELAY
2. VIDEO LEVEL
3. FM LEVEL
4. OSD H
5. CUT OFF
6. (VOL TEST)
- 7.
8. 0. RETURN

"The adjustment items 2, 3 and 6 are not used for this model."

Fig. 2-2

ELECTRICAL ADJUSTMENTS

(TV SECTION)

2-4: CONSTANT VOLTAGE

1. Connect the digital voltmeter to **TP401**.
2. Set condition is AV MODE without signal.
3. Adjust the **VR502** until the DC voltage is $135 \pm 0.5V$.

2-5: CUT OFF

1. Place the set with Aging Test for more than 15 minutes.
2. Set condition is AV MODE without signal.
3. Using the remote control, set the brightness and contrast to normal position.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(5)** on the remote control to select "OTHERS". The **Fig. 2-2** appears on the display.
5. Press the channel button **(5)** on the remote control to select "CUT OFF".
6. Adjust the **Screen Volume** until a dim raster is obtained.

2-6: WHITE BALANCE

NOTE: Adjust after performing CUT OFF adjustment.

1. Place the set with Aging Test for more than 15 minutes.
2. Receive the white 100% signal from the Pattern Generator.
3. Using the remote control, set the brightness and contrast to normal position.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(2)** on the remote control to select "AKB". The **Fig. 2-3** appears on the display.
5. Press the channel button **(2)** on the remote control to select the "R.BIAS".
6. Using the PLAY or STOP button on the remote control, adjust the R.BIAS.
7. Press the CH. UP/DOWN button on the remote control to select the "G.BIAS", "B.BIAS", "R.DRIVE", "G.DRIVE" or "B.DRIVE".
8. Using the PLAY or STOP button on the remote control, adjust the G.BIAS, B.BIAS, R.DRIVE, G.DRIVE or B.DRIVE.
9. Perform the above adjustments 7 and 8 until the white color is looked like a white.

- 1.
2. R.BIAS
3. G.BIAS
4. B.BIAS
5. R.DRIVE
6. G.DRIVE
7. B.DRIVE
8. 0. RETURN

Fig. 2-3

2-7: FOCUS

1. Receive a broadcast.
2. Turn the Focus Volume fully counterclockwise once.
3. Adjust the **Focus Volume** until picture is distinct.

2-8: HORIZONTAL PHASE

1. Receive the center cross signal from the Pattern Generator.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(1)** on the remote control to select "H/V". The **Fig. 2-4** appears on the display.
4. Press the channel button **(1)** on the remote control to select "H. PHASE".
5. Press the PLAY or STOP button on the remote control until the right and left screen size of the vertical line becomes the same.

1. H. PHASE
2. H. BLK
3. V. SIZE 50/60
4. V. POSI 50/60
5. V. LIN 50/60
6. V. SC 50/60
7. V. COMP
8. (H FREQ) 0. RETURN

"The adjustment item 8 is not used for this model."

Fig. 2-4

2-9: VERTICAL LINEARITY

NOTE: Adjust after performing adjustments in section 2-8.

1. Receive the cross hatch signal from the Pattern Generator.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(1)** on the remote control to select "H/V". The **Fig. 2-4** appears on the display.
4. Press the channel button **(5)** on the remote control to select "V. LIN 50/60".
5. Press the PLAY or STOP button on the remote control until the SHIFT quantity of the OVER SCAN on upside and downside becomes minimum.
6. Receive the cross hatch signal of NTSC. (Audio Video Input)
7. Press the AV button on the remote control to set to the AV mode. Then perform the above adjustments 2-5.

2-10: VERTICAL POSITION

NOTE: Adjust after performing adjustments in section 2-9.

1. Receive the center cross signal from the Pattern Generator.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(1)** on the remote control to select "H/V". The **Fig. 2-4** appears on the display.
4. Press the channel button **(4)** on the remote control to select "V. POSI 50/60".
5. Press the PLAY or STOP button on the remote control until the horizontal line becomes fit to the notch of the shadow mask.
6. Receive the center cross signal of NTSC. (Audio Video Input)
7. Press the AV button on the remote control to set to the AV mode. Then perform the above adjustments 2-5.

ELECTRICAL ADJUSTMENTS

2-11: VERTICAL SIZE

NOTE: Adjust after performing adjustments in section 2-10.

1. Receive the cross hatch signal from the Pattern Generator.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(1)** on the remote control to select "H/V". The **Fig. 2-4** appears on the display.
4. Press the channel button **(3)** on the remote control to select "V. SIZE 50/60".
5. Press the PLAY or STOP button on the remote control until the rectangle on the center of the screen becomes square.
6. Receive a broadcast and check if the picture is normal.
7. Receive the cross hatch signal of NTSC. (Audio Video Input)
8. Press the AV button on the remote control to set to the AV mode. Then perform the above adjustments 2~5.

2-12: OSD HORIZONTAL

1. Set condition is AV MODE without signal.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(5)** on the remote control to select "OTHERS". The **Fig. 2-2** appears on the display.
4. Press the channel button **(4)** on the remote control to select "OSD H".
5. Press the PLAY or STOP button on the remote control until the difference of A and B becomes minimum. (Refer to **Fig. 2-5**)

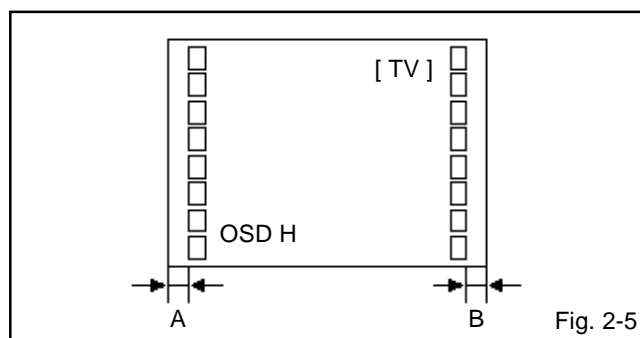


Fig. 2-5

2-13: SUB BRIGHTNESS

1. Receive the black pattern*. (RF Input)
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(4)** on the remote control to select "PICTURE". The **Fig. 2-6** appears on the display.
4. Press the channel button **(1)** on the remote control to select "BRIGHT".
5. Press the PLAY or STOP button on the remote control until the screen begin to shine.
6. Receive the black pattern*. (Audio Video Input)
7. Press the TV/VCR button on the remote control to set to the AV mode. Then perform the above adjustments 2~5.

*The Black Pattern means the whole black raster signal. Select the "RASTER" of the pattern generator, set to the OFF position for each R, G and B.

1. BRIGHT
2. CONTRAST
3. COLOR
4. TINT
5. SHARPNESS
6. TEXT CONT
- 7.
8. 0. RETURN

"The adjustment item 4 is not used for this model."

Fig. 2-6

2-14: SUB COLOR

1. Receive the color bar pattern. (RF Input)
2. Using the remote control, set the brightness, contrast and color to normal position.
3. Connect the synchro scope to **TP801**.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(4)** on the remote control to select "PICTURE". The **Fig. 2-6** appears on the display.
5. Press the channel button **(3)** on the remote control to select "COLOR".
6. Adjust the VOLTS RANGE VARIABLE knob of the oscilloscope until the range between white 100% and 0% is set to 4 scales on the screen of the oscilloscope.
7. Press the PLAY or STOP button on the remote control until the red color level is adjusted to 95% of the white level. (Refer to **Fig. 2-7**)
8. Receive the color bar pattern. (Audio Video Input)
9. Press the AV button on the remote control to set to the AV mode. Then perform the above adjustments 2~7.

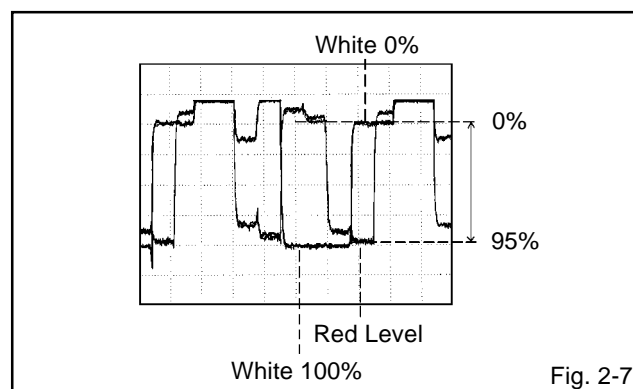


Fig. 2-7

2-15: SUB CONTRAST

1. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(4)** on the remote control to select "PICTURE". The **Fig. 2-6** appears on the display.
2. Press the channel button **(2)** on the remote control to select "CONTRAST".
3. Press the PLAY or STOP button on the remote control until the contrast step No. becomes "105"
4. Press the AV button on the remote control to set to the AV mode.
5. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(4)** on the remote control to select "PICTURE". The **Fig. 2-6** appears on the display.
6. Press the channel button **(2)** on the remote control to select "CONTRAST".
7. Press the PLAY or STOP button on the remote control until the contrast step No. becomes "112"

ELECTRICAL ADJUSTMENTS

2-16: SUB SHARPNESS

1. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(4)** on the remote control to select "PICTURE". The **Fig. 2-6** appears on the display.
2. Press the channel button **(5)** on the remote control to select "SHARPNESS".
3. Check if the step No. of SHARPNESS is "30".
4. Press the AV button on the remote control to set to the AV mode. Then perform the above adjustments 1~3.

2-17: TEXT CONTRAST

1. Using the remote control, set the brightness and contrast to normal position.
2. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(4)** on the remote control to select "PICTURE". The **Fig. 2-6** appears on the display.
3. Press the channel button **(6)** on the remote control to select "TEXT CONT".
4. Check if the step No. of TEXT CONT is "40".

2-18: H. BLK

1. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(1)** on the remote control to select "H/V". The **Fig. 2-4** appears on the display.
2. Press the channel button **(2)** on the remote control to select "H. BLK".
3. Switch the R/L by using the ENTER button on the remote control and check if the H. BLK step No. becomes "R2, L4".

2-19: V. S-CORRECTION (V. SC)

1. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(1)** on the remote control to select "H/V". The **Fig. 2-4** appears on the display.
2. Press the channel button **(6)** on the remote control to select "V. SC 50/60".
3. Check if the step No. of V. SC is "0".
4. Press the AV button on the remote control to set to the AV mode. Then perform the above adjustments 1~3.

2-20: V. COMP

1. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(1)** on the remote control to select "H/V". The **Fig. 2-4** appears on the display.
2. Press the channel button **(7)** on the remote control to select "V. COMP".
3. Check if the step No. of V. COMP is "7".

2-21: E-E LEVEL

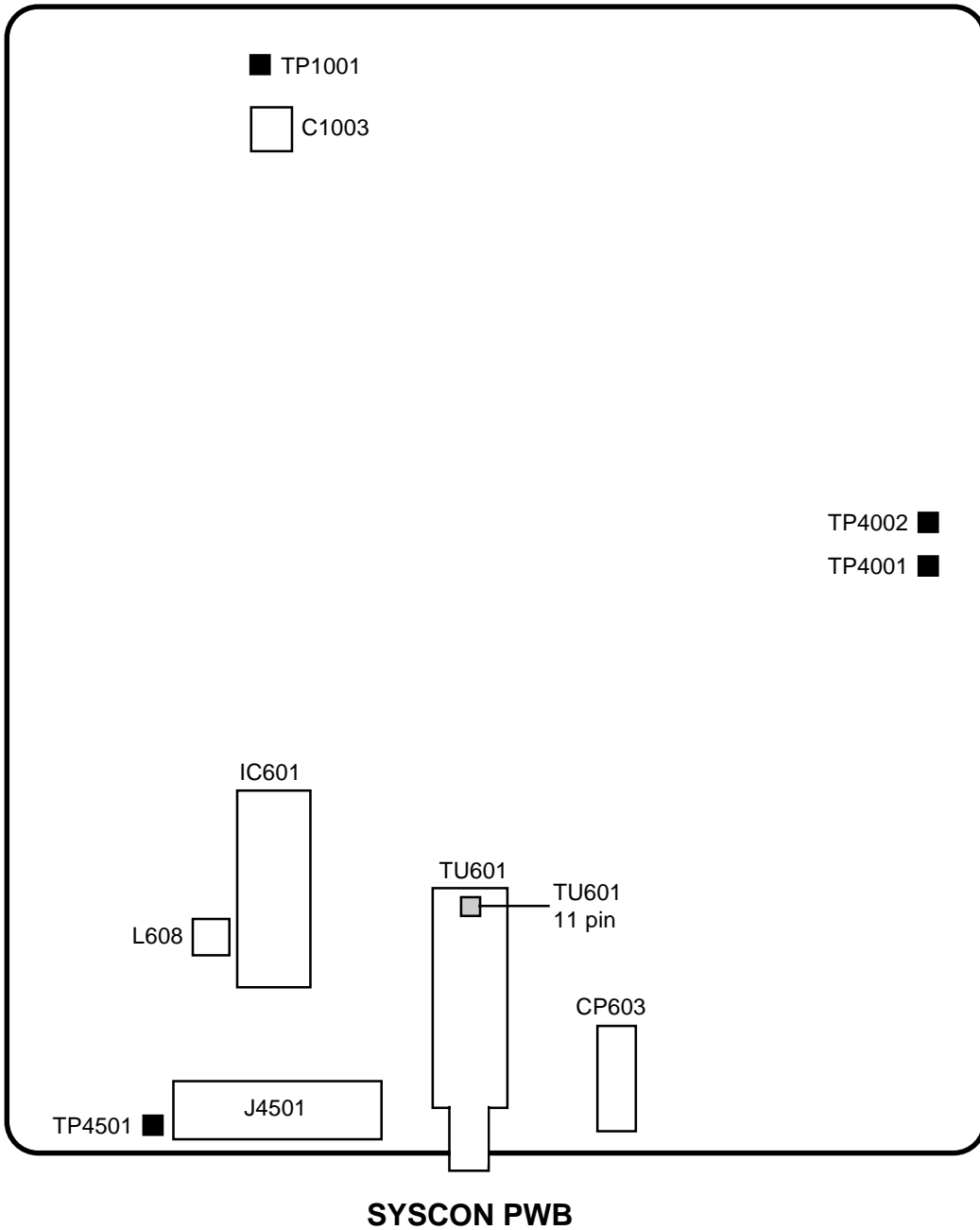
1. Receive the color bar pattern. (Audio Video Input)
2. Connect the oscilloscope to **TP4501**.
3. Check if the VIDEO OUT LEVEL is $1V_{p-p} \pm 3dB$.

2-22: COLOR LEVEL

1. Receive the color bar pattern.
2. Connect the oscilloscope to **TP4501**.
3. When setting to the Y-LEVEL 100%, check if the MAGENTA is $45 \pm 10\%$.

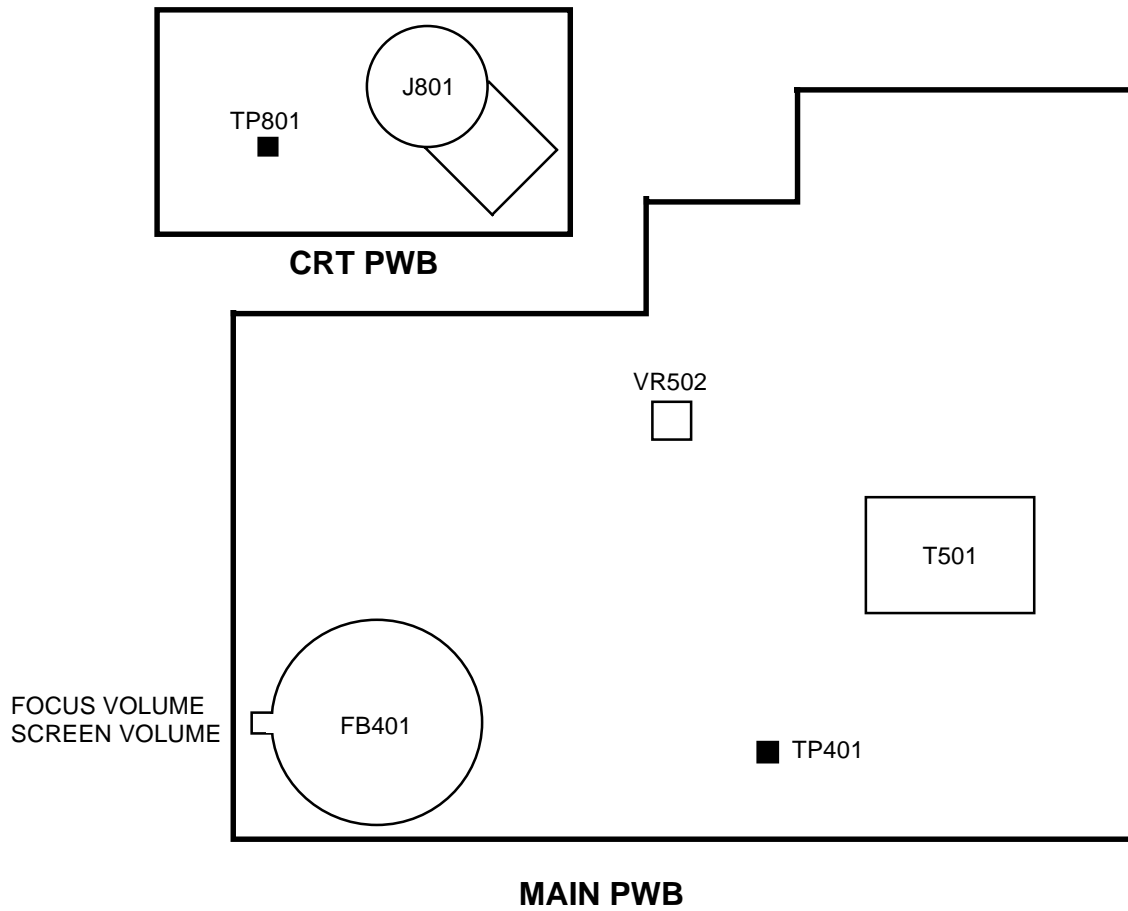
ELECTRICAL ADJUSTMENTS

3. ELECTRICAL ADJUSTMENT PARTS LOCATION GUIDE (VCR SECTION)



ELECTRICAL ADJUSTMENTS

(TV SECTION)



ELECTRICAL ADJUSTMENTS

4. PURITY AND CONVERGENCE ADJUSTMENTS

NOTE

1. Turn the unit on and let it warm up for at least 30 minutes before performing the following adjustments.
2. Place the CRT surface facing east or west to reduce the terrestrial magnetism.
3. Turn ON the unit and demagnetize with a Degauss Coil.

4-1: STATIC CONVERGENCE (ROUGH ADJUSTMENT)

1. Tighten the screw for the magnet. Refer to the adjusted CRT for the position. **(Refer to Fig. 4-1)**
If the deflection yoke and magnet are in one body, untighten the screw for the body.
2. Receive the green raster pattern from the color bar generator.
3. Slide the deflection yoke until it touches the funnel side of the CRT.
4. Adjust center of screen to green, with red and blue on the sides, using the pair of purity magnets.
5. Switch the color bar generator from the green raster pattern to the crosshatch pattern.
6. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
7. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.
8. Adjust the crosshatch pattern to change to white by repeating steps 6 and 7.

4-2: PURITY

NOTE

Adjust after performing adjustments in section 4-1.

1. Receive the green raster pattern from color bar generator.
2. Adjust the pair of purity magnets to center the color on the screen.
Adjust the pair of purity magnets so the color at the ends are equally wide.
3. Move the deflection yoke backward (to neck side) slowly, and stop it at the position when the whole screen is green.
4. Confirm red and blue colors.
5. Adjust the slant of the deflection yoke while watching the screen, then tighten the fixing screw.

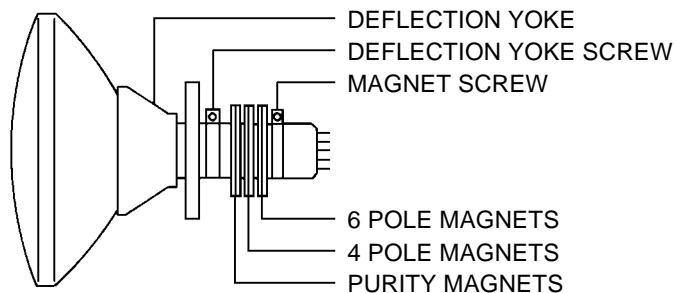


Fig. 4-1

4-3: STATIC CONVERGENCE

NOTE

Adjust after performing adjustments in section 4-2.

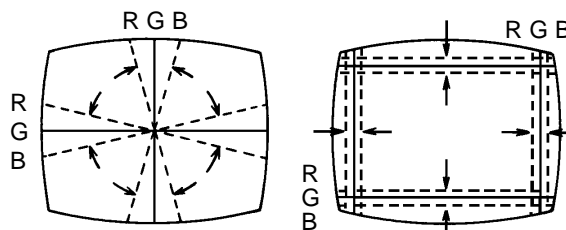
1. Receive the crosshatch pattern from the color bar generator.
2. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
3. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.

4-4: DYNAMIC CONVERGENCE

NOTE

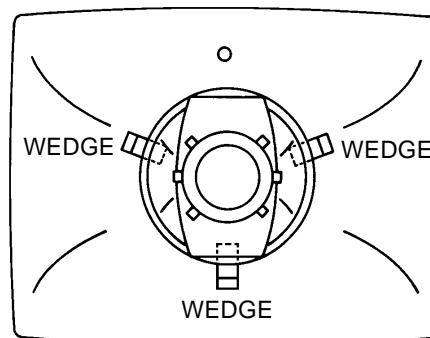
Adjust after performing adjustments in section 4-3.

1. Adjust the differences around the screen by moving the deflection yoke upward/downward and right/left. **(Refer to Fig. 4-2-a)**
2. Insert three wedges between the deflection yoke and CRT funnel to fix the deflection yoke. **(Refer to Fig. 4-2-b)**



UPWARD/DOWNWARD SLANT RIGHT/LEFT SLANT

Fig. 4-2-a

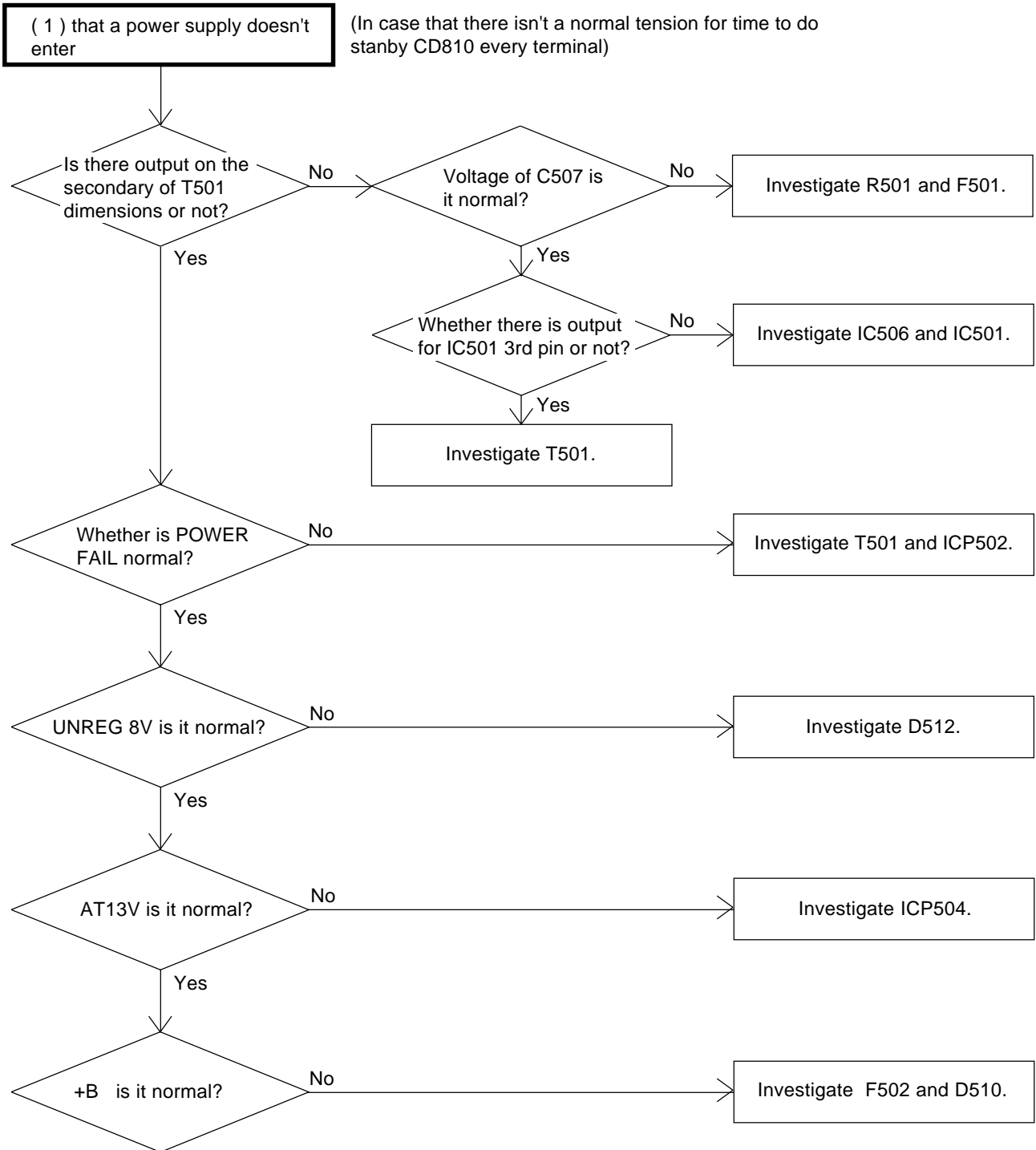


WEDGE POSITION

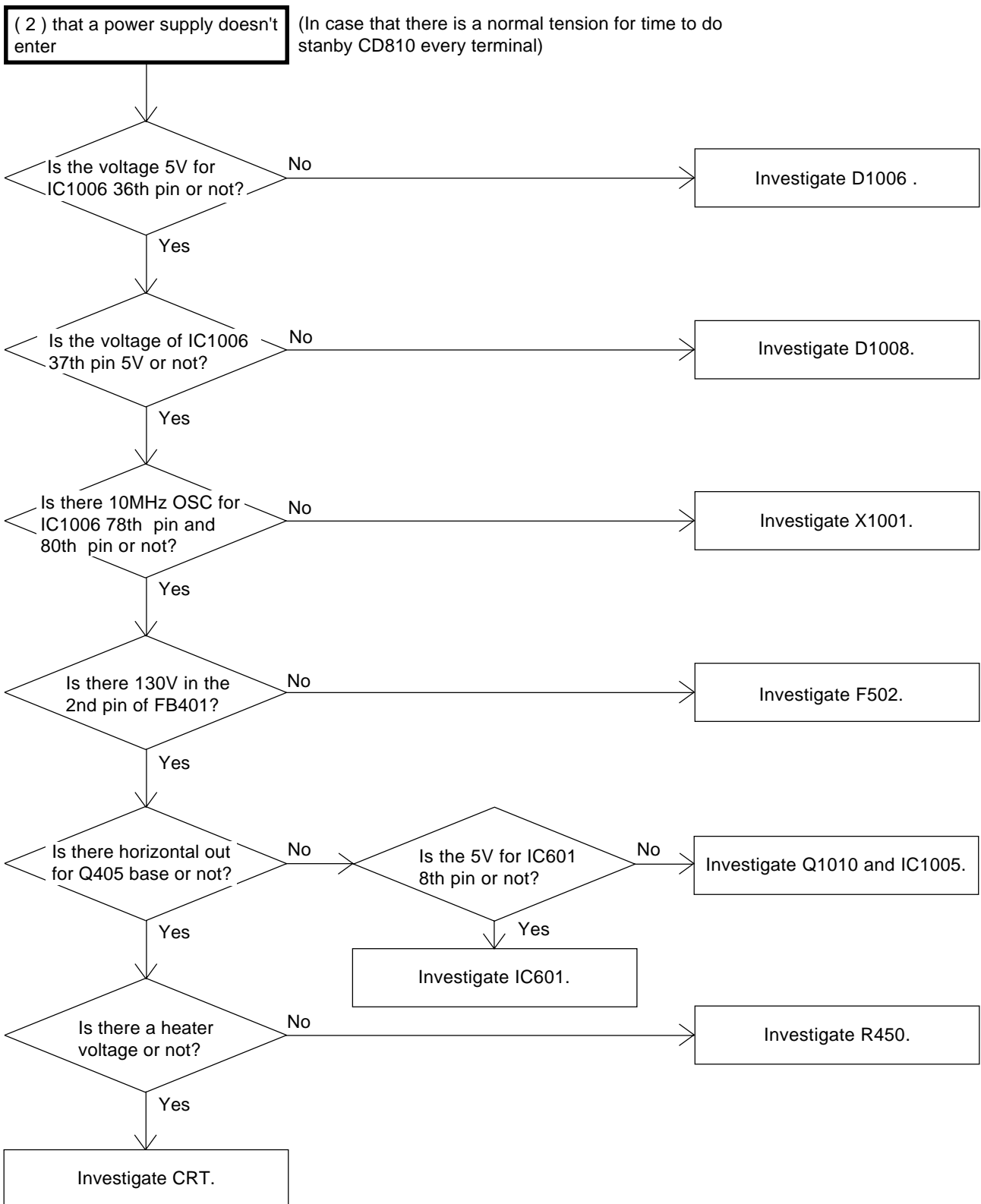
Fig. 4-2-b

TROUBLESHOOTING GUIDE

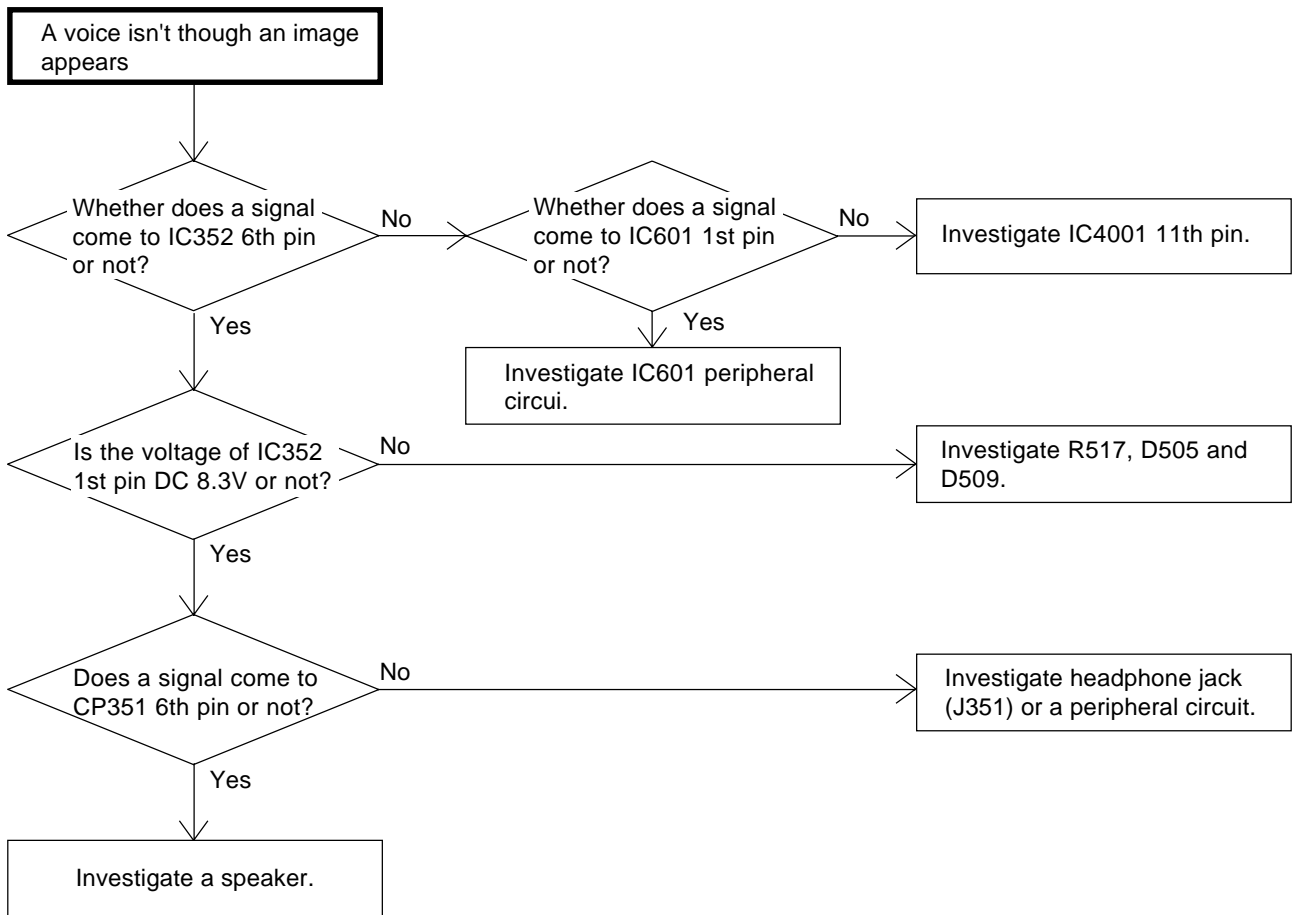
(TV SECTION)



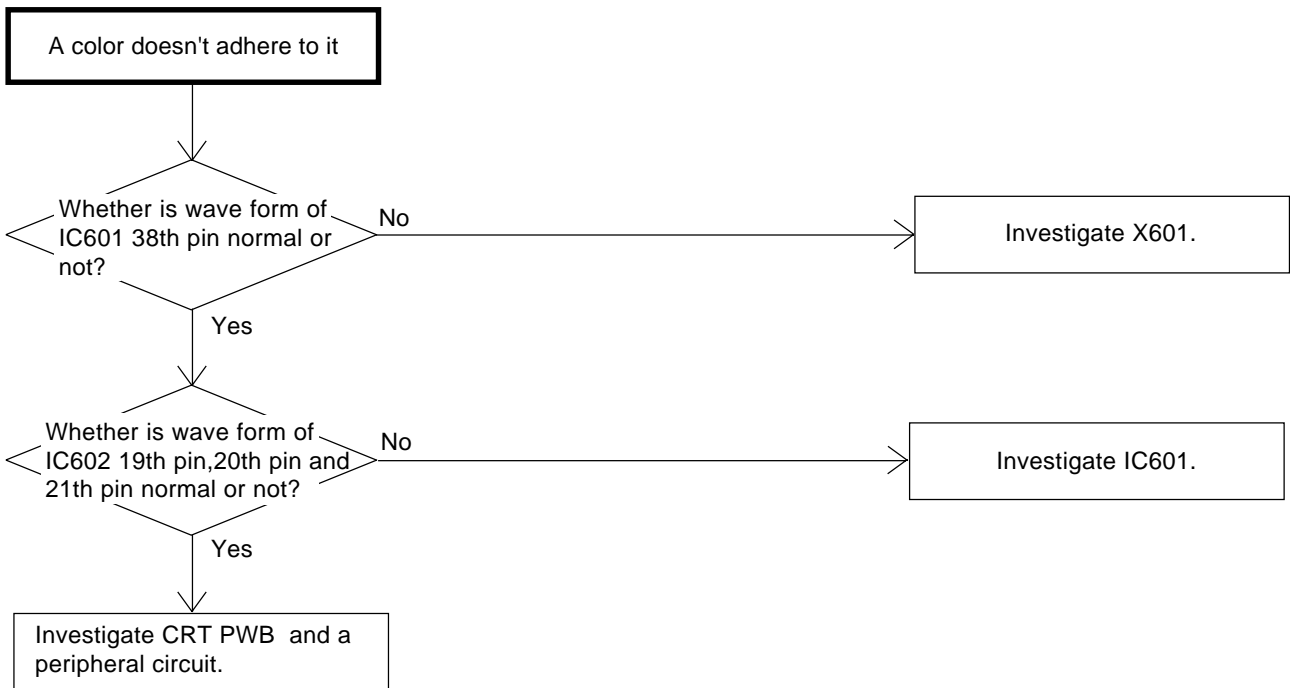
TROUBLESHOOTING GUIDE



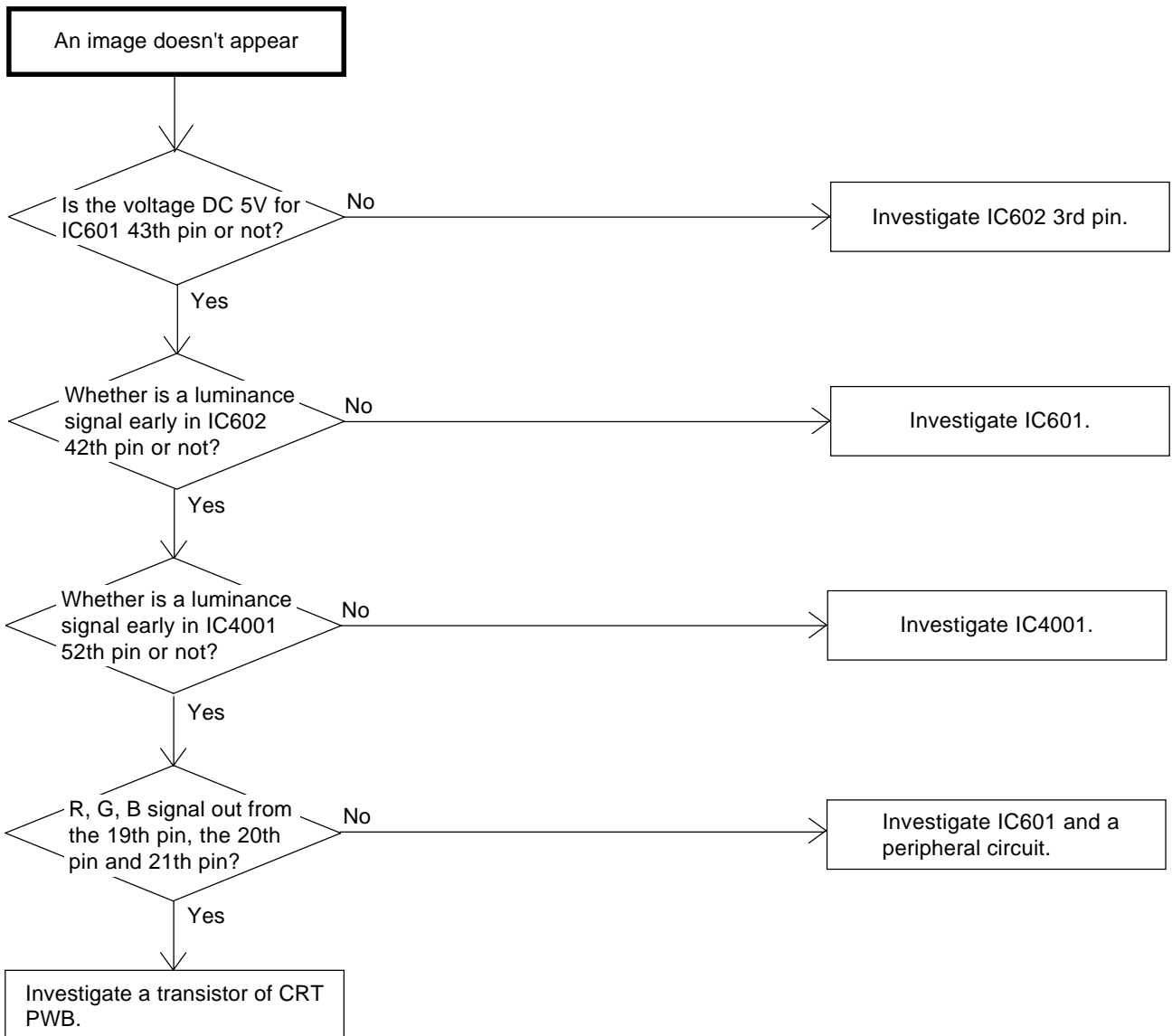
TROUBLESHOOTING GUIDE



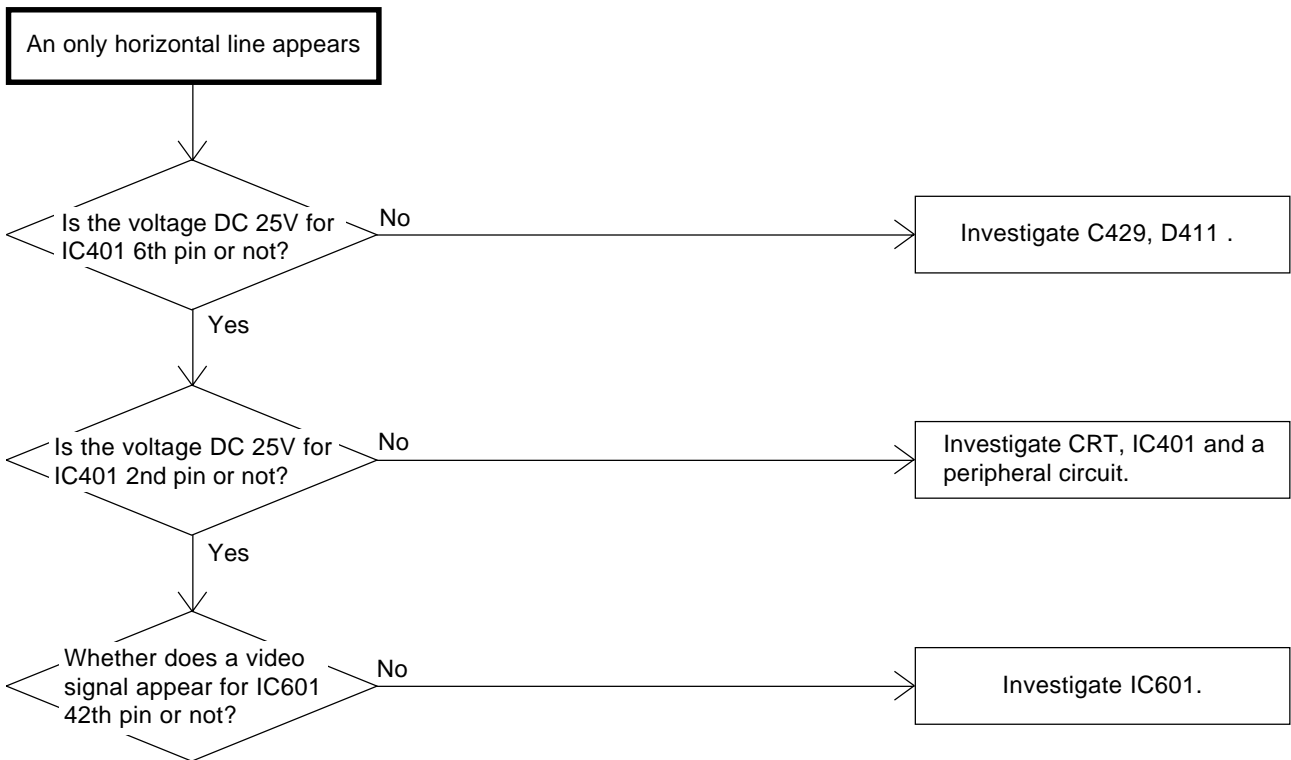
TROUBLESHOOTING GUIDE



TROUBLESHOOTING GUIDE

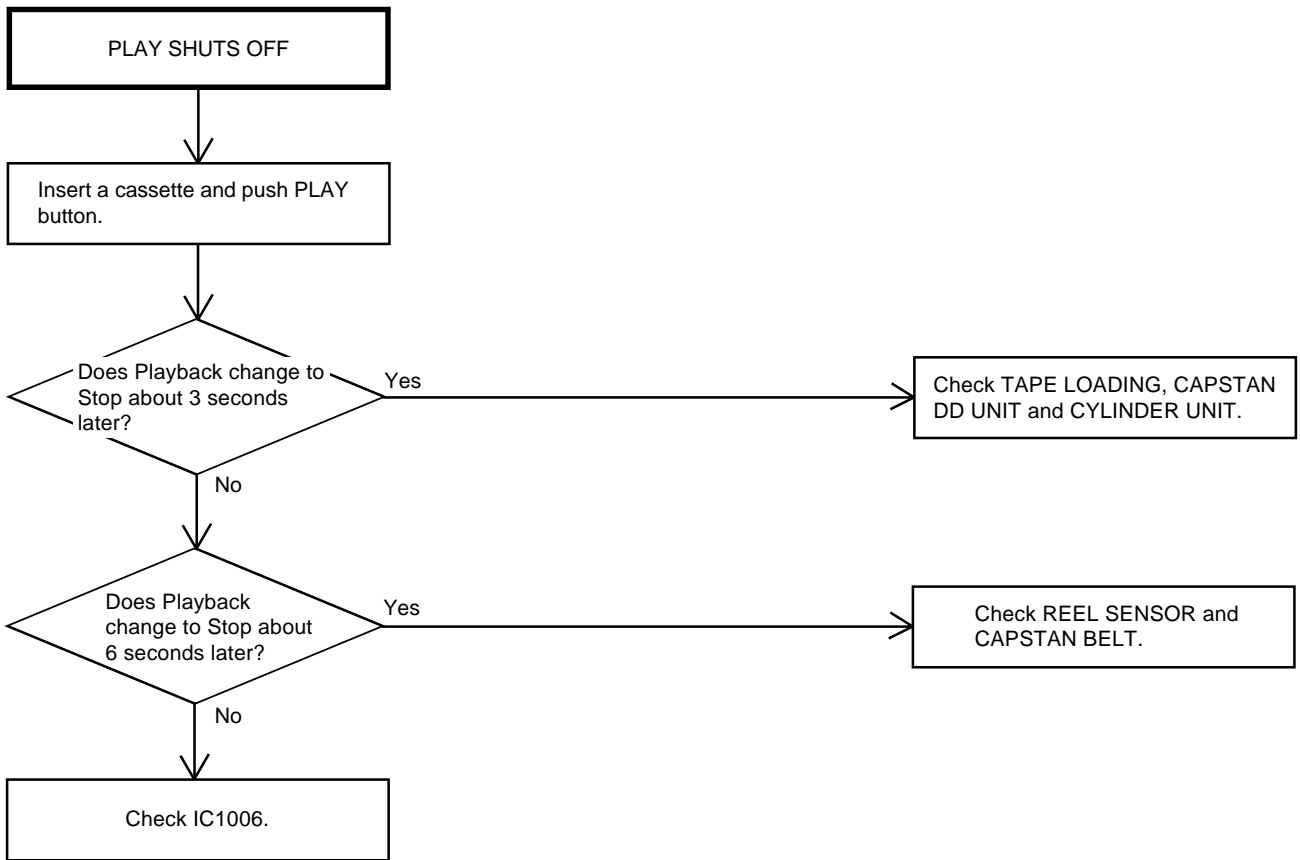


TROUBLESHOOTING GUIDE

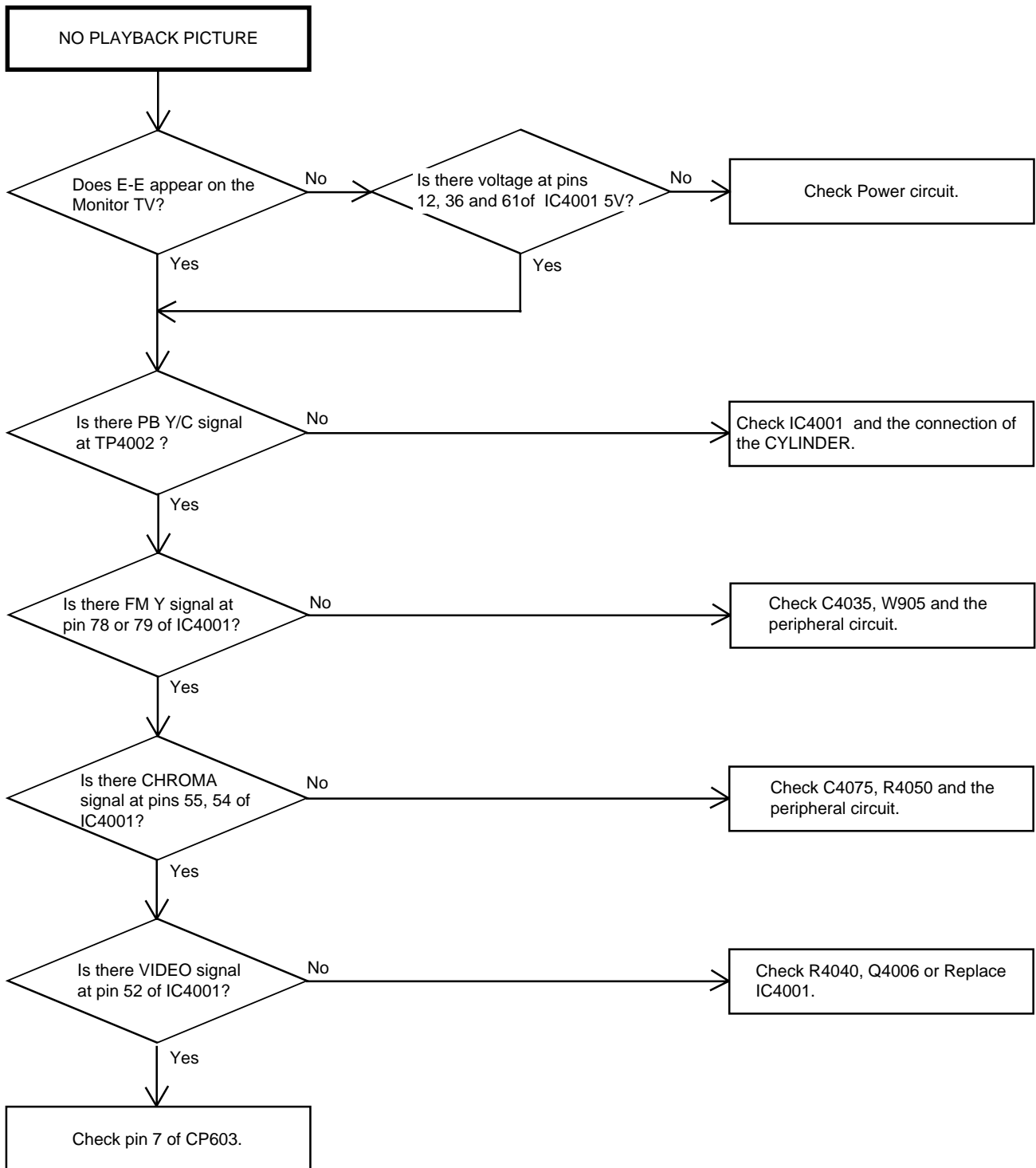


TROUBLESHOOTING GUIDE

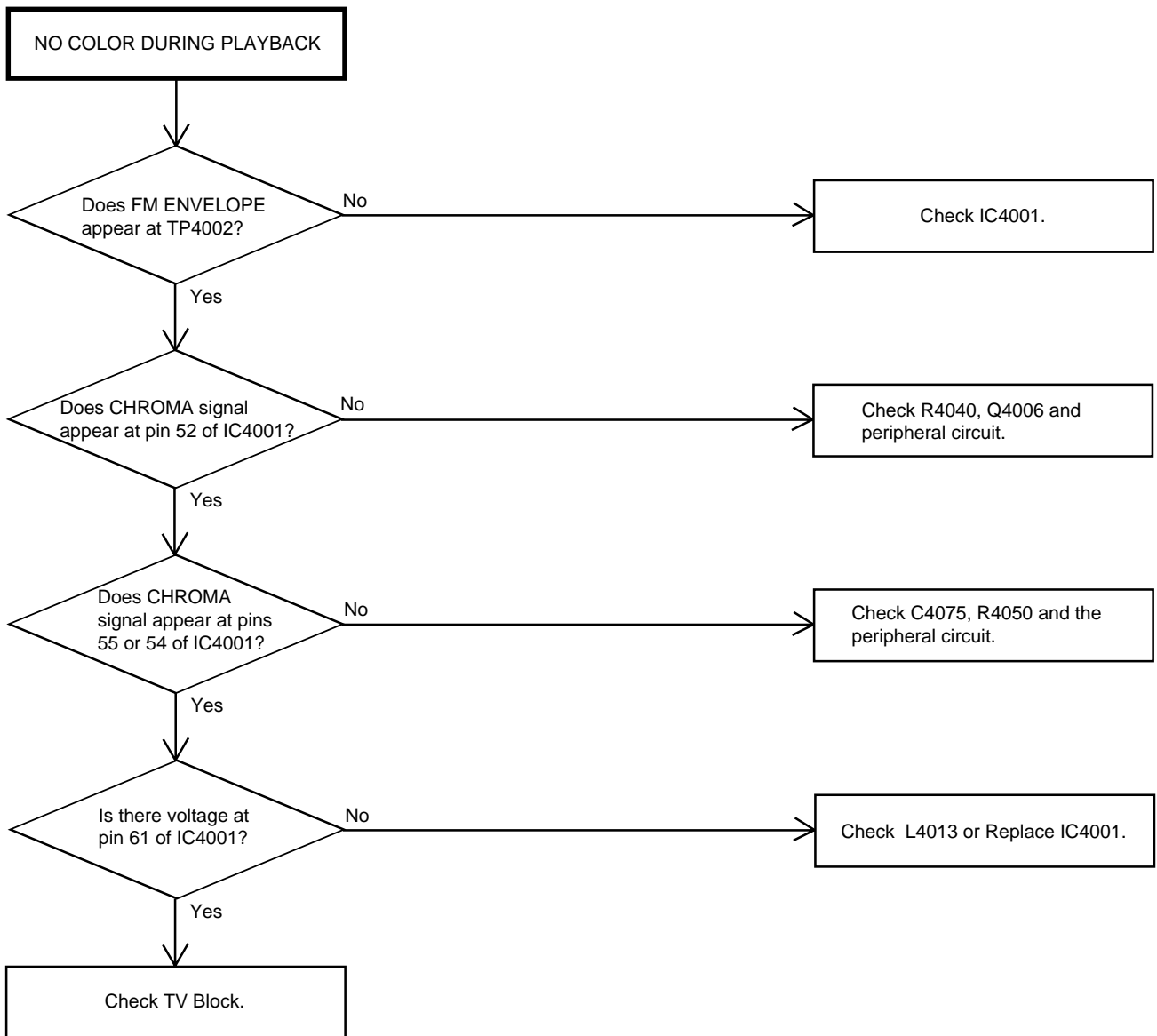
(VCR SECTION)



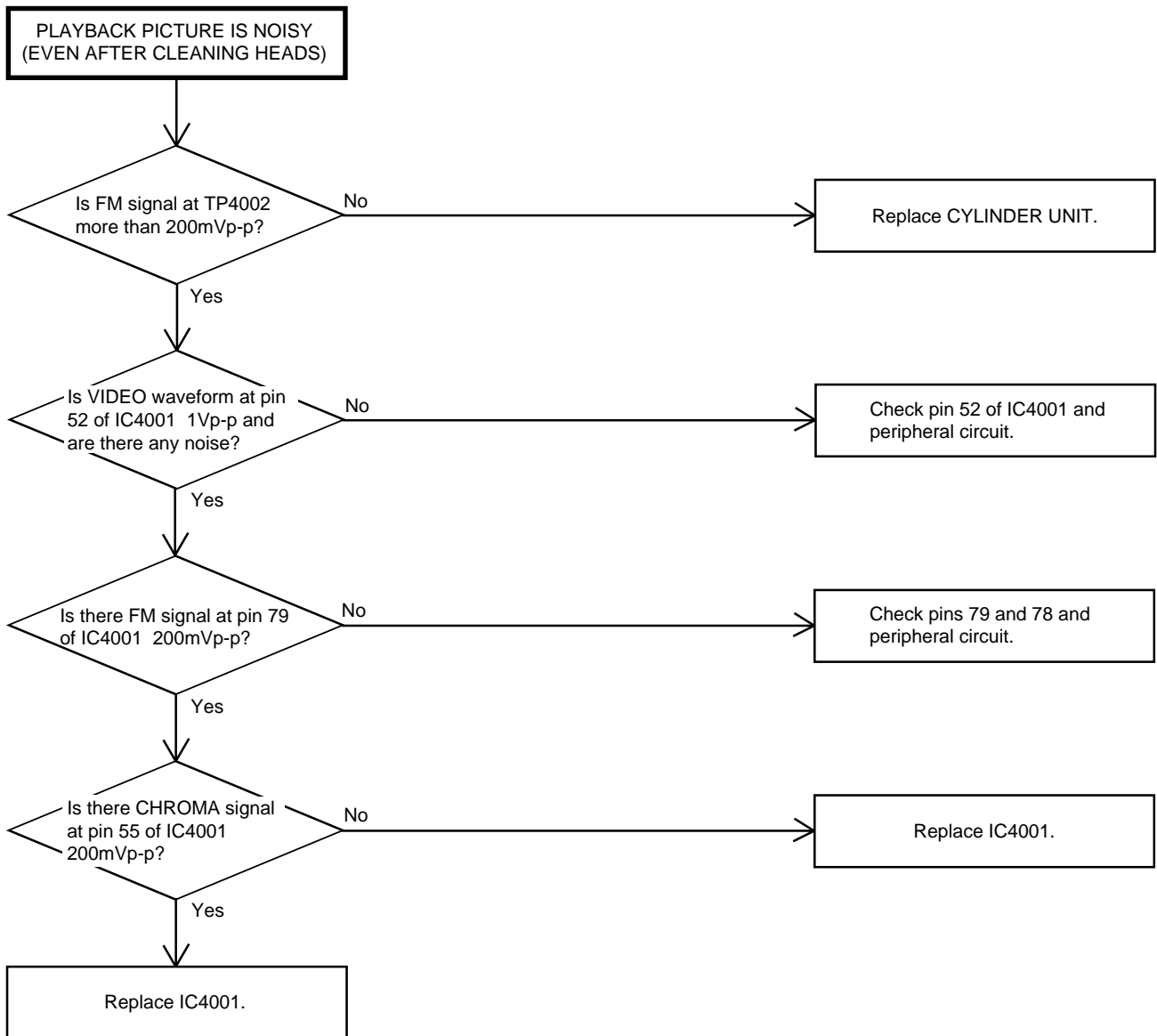
TROUBLESHOOTING GUIDE



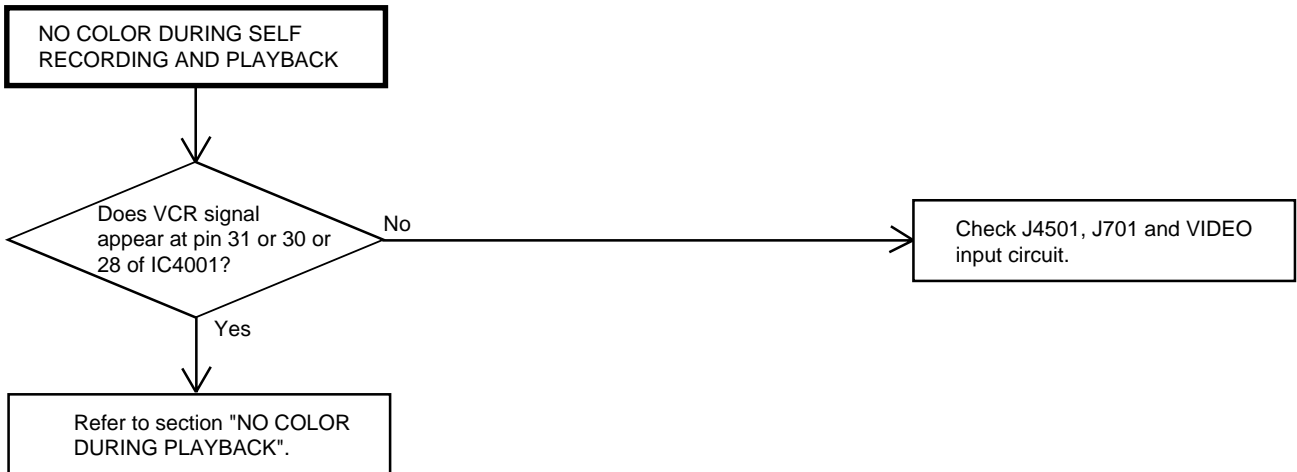
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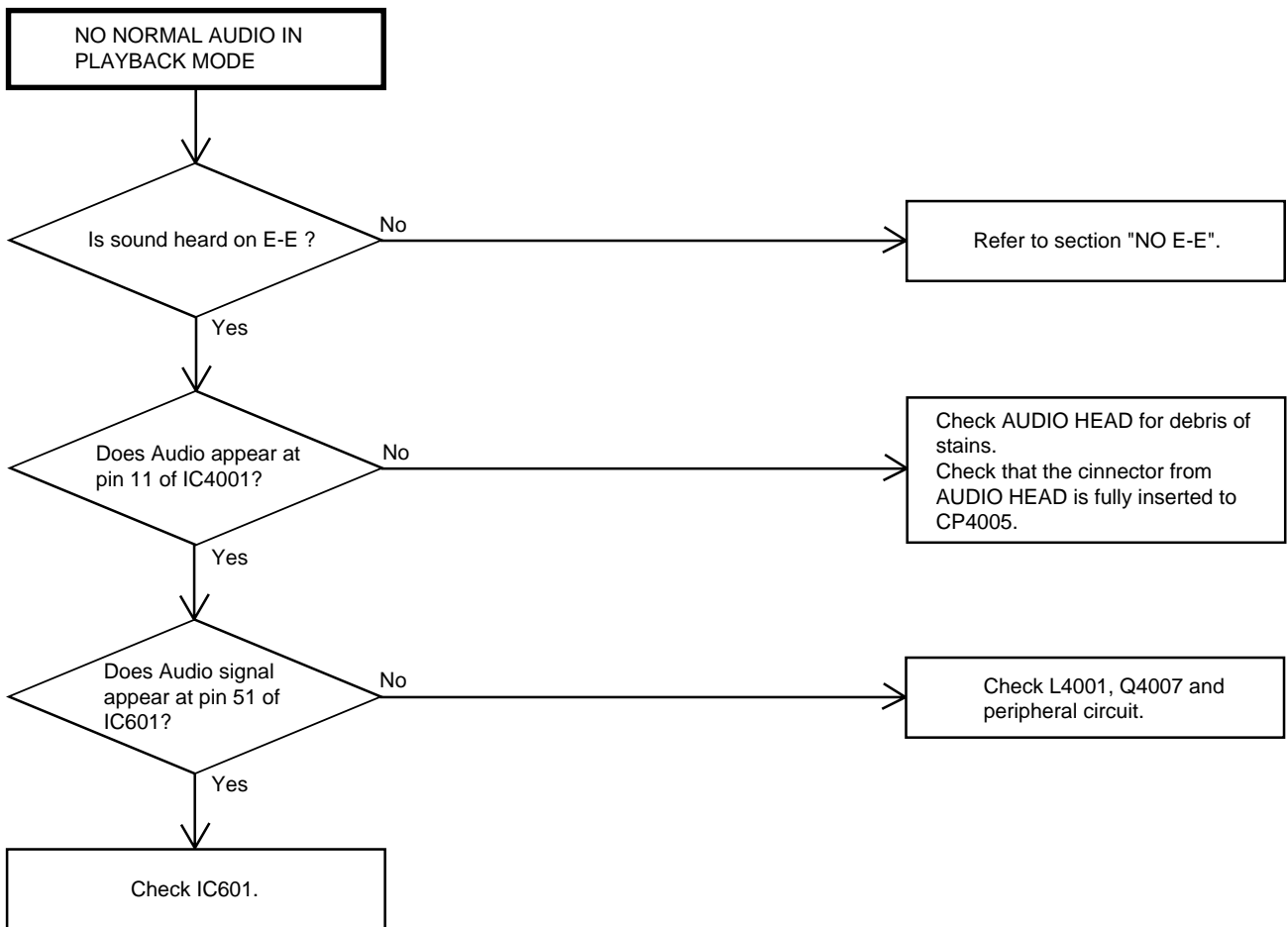
TROUBLESHOOTING GUIDE



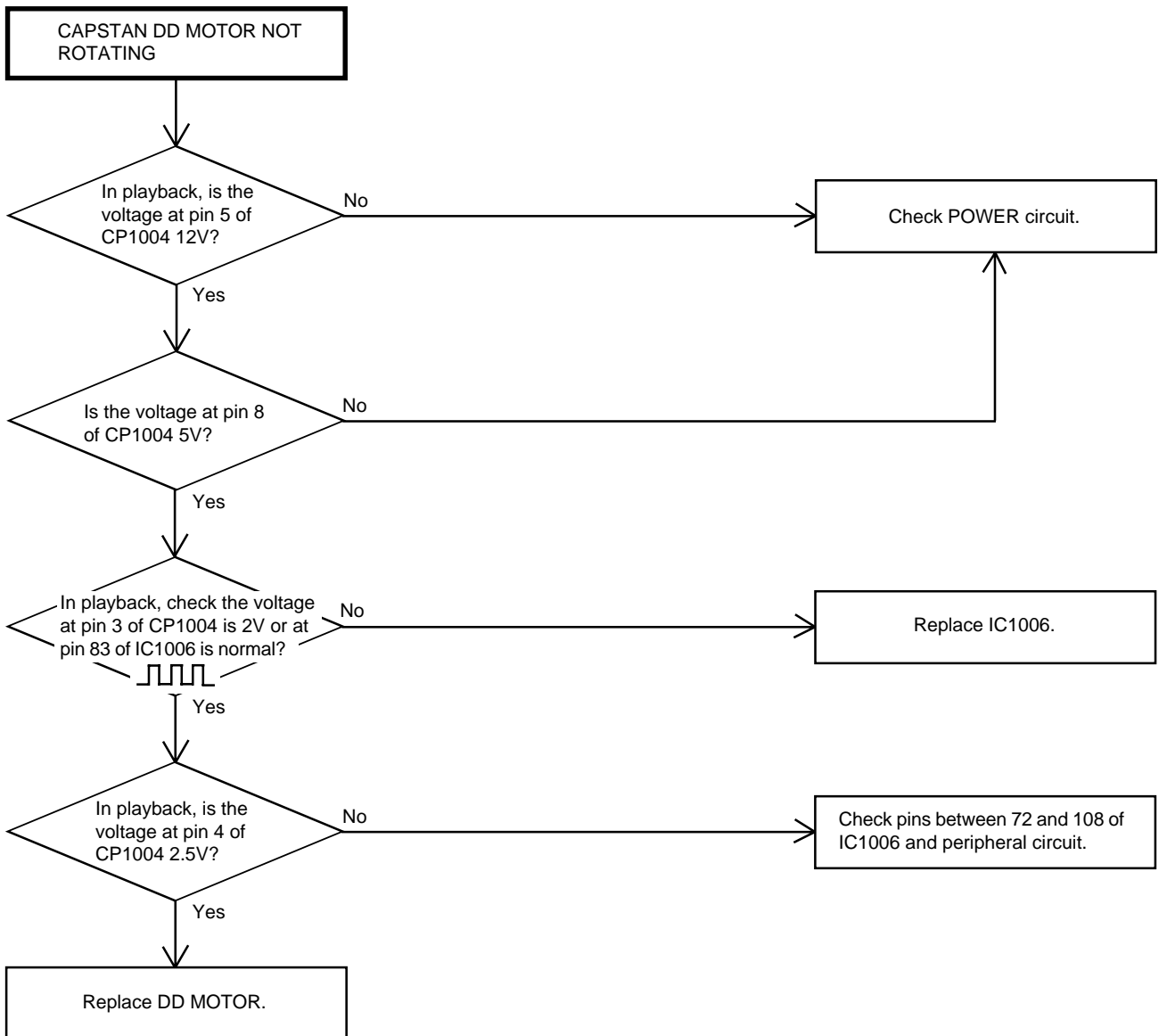
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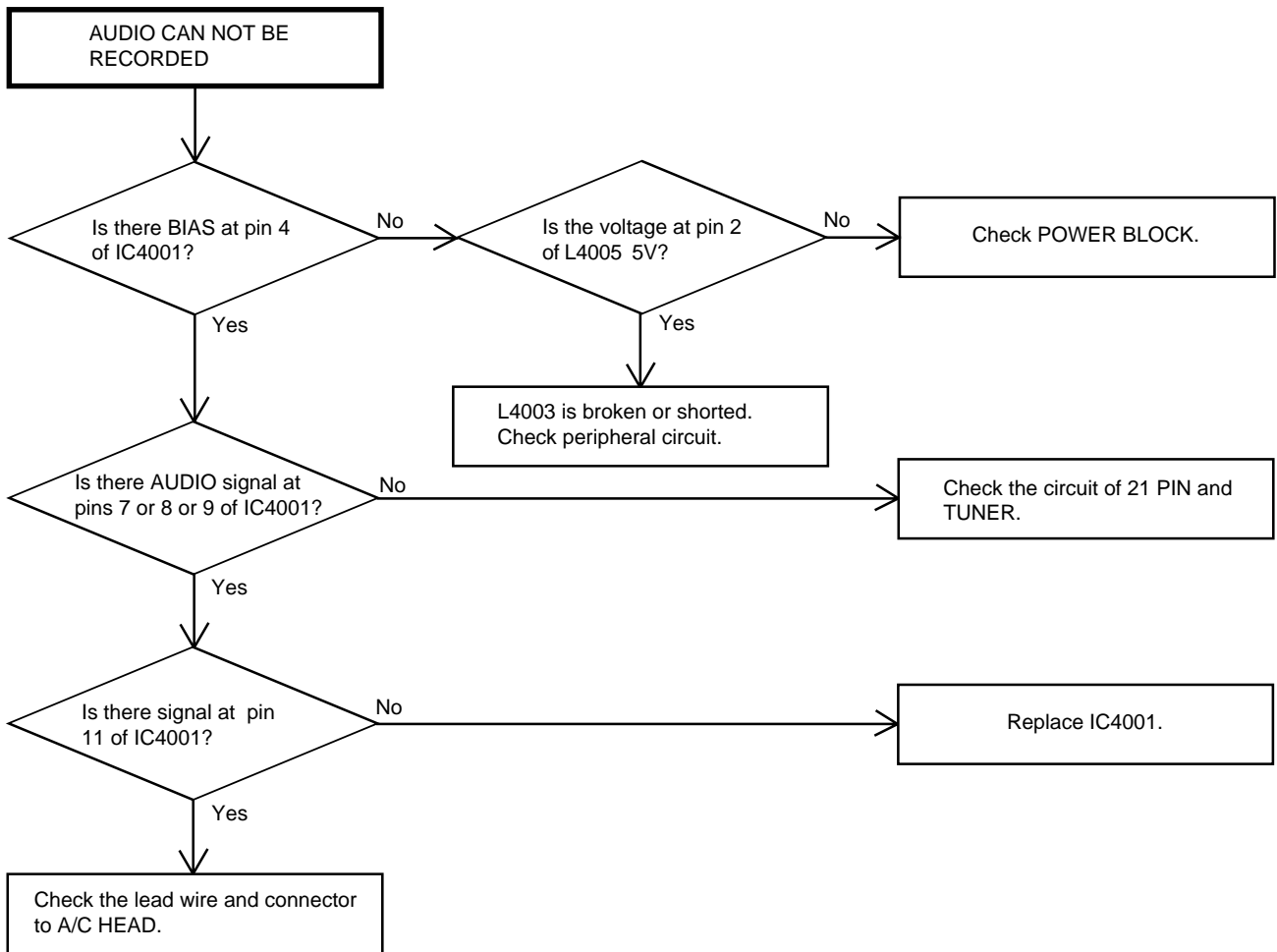
TROUBLESHOOTING GUIDE



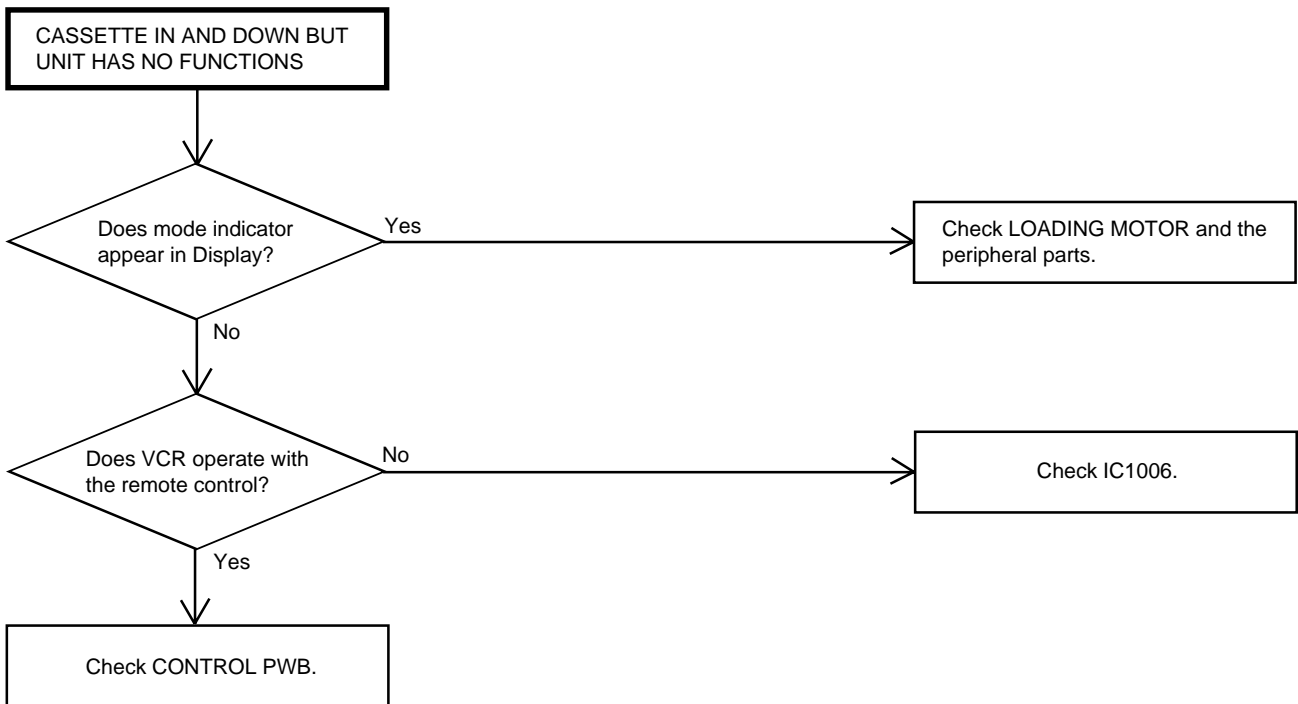
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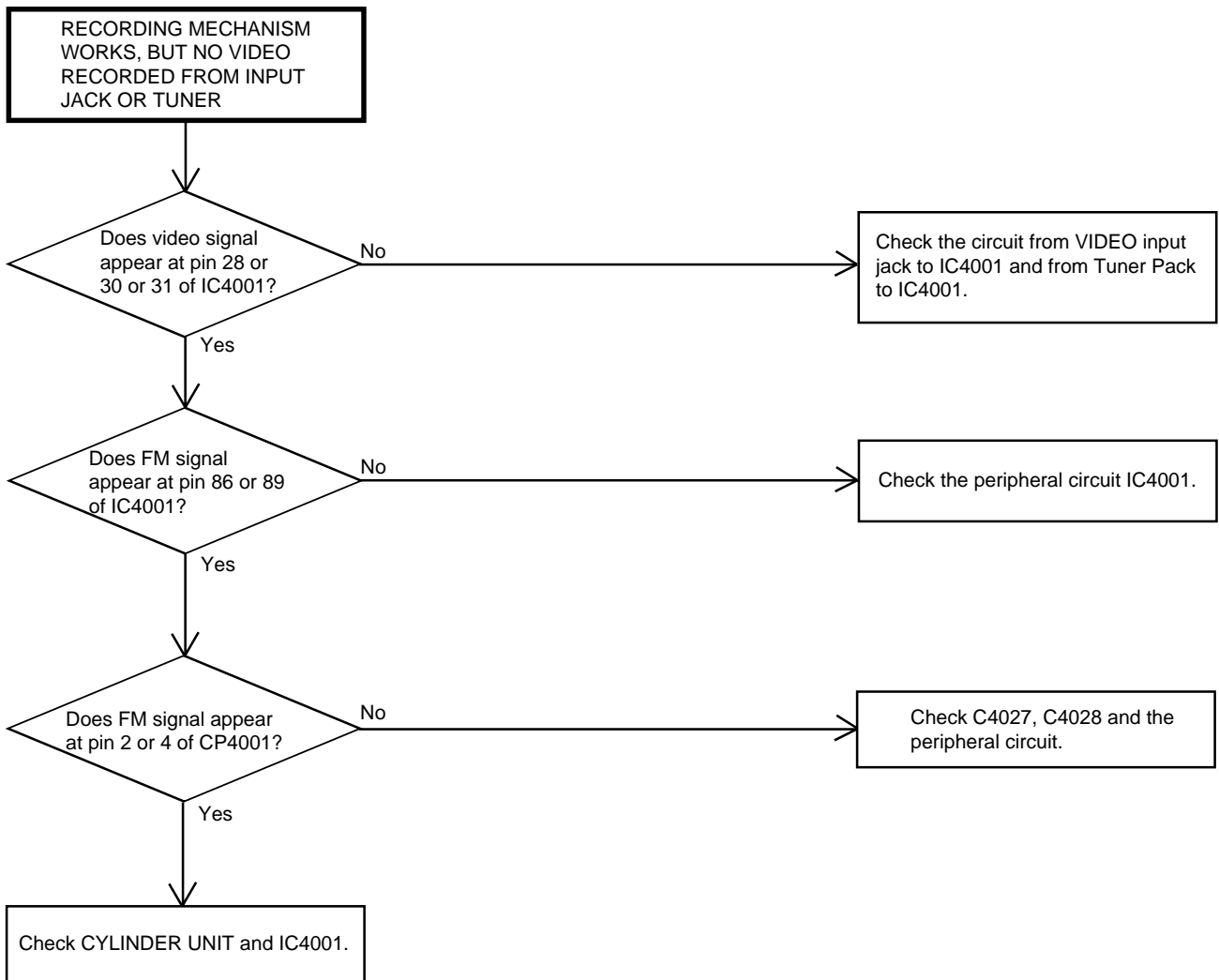
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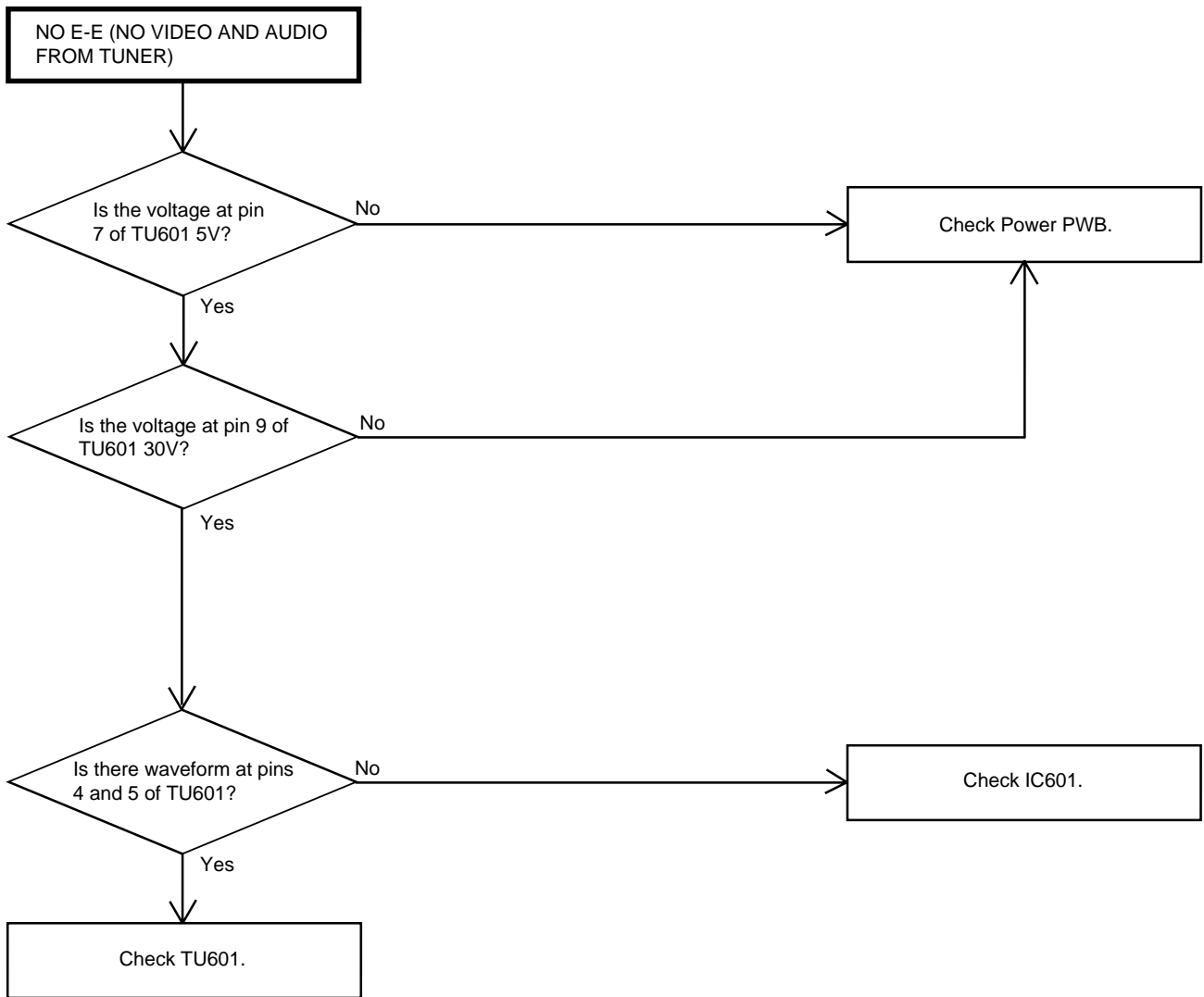
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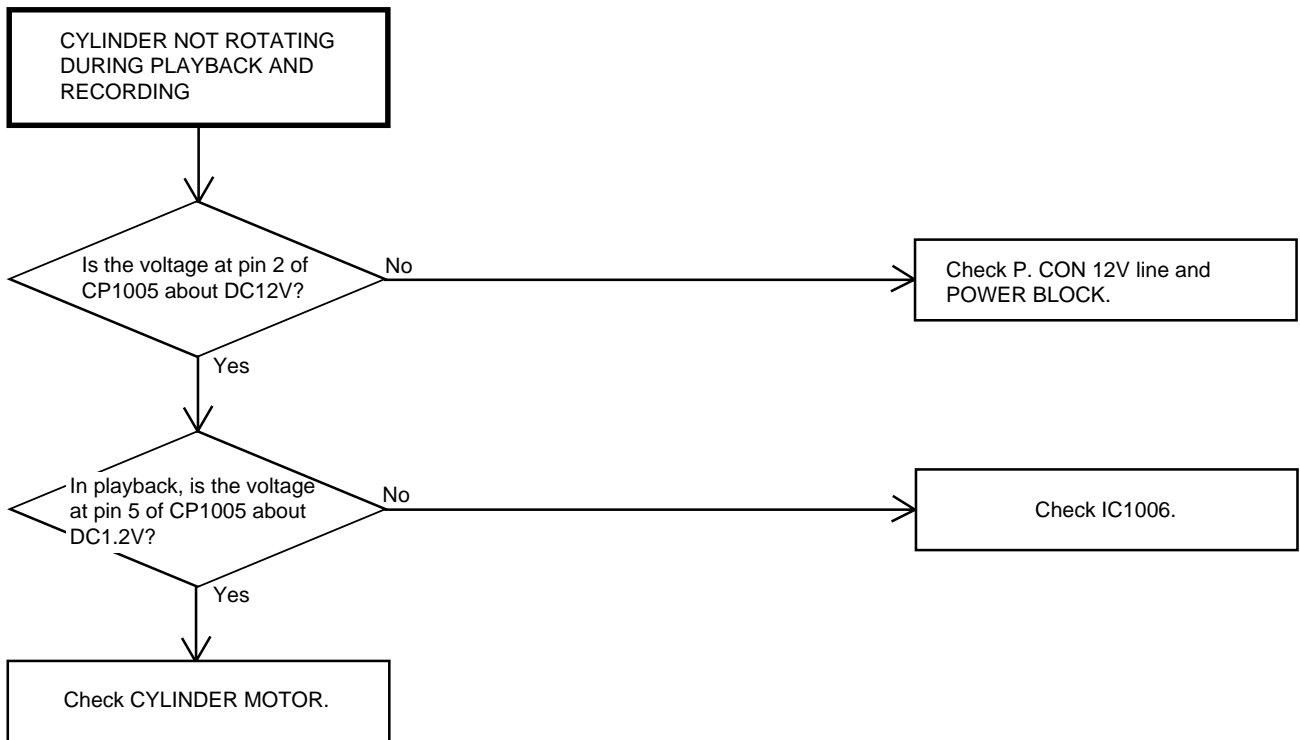
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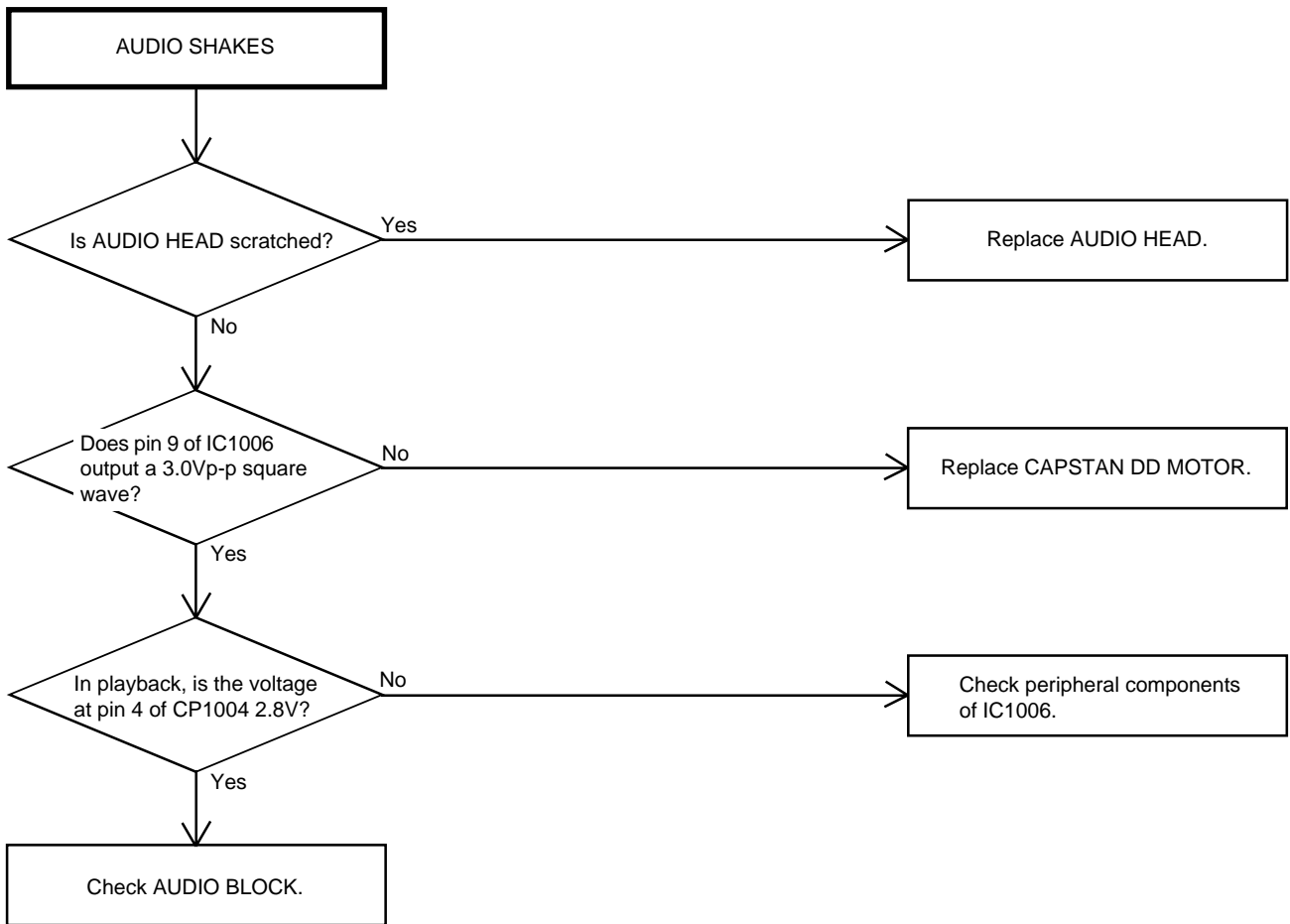
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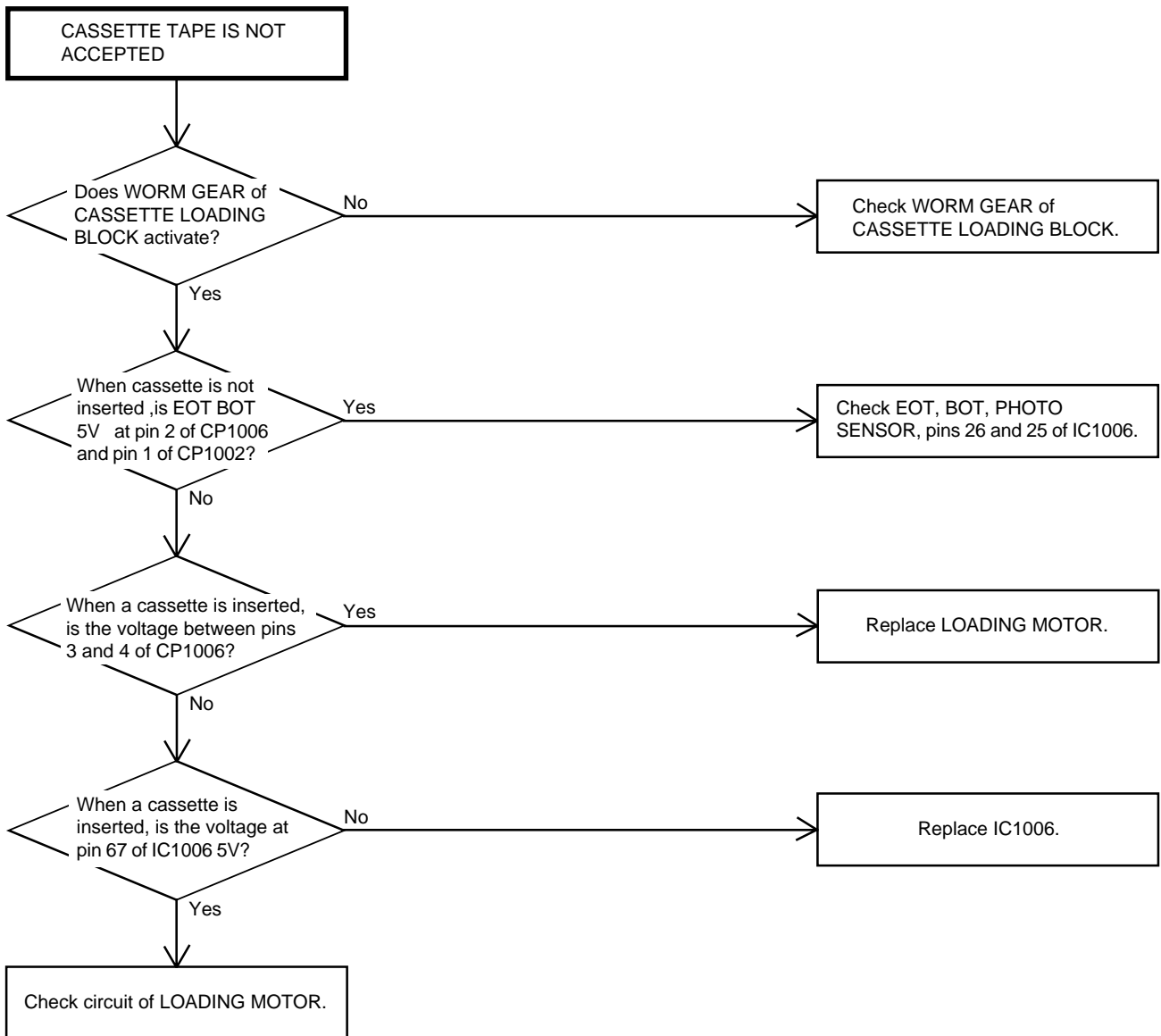
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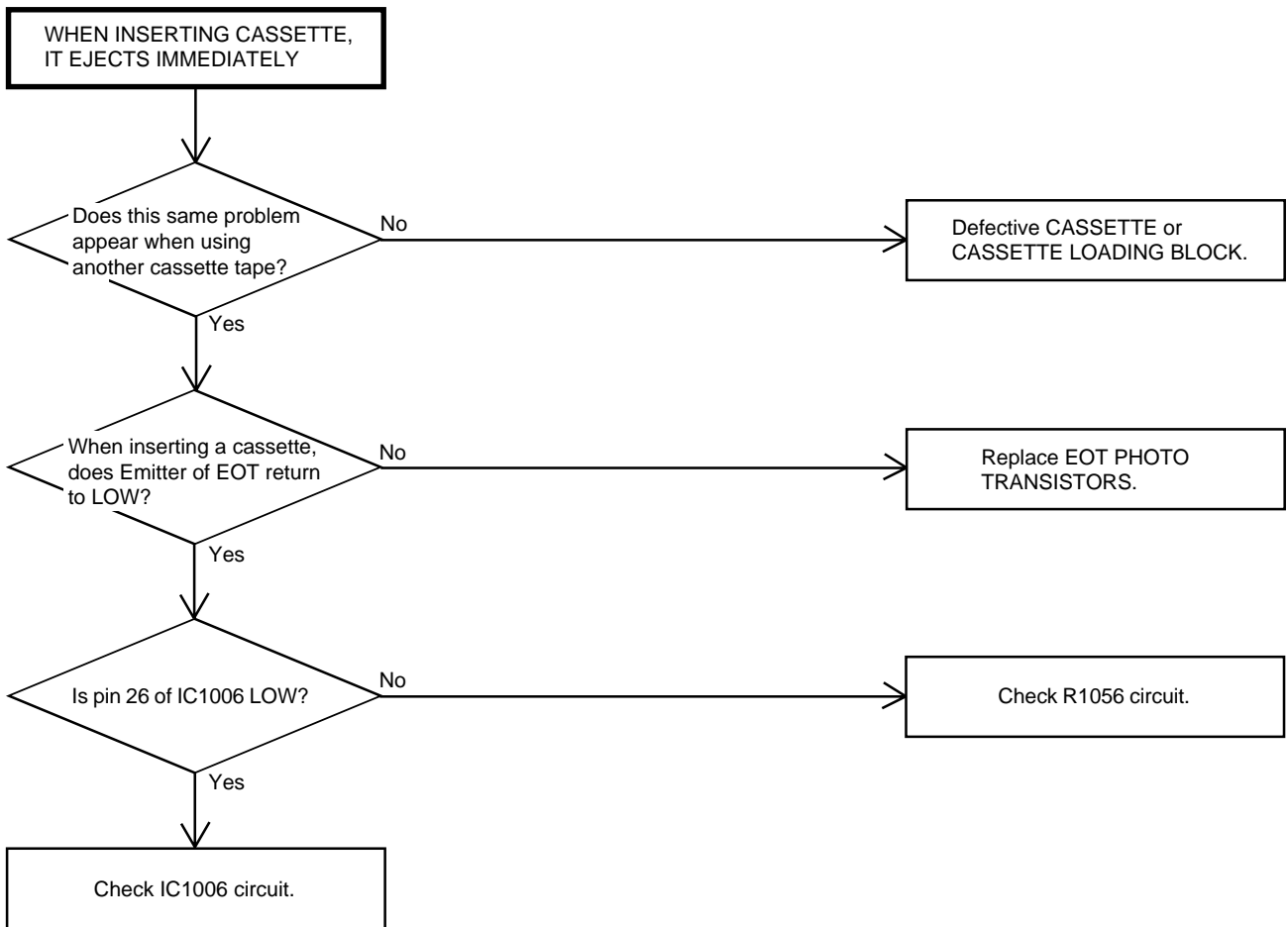
TROUBLESHOOTING GUIDE



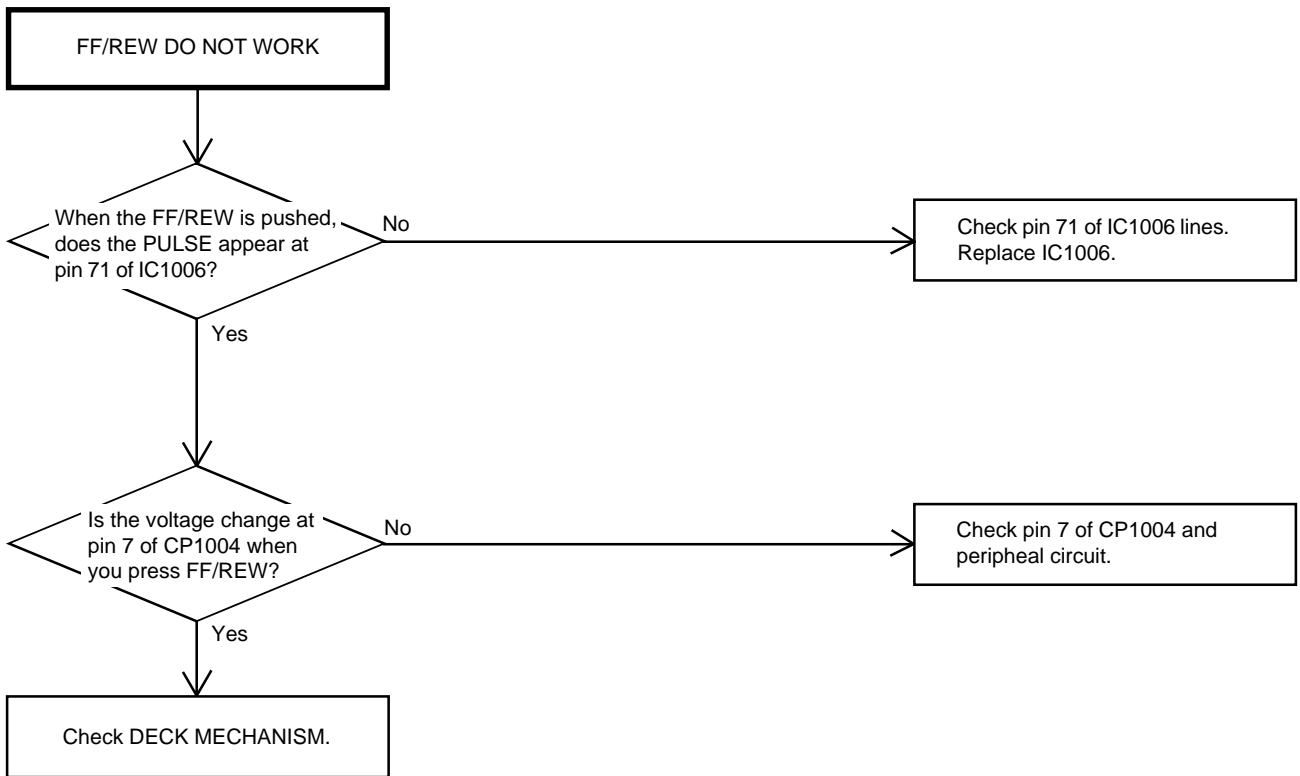
TROUBLESHOOTING GUIDE



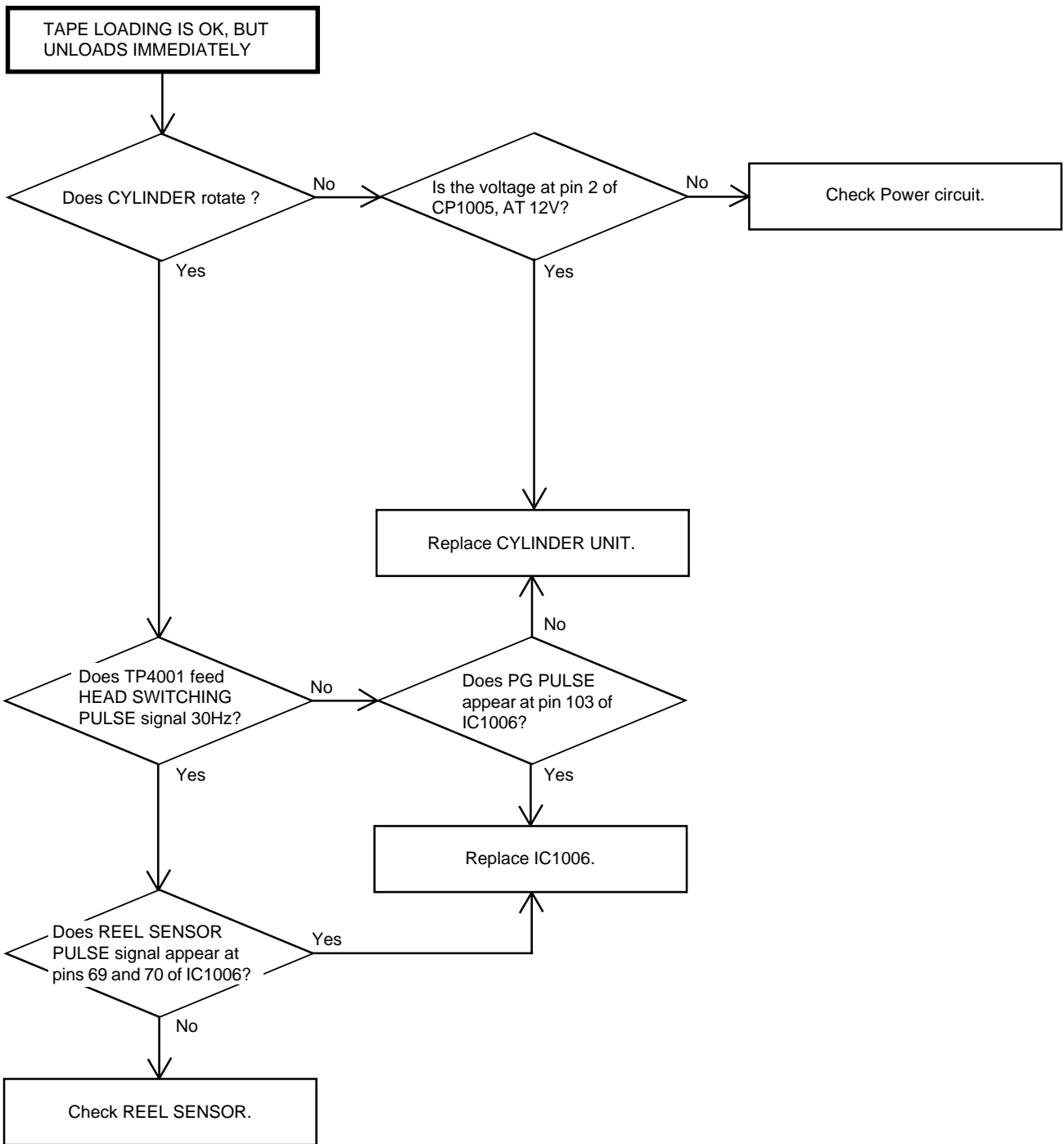
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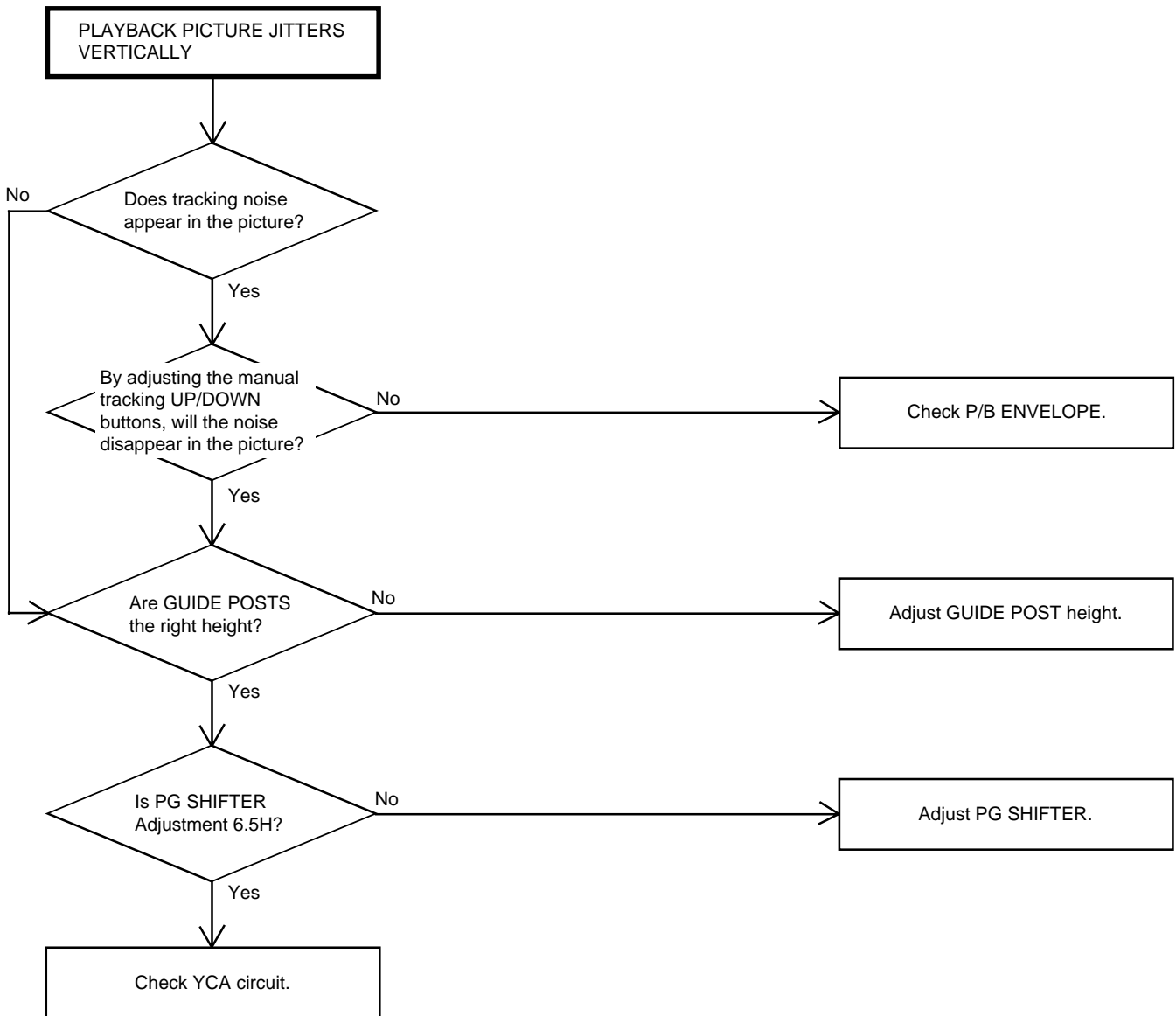
TROUBLESHOOTING GUIDE



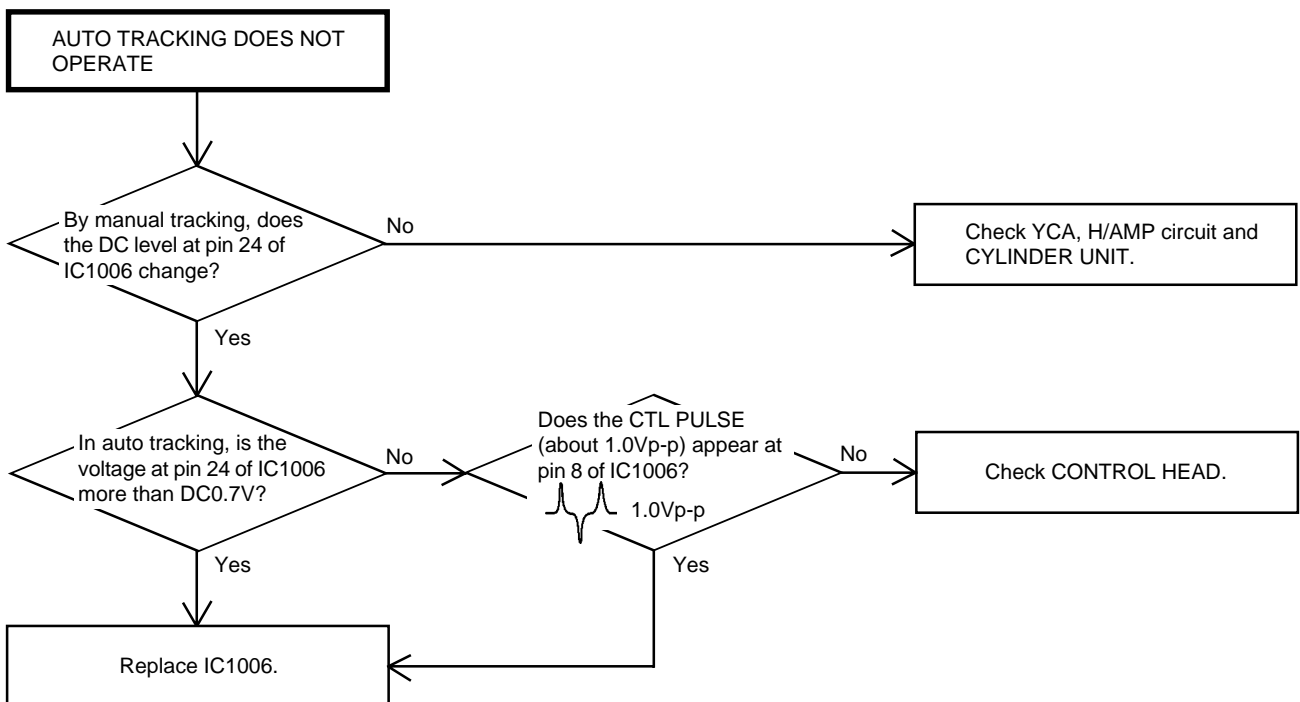
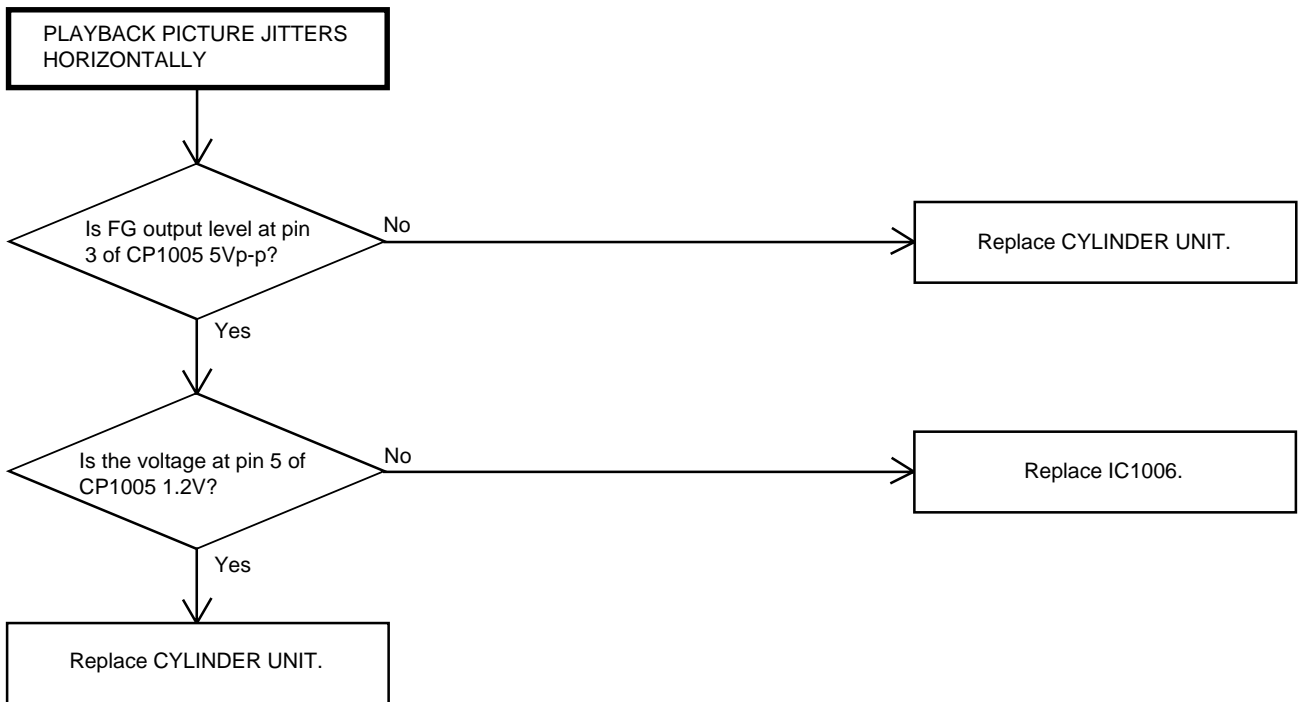
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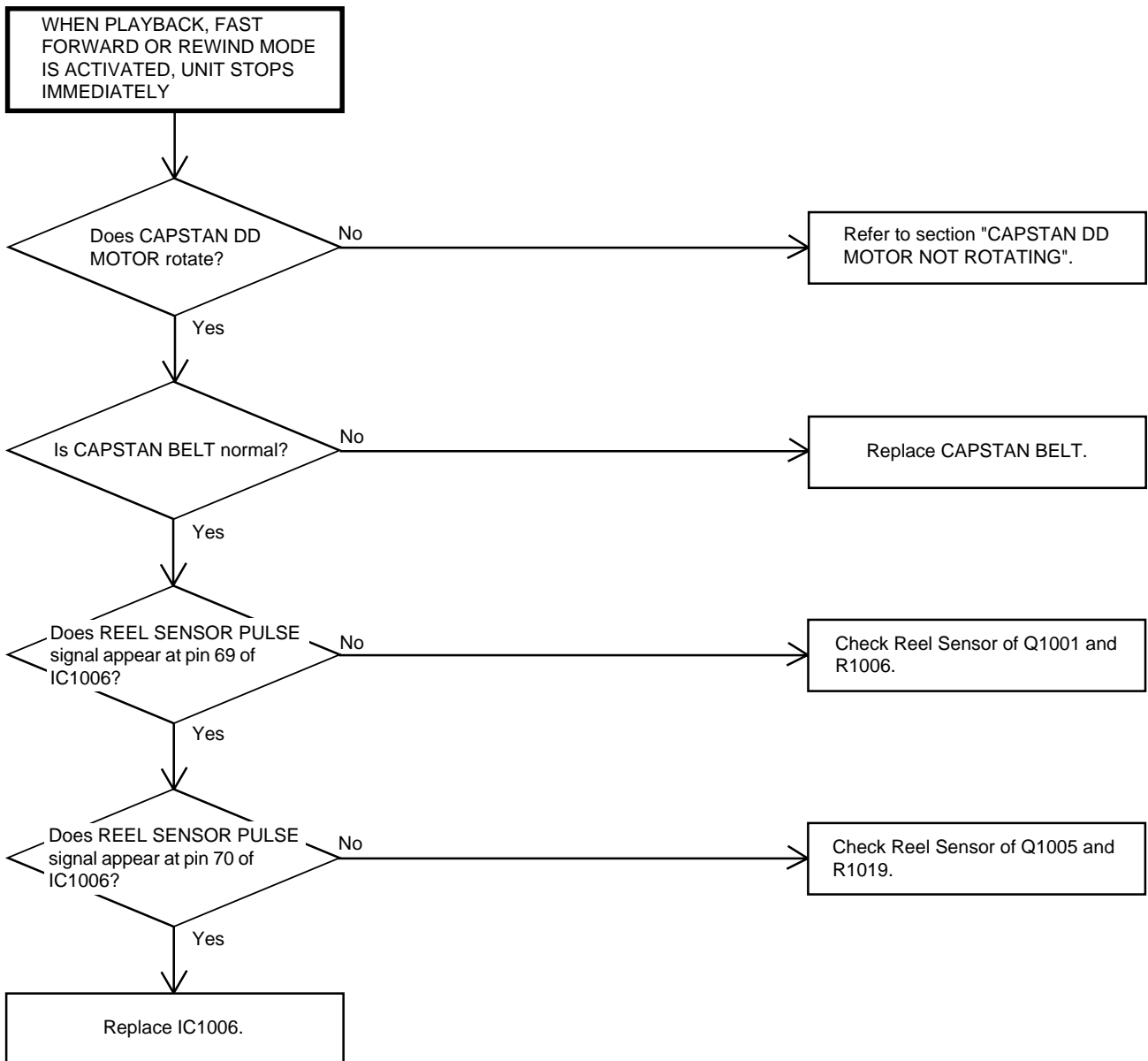
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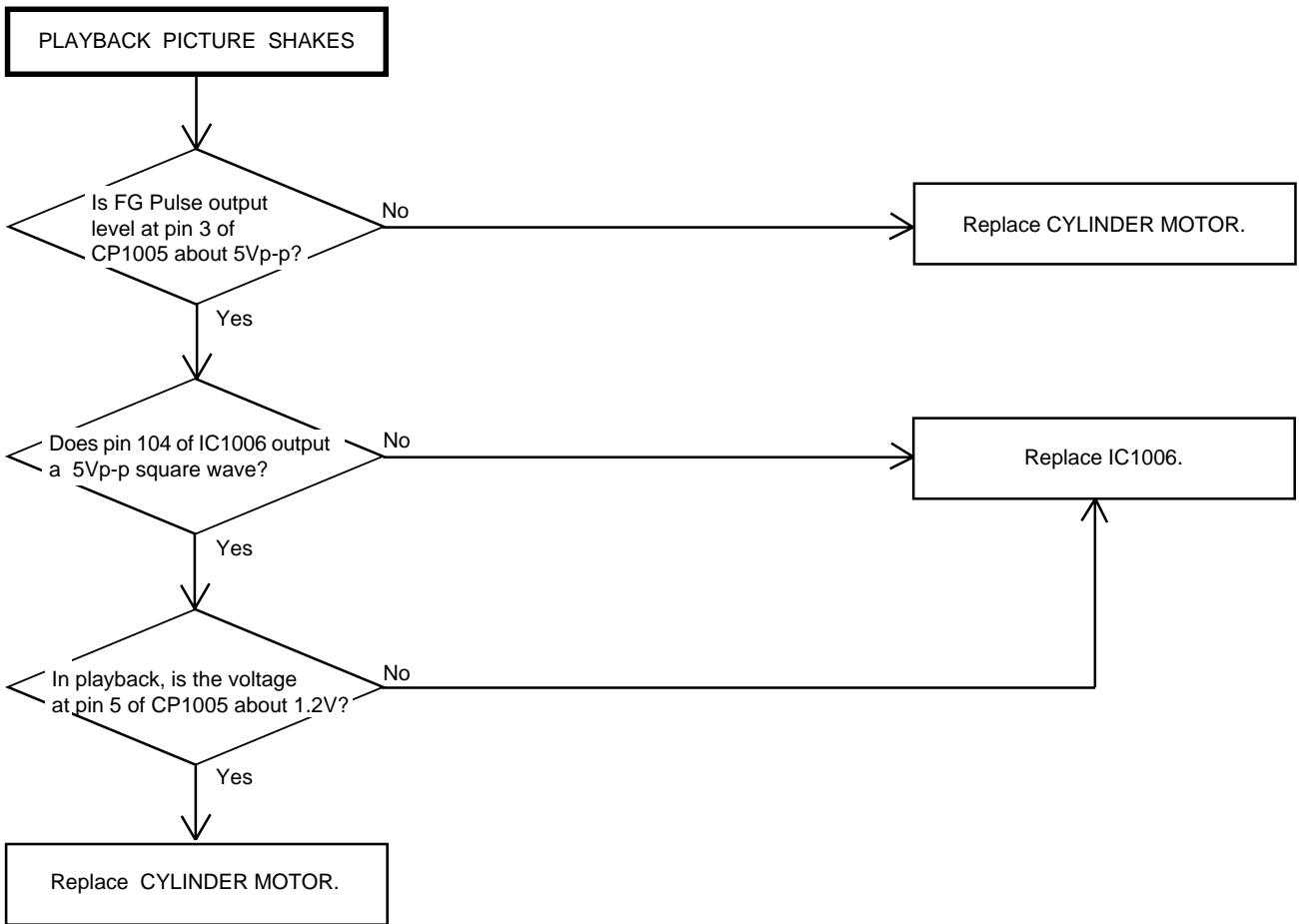
TROUBLESHOOTING GUIDE



TROUBLESHOOTING GUIDE



TROUBLESHOOTING GUIDE



IC DESCRIPTIONS

OEC0093B (IC1006)

No.	PORT	PIN NAME	I/O	DESCRIPTION
1	SVSS	SVSS	—	Ground.
2	CTLREF	CTLREF	OUT	Output terminal for AMP REFERENCE.
3	CTL(+)	CTL(+)	I/O	Input and output terminal of Control Head.
4	CTL(-)	CTL(-)	I/O	Input terminal of Control Head.
5	CTLBIAS	CTLBIAS	IN	Input terminal for Control Bias.
6	CTLFB	CTLFB	IN	Input terminal for Control Feedback.
7	CTLAMP(O)	CTLAMP(O)	OUT	Output terminal for Control Amp Output.
8	CTLSMT(I)	CTLSMT(I)	IN	Input terminal for Control SMT Input.
9	CFG	CFG	IN	Input terminal for Capstan FG Input.
10	SVCC	SVCC	—	P.CON +5 V.
11	AFCPC	AFCPC	IN	Condenser connection for AFC PC.
12	AFCOSC	AFCOSC	IN	Condenser connection for AFC OSC.
13	AFCLPF	AFCLPF	IN	Condenser connection for AFC LPF.
14	H.SYNC	H.SYNC	IN	Input terminal for video H.SYNC signal.
15	V.SYNC	V.SYNC	IN	Input terminal for video V.SYNC signal.
16	CVIN2	CVIN2	IN	Not used.
17	CVIN1	CVIN1	IN	Not used.
18	OSDVCC	OSDVCC	—	AT +5 V.
19	CVOUT	CVOUT	OUT	Not used.
20	OSDVSS	OSDVSS	—	Ground.
21	4/2FSCOUT	4/2FSCOUT	OUT	Not used.
22	4/2FSCIN	4/2FSCIN	IN	2 FSC pulse.
23	AVSS	AVSS	—	Ground.
24	ANB	VIDEO_ENV	IN	Input terminal of Video RF envelope.
25	ANA	BOT	IN	Tape start sensor input signal.
26	AN9	EOT	IN	Tape end sensor input signal.
27	AN8	MSSEN_B	IN	Input terminal of mecha state sensor.
28	AN7	MSSEN_A	IN	
29	AN6	KEY_B	IN	Main unit key input.
30	AN5	KEY_A	IN	
31	AN4	-	IN	
32	AN3	MESECAM-M	IN	Input terminal of MESECAM or NOT.
33	AN2	AFT.S.CURVE	IN	AFT S.CURVE input for tuner.
34	AN1	DEW	IN	Input terminal of Dew sensor.
35	AN0	TUNER AGC	IN	Input terminal of Electric field strength for Auto setup.
36	AVCC	AVCC	—	AT +5 V.
37	P10/IRQ0	POWER_FAIL	IN	input terminal for power fail.
38	P11	DEGAUSS	OUT	Output terminal for DEGAUSS.
39	P12	SERVICE	IN	Input terminal for Service Mode.
40	P13	P13	IN	AT+5V.
41	P14	IIC_OFF	IN	Input signal to Communications of all the terminals are cut(for Factory adjustment)
42	P15	-	OUT	Not used.
43	P16/IC	REMOCON IN	IN	Receive the remote control signal input.

IC DESCRIPTIONS

OEC0093B (IC1006)

No.	PORT	PIN NAME	I/O	DESCRIPTION
44	P17	32KHz_MONITOR	OUT	Not used.
45	P67	T-REC_LED	OUT	Output terminal control for T-REC-LED voltage drive.
46	P66	REC/OTR_LED	OUT	Output terminal control for REC-LED voltage drive.
47	P65	ON_TIMER_LED	OUT	Output terminal control for ON TIMER-LED voltage drive.
48	P64	PLAY_LED	OUT	Output terminal control for PLAY-LED voltage drive.
49	P63	OTPB_LED	OUT	Output terminal control for OTPB-LED voltage drive.
50	P62	TV POWER_ON-H	OUT	For control of the user TV-power switch ON/OFF.
51	P61	VCR POWER_ON-H	OUT	For control of the user VCR-power switch ON/OFF.
52	P60	CENT_LED	OUT	Output terminal for center LED control.
53	P37	TAB_SW	IN	Input terminal for judge the tape if it has TAB or not.
54	P36	CTL_MONITOR	OUT	Not used.
55	P35	MS_SENS_CTL	OUT	Output terminal to drive sensor control.
56	VCC	VCC	—	AT +5V.
57	VSS	VSS	—	Ground.
58	P27	TRICK_PB-H	OUT	Special effect playback.(CUE/REVIEW/STILL/SLOW etc)
59	SCL0	IIC_CLK_0	OUT	Output Clock terminal for I2CBUS communication.
60	SDA0	IIC_DATA_0	OUT	Output Data terminal for I2CBUS communication.
61	P24	TEXT RESET	OUT	Output terminal of reset for TEXT_IC.
62	P23	SECAM-H	OUT	Output signal of SECAM or NOT.
63	SCK1	AFC OFF-H	OUT	Output terminal of CHROMA AFC cut or NOT.
64	SO1	SO1	OUT	output terminal of FZTAT signal.
65	SI1	SI1	IN	input terminal of FZTAT signal.
66	P47	T'TEXT-H	OUT	Output terminal of TEXT/MIX mode or TV mode.
67	P46	LDM_FWD	OUT	Output signal to control the rotation direction of the loading motor.
68	P45	LDM_RVS	OUT	
69	P44	REEL-S	IN	Input terminal of reel sensor SUPPLY.
70	P43	REEL-T	IN	Input terminal of reel sensor TAKE UP.
71	P42	CAP_FWD-L	OUT	Capstan forward and backward command.
72	P41	CAP_FULL	OUT	Output the HIGH during the acceleration force of Capstan Motor at SLOW mode.
73	P40	VV-H	OUT	Output terminal for select Playback/Recording at the circuit of sound.
74	FWE	FWE	IN	Input terminal of FZTAT signal(L: low signal input).
75	X2	X2	OUT	Subclock pulse (32.768KHz).
76	X1	X1	IN	Subclock pulse (32.768KHz).
77	/RES	/RES	IN	RESET will be done when the voltage goes to HIGH after the restart signal.
78	OSC1	OSC1	IN	Connect the main crystal (10MHz).
79	VSS	VSS	—	Ground.
80	OSC2	OSC2	OUT	Connect the main crystal (10MHz).
81	VCL	VCL	IN	Condenser connection for VCC.
82	MD0	MD0	IN	Input terminal of FZTAT signal.
83	PWM2	CAP_LIMIT	OUT	Switch the maximum out put current of the CAPSTAN Motor.
84	P33	EXT_IN-L	IN	Input terminal for Compulsion outside input.
85	P32	-	OUT	Not used.
86	SV2	STAND_BY-H	OUT	Output terminal control for STAND BY-LED.

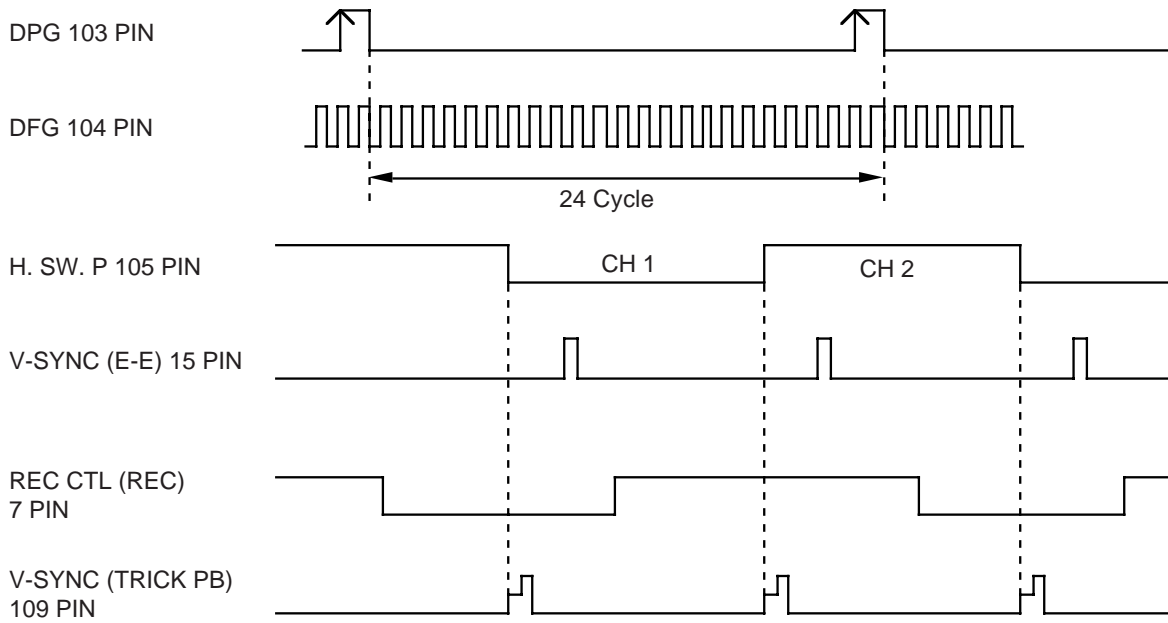
IC DESCRIPTIONS

OEC0093B (IC1006)

No.	PORT	PIN NAME	I/O	DESCRIPTION
87	SV1	SV1	OUT	Not used.
88	P70	TV MUTE-H	OUT	Mute signal of TV mute.
89	P71	VCR MUTE-H	OUT	Mute signal of VCR mute.
90	P72	V.REC.START-H	OUT	Output terminal for REC signal when record.
91	P73	TUNER MUTE-H	OUT	Mute signal of audio mute for tuner.
92	P74	-	OUT	Not used.
93	P75	SOUND B	IN	Input terminal of SOUND IF(4.5MHz,5.5MHz,6.0MHz,6.5MHz).
94	P76	SOUND A	IN	
95	P77	FF/REW-L	OUT	Output terminal for FF/REW or NOT.
96	P80	YCO	OUT	Output signal for OSD Y.
97	P81	BB-L	OUT	Output terminal for Blue Back or NOT.
98	P82	DA RGB SW	OUT	Output signal to cut of RGB sync.
99	C.ROT	R	OUT	Output signal for OSD R.
100	H.AMP.SW	G	OUT	Output signal for OSD G.
101	COMP	B	OUT	Output signal for OSD B.
102	P85	CYL_SPEED_UP	OUT	Output terminal for correct cylinder during SLOW.
103	DPG	DPG	IN	Input terminal for DRUM PG signal.
104	DFG	DFG	IN	Input terminal for DRUM FG signal.
105	VIDEO FF	VIDEO_H.SW	OUT	Output terminal of signal Video head switching.
106	AUDIO FF	-	OUT	Not used.
107	DRUM PWM	DRUM_PWM	OUT	Output terminal for PWM of Drum Motor.
108	CAP PWM	CAP_PWM	OUT	Output terminal for PWM of Capstan Motor.
109	VPULSE	DUMMY.V.SYNC	OUT	Output terminal of Video Pulse signal.
110	VSS	VSS	—	Ground.
111	C.SYNC	C.SYNC	IN	Input terminal for composite C SYNC.
112	VCC	VCC	—	AT +5V.

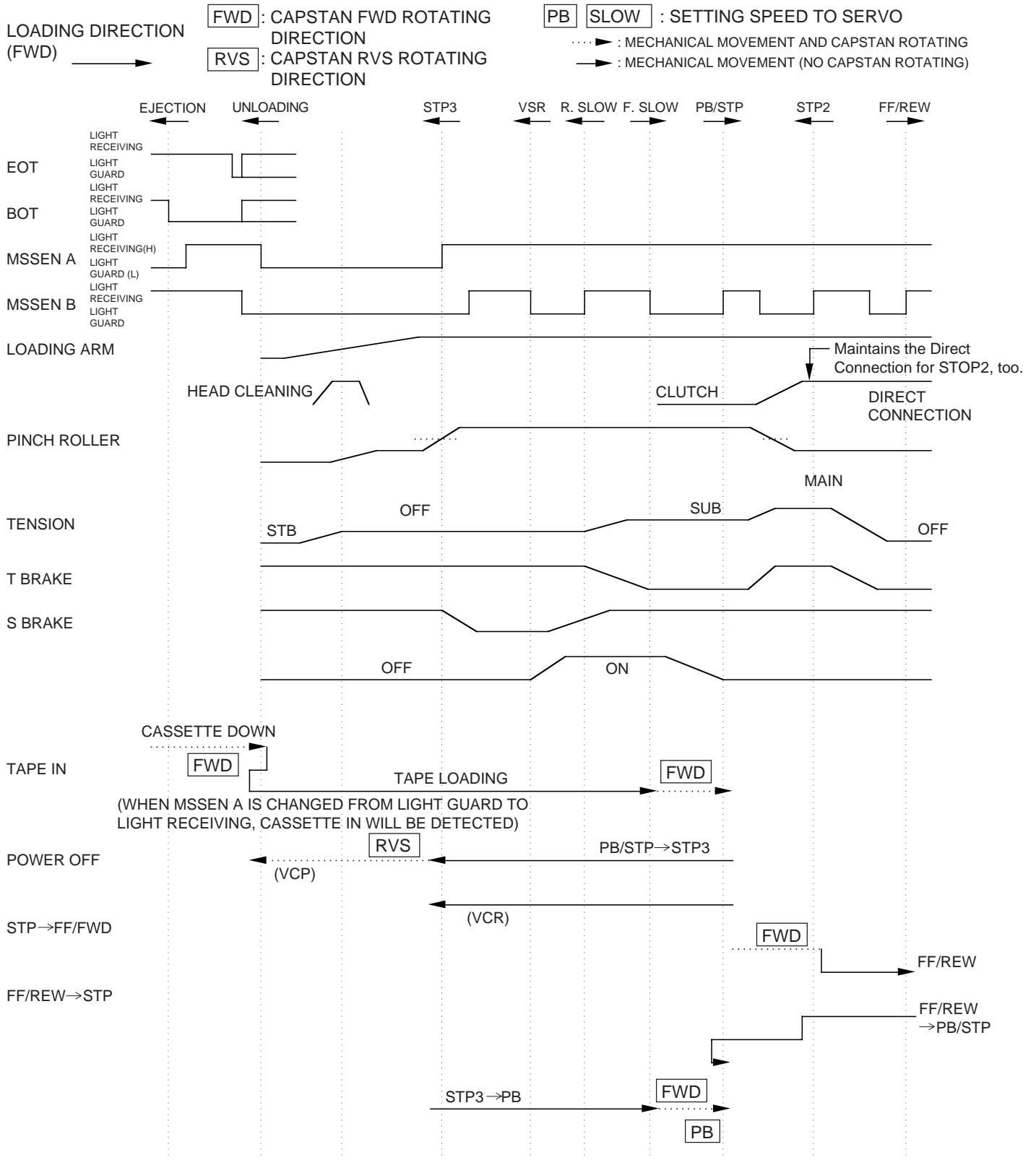
SERVO TIMING CHART

IC1006 (OEC0093B)



• WAVEFORM CHANGES DEPENDED ON THE TAPE SPEED

SYSTEM SWITCH MODE



SEMICONDUCTOR BASE CONNECTIONS

DIODE



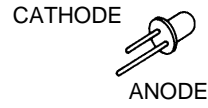
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MTZJ5.6B T-77
RB721QT-77
SB10-03A3



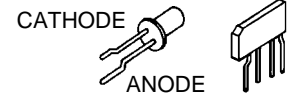
11E1-EIC
11EQS04N-TA1B2
11ES1N-TA1B2
1N4005E-6580-G23
RD12FB-T7
RU2YX-V1



10ELS2N-TA1B2
21DQ09N-TA2B1
EG-01C
EG01Z-V0
RMPG06J-G3
RU2AM V1



SID1050CM

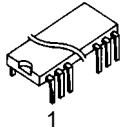


EM-553-F1T
EQ-552-F1T

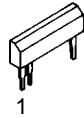


GBL06L-6177

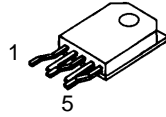
IC



28PIN
ET106
20PIN
ET317
54PIN
LA76812



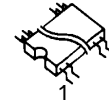
8PIN
BA6955N



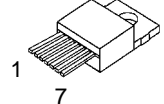
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STR-F6707



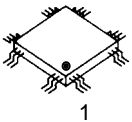
4PIN
TLP621(GR)



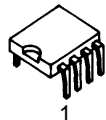
16PIN
TC74HC4053AF



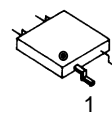
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LA78040



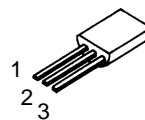
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HA118217F
112PIN
OEC0093B



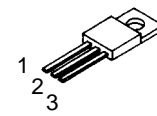
8PIN
S-24C08ADPA-01



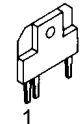
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LC74793/JM



3PIN
RE5VS31A



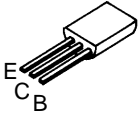
3PIN
KIA7805API
KIA7809API



9PIN
AN7523

SEMICONDUCTOR BASE CONNECTIONS

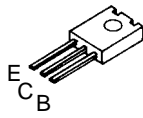
TRANSISTOR



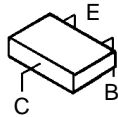
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 2SB892(S,T)-AE
 2SC1815Y(TPE2)
 2SC2271(D,E)-AE
 2SC2909(S,T)-AA
 2SC3000-AA
 2SC3331(S,T,U)-A
 2SC945(C)-T(P,Q)
 2SD734(E,F)-AA



2SA933STP(R,S)
 DTC114TSTP
 DTC114ESTP



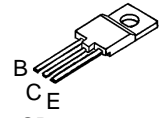
2SC4217(D,E)-RAC



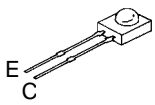
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 2SC2412KT146 R,S
 DTA124EKAT146
 DTC114EKAT146
 DTC114EKT147
 DTC114TKAT146
 DTC124EKAT146



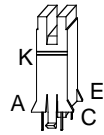
RPI-352Q01R



2SD2499



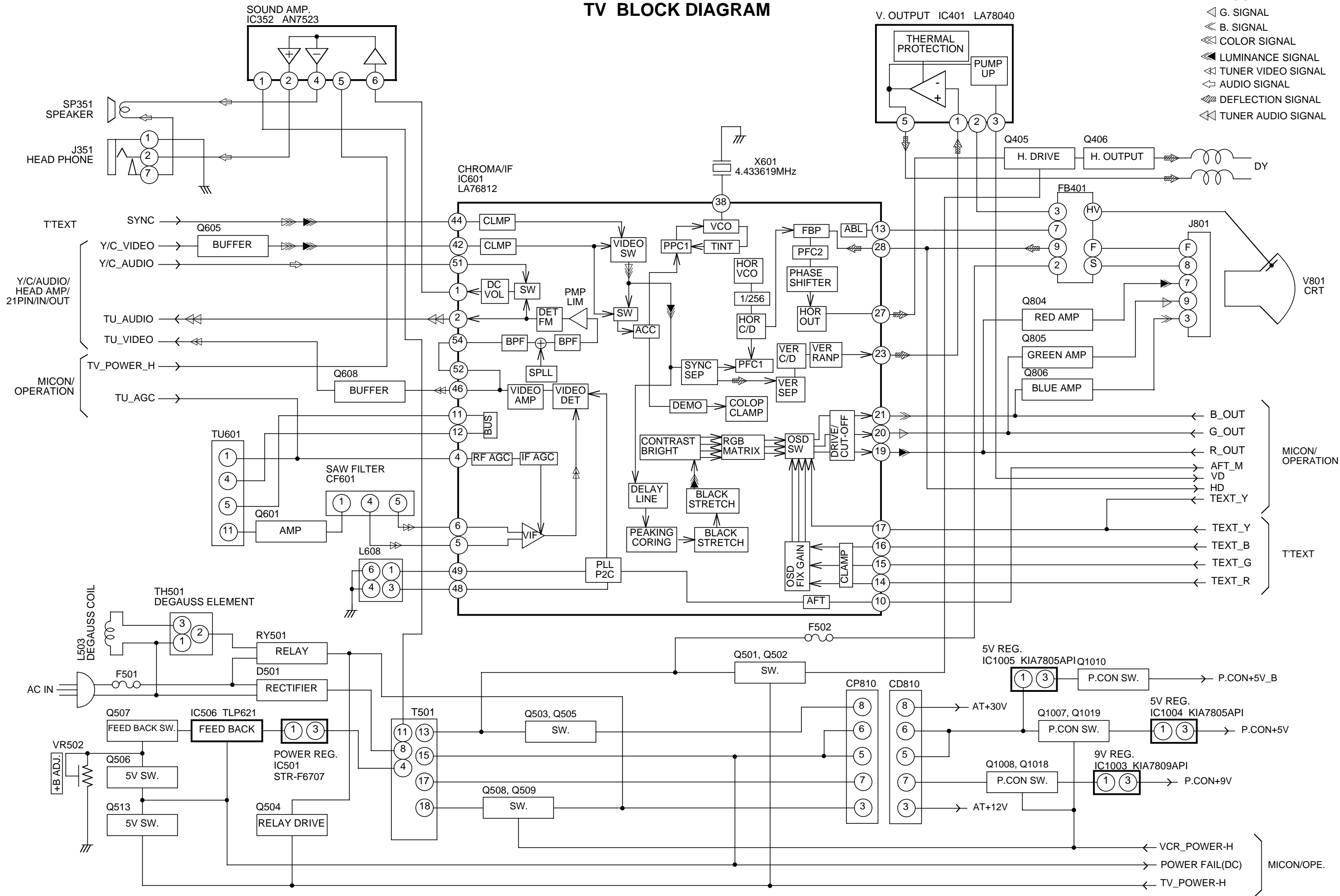
PNA2604M010R



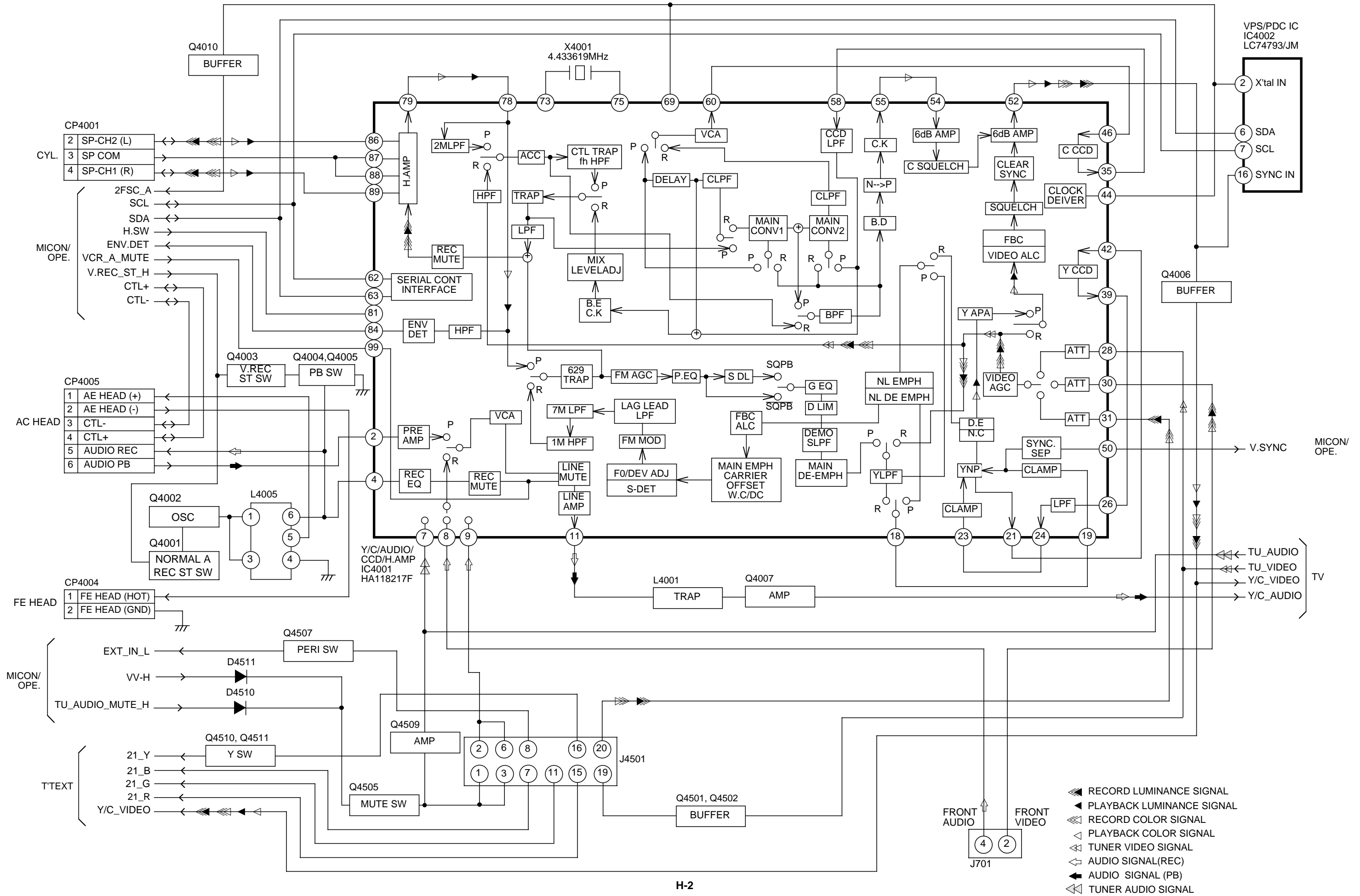
RPI-301

TV BLOCK DIAGRAM

- ◀ R. SIGNAL
- ◀ G. SIGNAL
- ◀ B. SIGNAL
- ◀ COLOR SIGNAL
- ◀ LUMINANCE SIGNAL
- ◀ TUNER VIDEO SIGNAL
- ◀ AUDIO SIGNAL
- ◀ DEFLECTION SIGNAL
- ◀ TUNER AUDIO SIGNAL



Y/C/AUDIO/HEAD AMP/21PIN/IN/OUT BLOCK DIAGRAM



VPS/PDC IC
IC4002
LC74793/JM

2 X'tal IN
6 SDA
7 SCL
16 SYNC IN

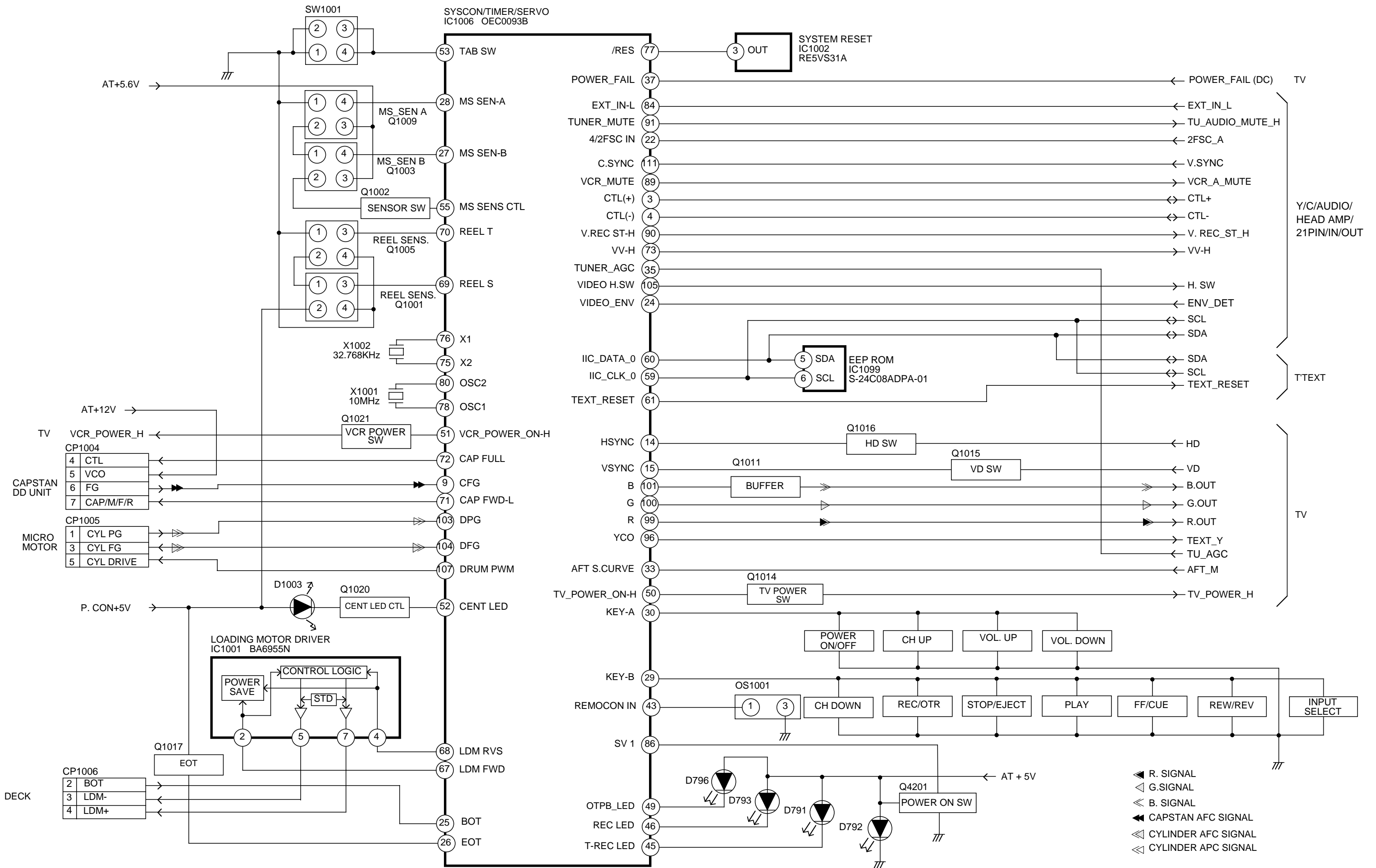
V.SYNC

TU_AUDIO
TU_VIDEO
Y/C_VIDEO
Y/C_AUDIO

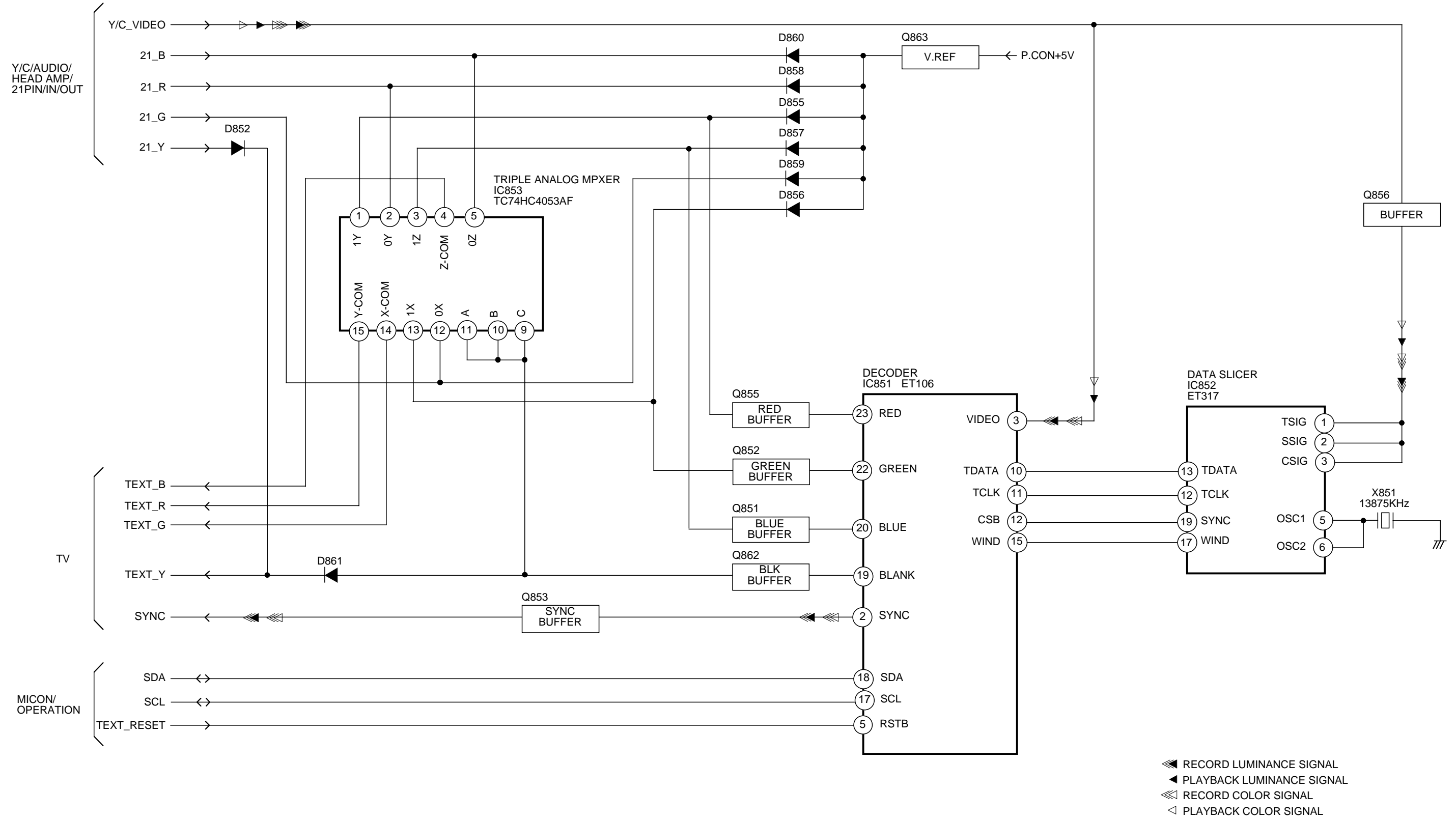
TV

- ◀ RECORD LUMINANCE SIGNAL
- ▶ PLAYBACK LUMINANCE SIGNAL
- ◀ RECORD COLOR SIGNAL
- ▶ PLAYBACK COLOR SIGNAL
- ◀ TUNER VIDEO SIGNAL
- ▶ AUDIO SIGNAL(REC)
- ▶ AUDIO SIGNAL (PB)
- ◀ TUNER AUDIO SIGNAL

MICON/OPERATION BLOCK DIAGRAM

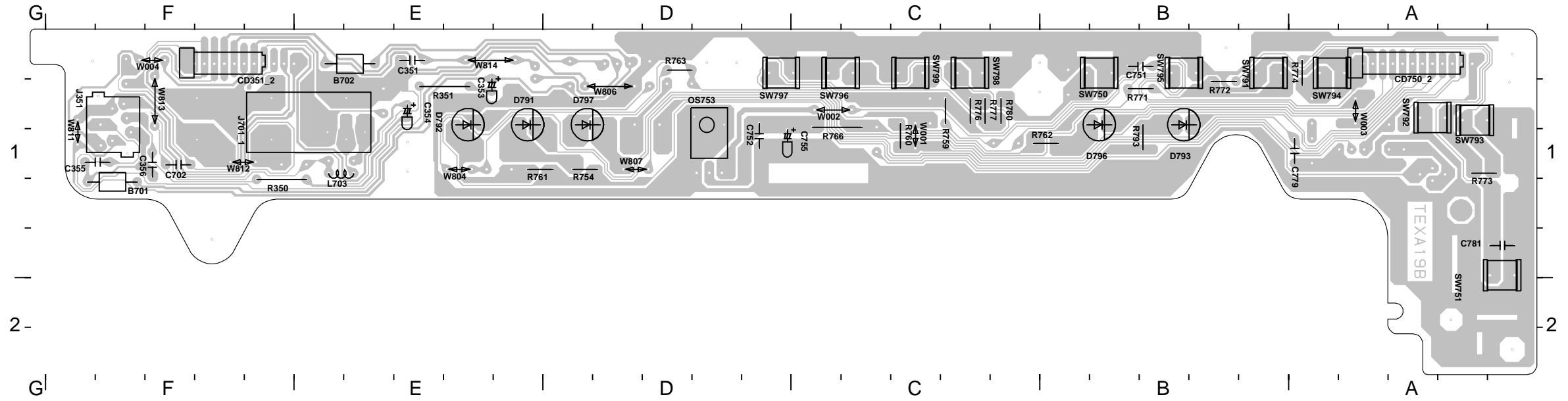


T'TEXT BLOCK DIAGRAM

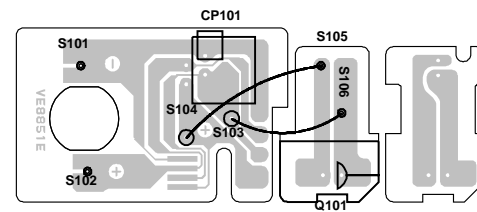


PRINTED WIRING BOARDS

OPERATION SOLDER SIDE



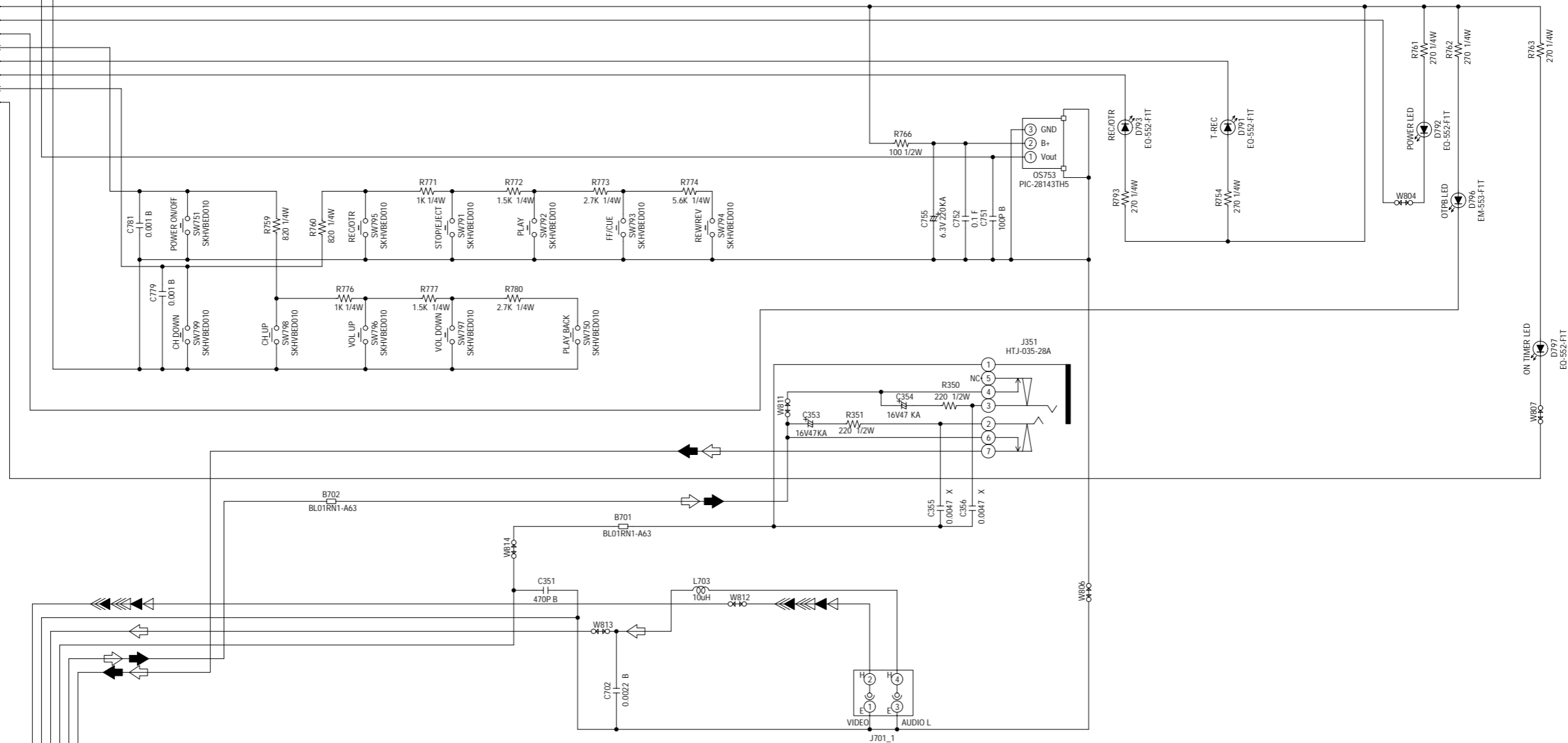
DECK SOLDER SIDE



OPERATION SCHEMATIC DIAGRAM (OPERATION PWB)

FROM/TO 21PIN I/O	
1	REMOCON OUT
2	GND
3	AT+5V
4	POWER ON L
5	OTPB LED
6	KEY A
7	T-REC LED
8	REC LED
9	KEY B
10	ON TIMER LED

FROM/TO 21PIN I/O	
1	FRONT VIDEO IN
2	GND
3	FRONT AUDIO IN
4	SOUND GND
5	SOUND OUT
6	SP OUT
7	GND



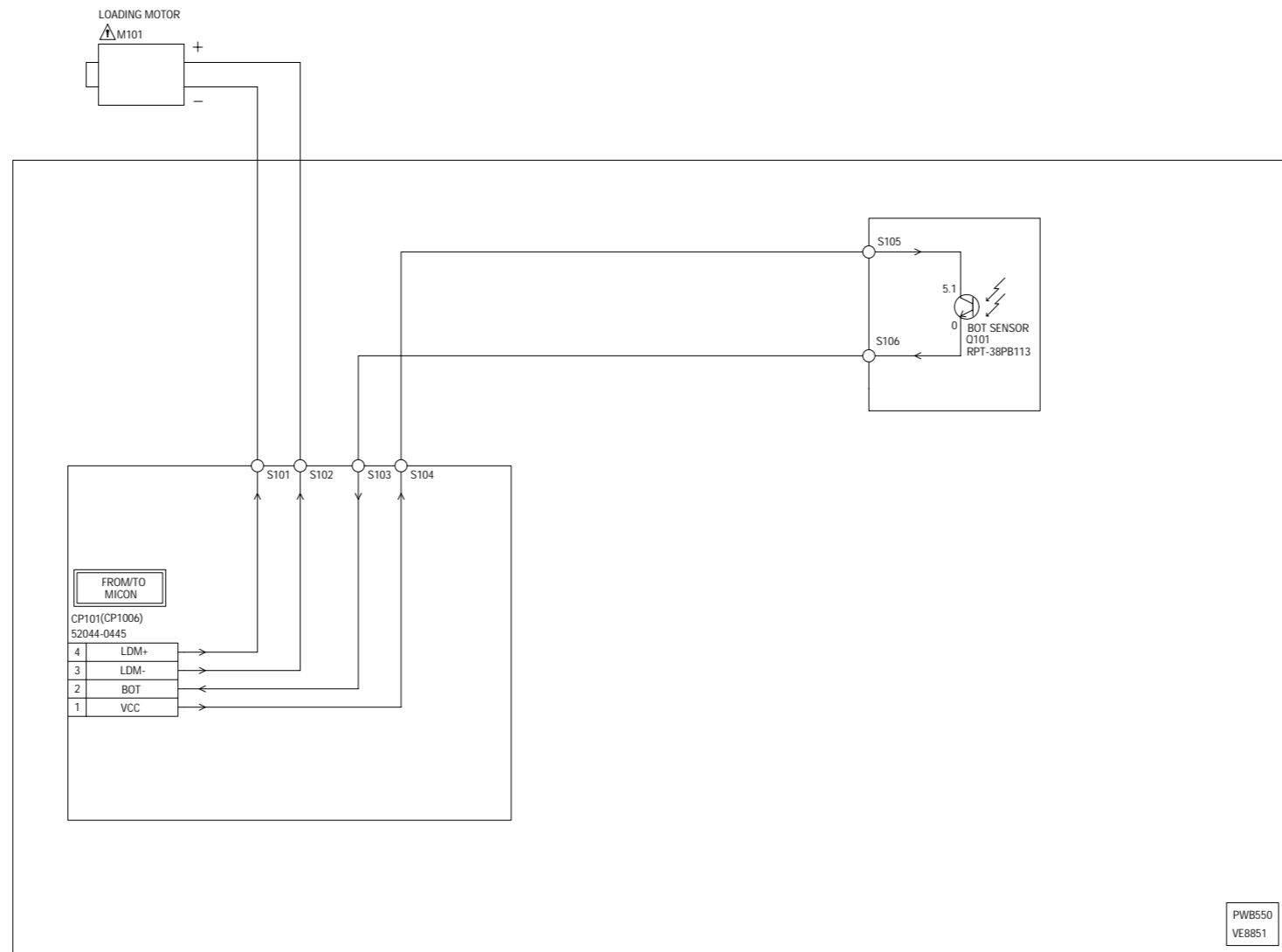
- ◁ AUDIO SIGNAL (REC)
- ▶ AUDIO SIGNAL (PB)
- ◁ RECORD LUMINANCE SIGNAL
- ▶ RECORD COLOR SIGNAL
- ◁ PLAYBACK COLOR SIGNAL
- ▶ PLAYBACK LUMINANCE SIGNAL

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

PWB030
TEXA19

DECK SCHEMATIC DIAGRAM (DECK PWB)



CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY .

ATTENTION: LES PIECES REPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIECES.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE .

Y/C/AUDIO/HEAD AMP SCHEMATIC DIAGRAM (SYSCON PWB)

- ▶ RECORD LUMINANCE SIGNAL
- ▶ RECORD COLOR SIGNAL
- ▶ PLAYBACK COLOR SIGNAL
- ▶ PLAYBACK LUMINANCE SIGNAL
- ▶ TUNER VIDEO SIGNAL
- ▶ AUDIO SIGNAL (REC)
- ▶ AUDIO SIGNAL (PB)
- ▶ TUNER AUDIO SIGNAL

CAUTION: DIGITAL TRANSISTOR

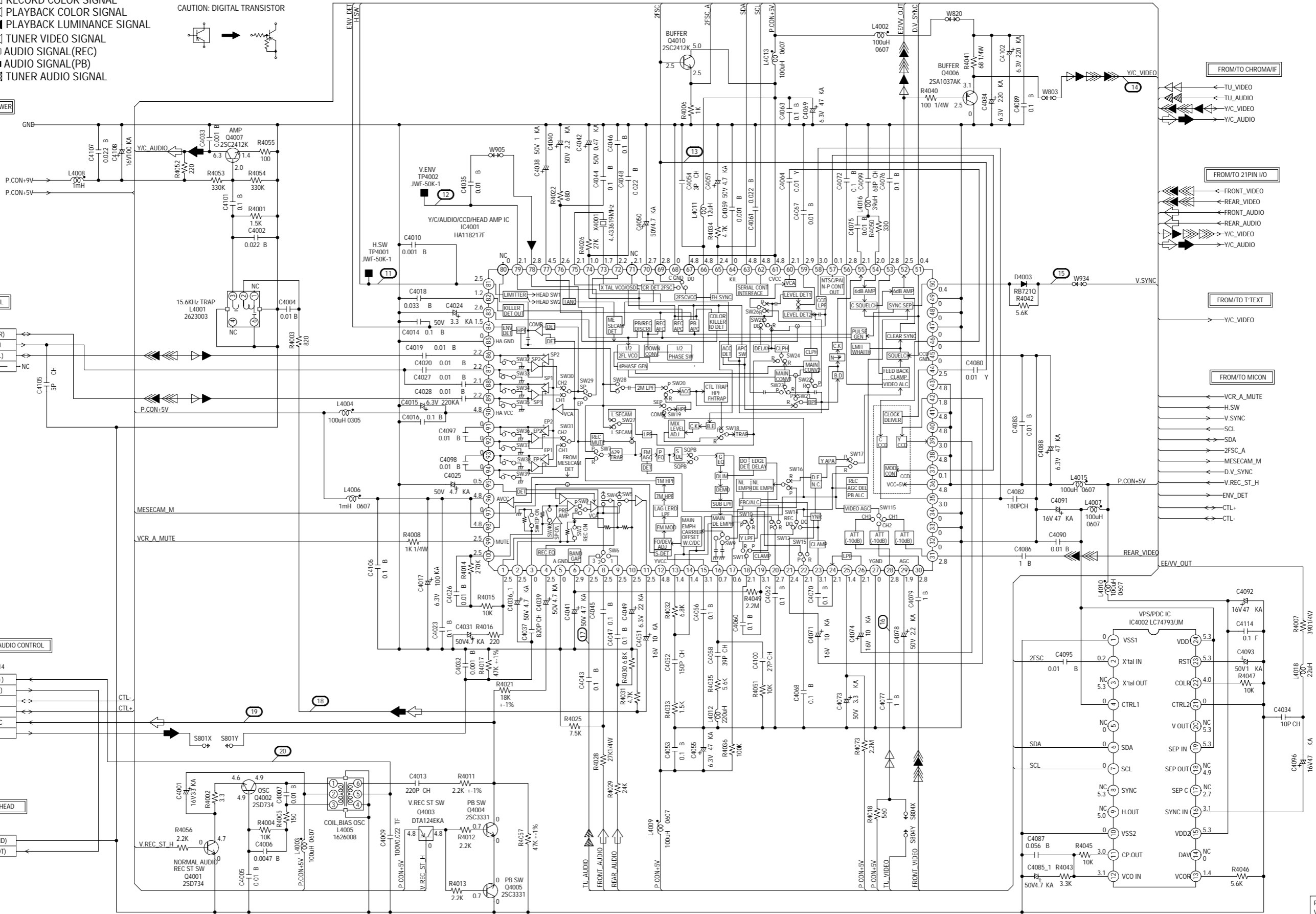
FROM/TO POWER

FROM/TO CYL

FROM/TO HEAD AUDIO CONTROL

FROM/TO FULL ERASE HEAD

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.



FROM/TO CHROMA/IF

FROM/TO 21PIN I/O

FROM/TO T-TEXT

FROM/TO MICON

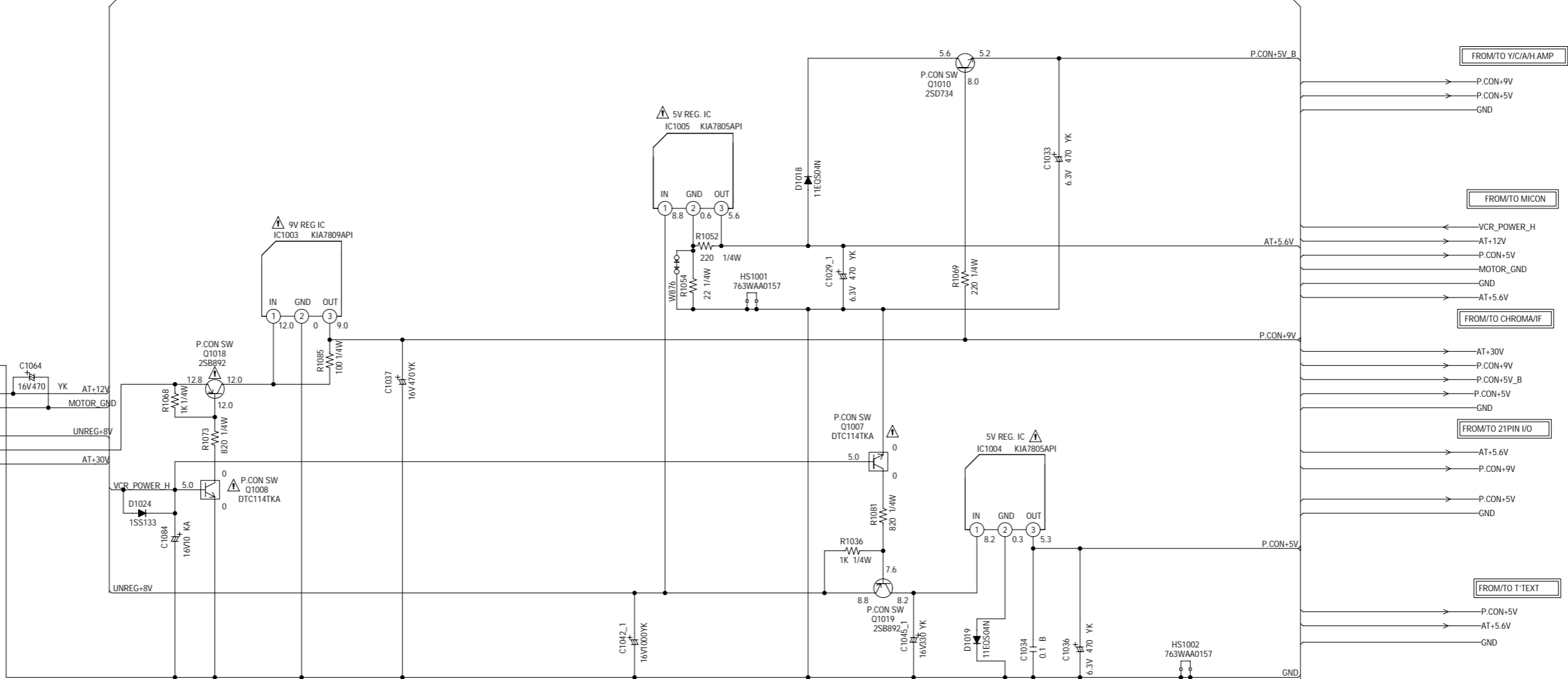
PWB010 VMX193

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

POWER SCHEMATIC DIAGRAM

(SYSCON PWB)

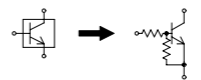
FROM/TO TV POWER	
1	GND
2	GND
3	AT+12V
4	MOTOR GND
5	UNREG+8V
6	UNREG+8V
7	AT+13V
8	AT+30V



NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

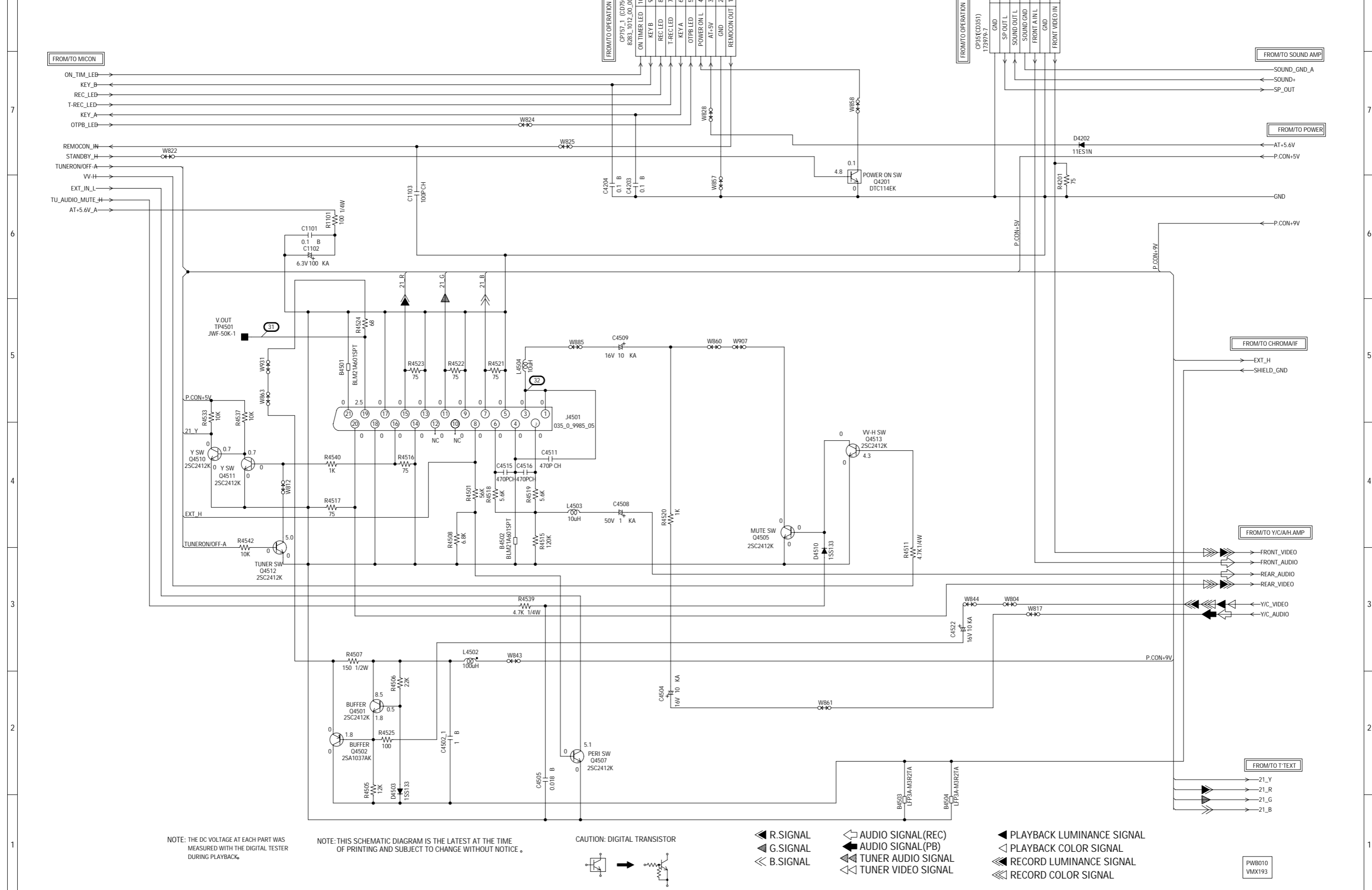
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

CAUTION: DIGITAL TRANSISTOR



PWB010
VMX193

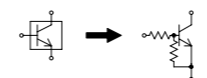
21PIN/IN/OUT SCHEMATIC DIAGRAM (SYSCON PWB)



NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

CAUTION: DIGITAL TRANSISTOR

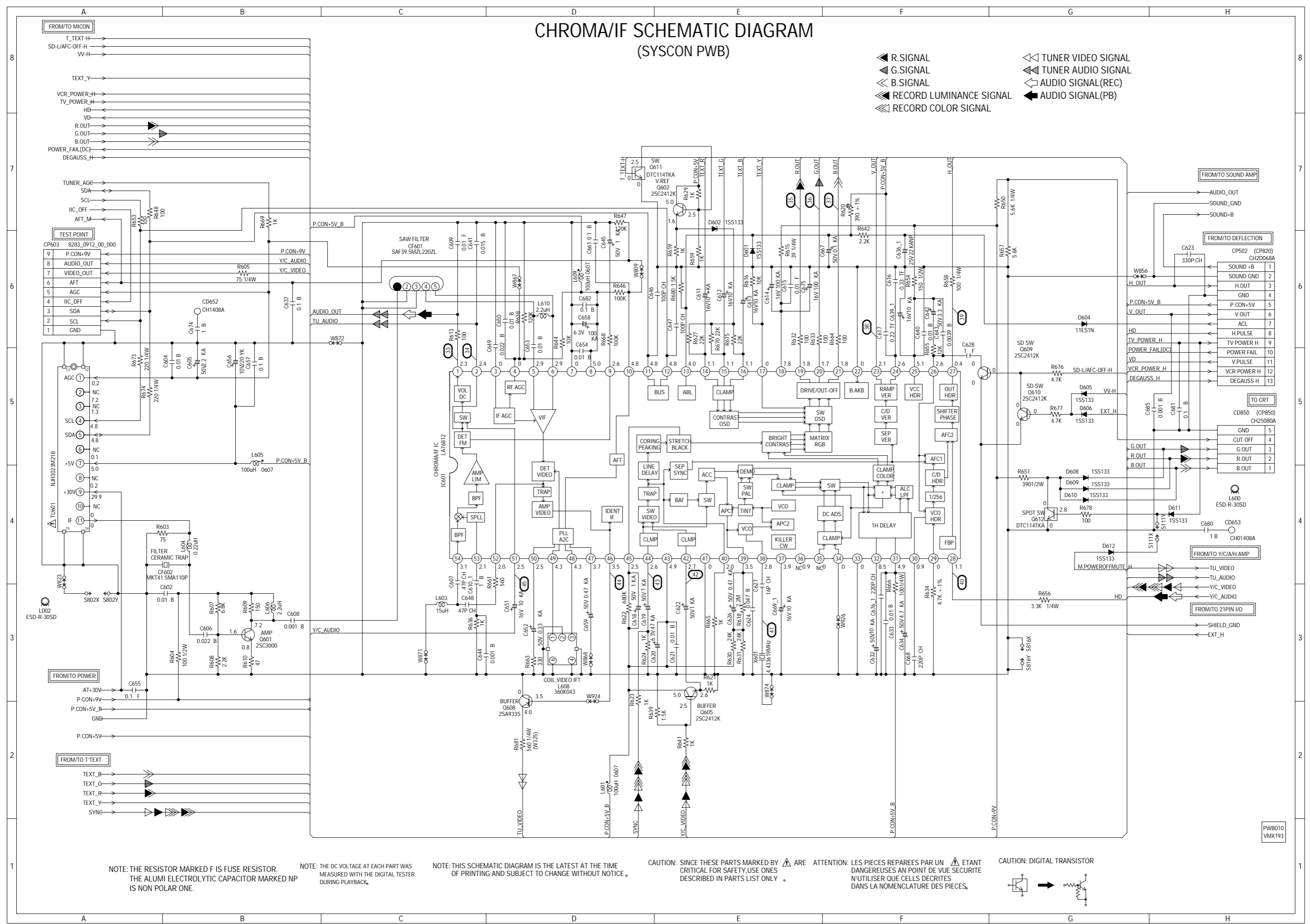


- ◀ R.SIGNAL
- ▲ G.SIGNAL
- ◁ B.SIGNAL
- ◁ AUDIO SIGNAL (REC)
- ▶ AUDIO SIGNAL (PB)
- ◁ TUNER AUDIO SIGNAL
- ◁ TUNER VIDEO SIGNAL
- ▶ PLAYBACK LUMINANCE SIGNAL
- ◁ PLAYBACK COLOR SIGNAL
- ▶ RECORD LUMINANCE SIGNAL
- ▶ RECORD COLOR SIGNAL

PWB010
VMX193

CHROMA/IF SCHEMATIC DIAGRAM (SYSCON PWB)

- ▶ R.SIGNAL
- ▶ G.SIGNAL
- ▶ B.SIGNAL
- ▶ RECORD LUMINANCE SIGNAL
- ▶ RECORD COLOR SIGNAL
- ◀ TUNER VIDEO SIGNAL
- ◀ TUNER AUDIO SIGNAL
- ◀ AUDIO SIGNAL(REC)
- ◀ AUDIO SIGNAL(PB)



NOTE: THE RESISTOR MARKED F IS FUSE RESISTOR.
THE ALUMI ELECTROLYTIC CAPACITOR MARKED NP IS NON POLAR ONE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

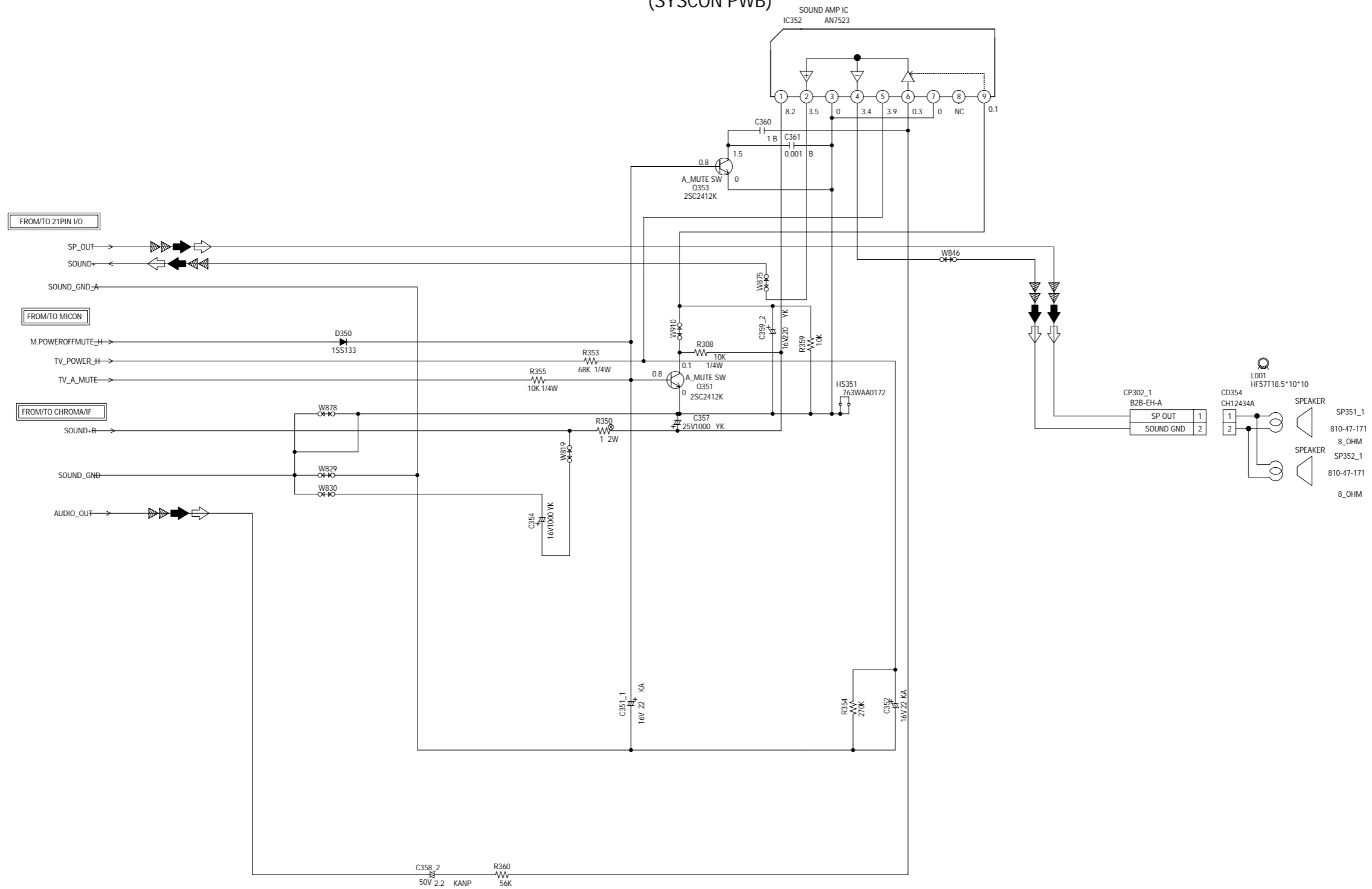
CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION: LES PIECES REPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIECES.

CAUTION: DIGITAL TRANSISTOR

SOUND AMP SCHEMATIC DIAGRAM

(SYSCON PWB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

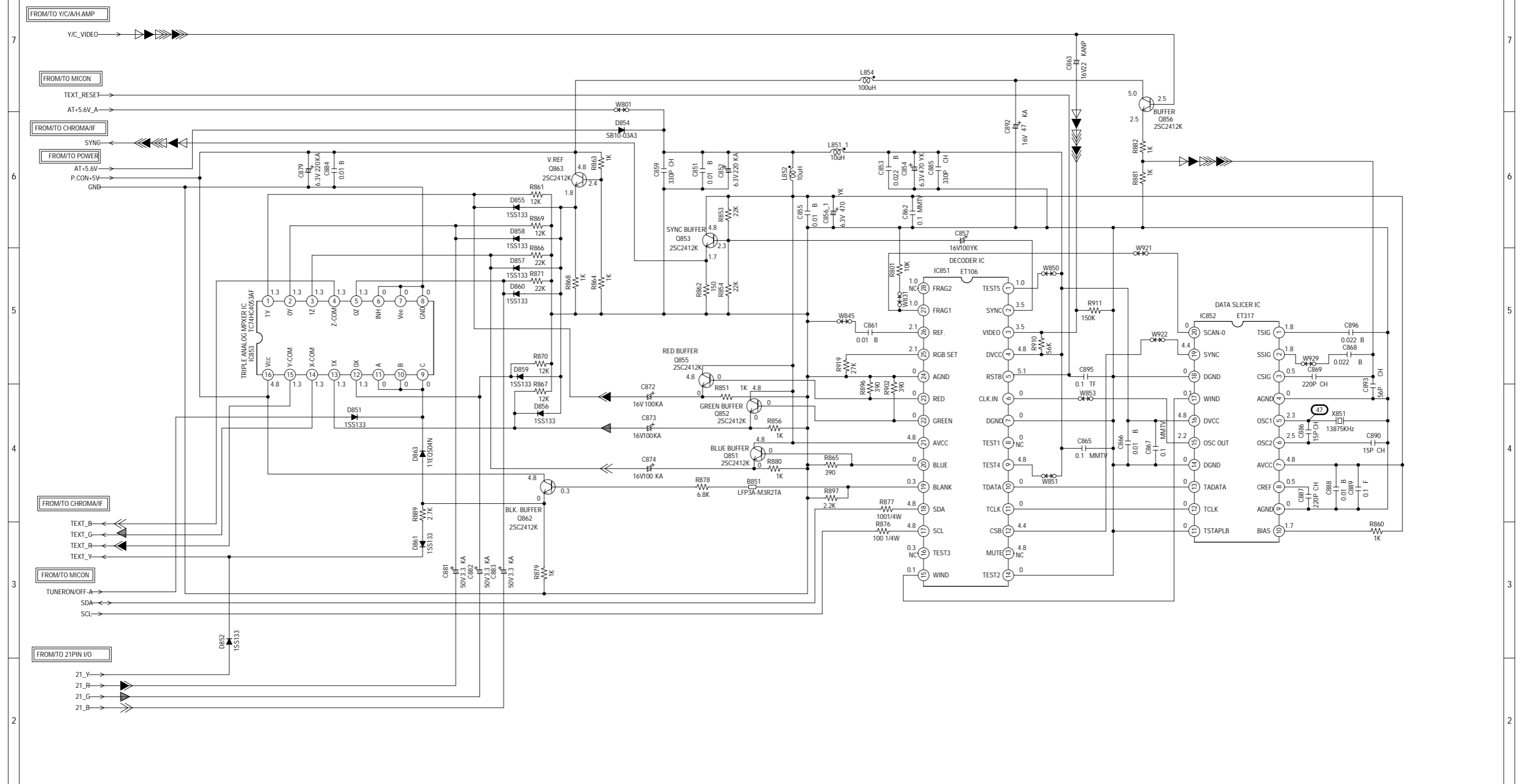
ATTENTION: LES PIECES REPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIECES.

AUDIO SIGNAL(REC)
 AUDIO SIGNAL(PB)
 TUNER AUDIO SIGNAL

PWB010
VMX193

T' TEXT SCHEMATIC DIAGRAM

(SYSCON PWB)



- ▶ R.SIGNAL
- ▶ G.SIGNAL
- ▶ B.SIGNAL
- ▶ PLAYBACK LUMINANCE SIGNAL
- ▶ PLAYBACK COLOR SIGNAL
- ▶ RECORD LUMINANCE SIGNAL
- ▶ RECORD COLOR SIGNAL

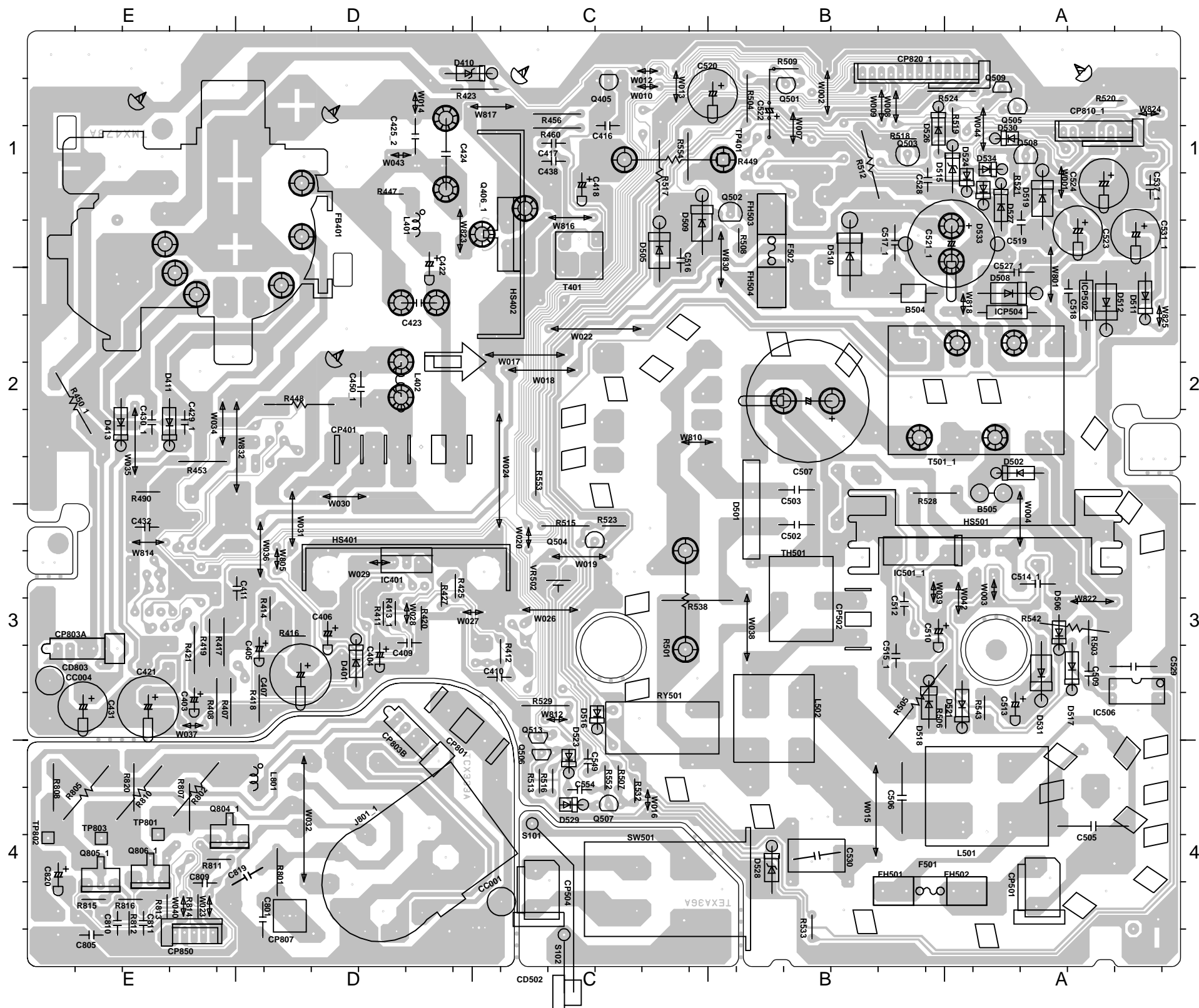
PWB010
VMX193

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

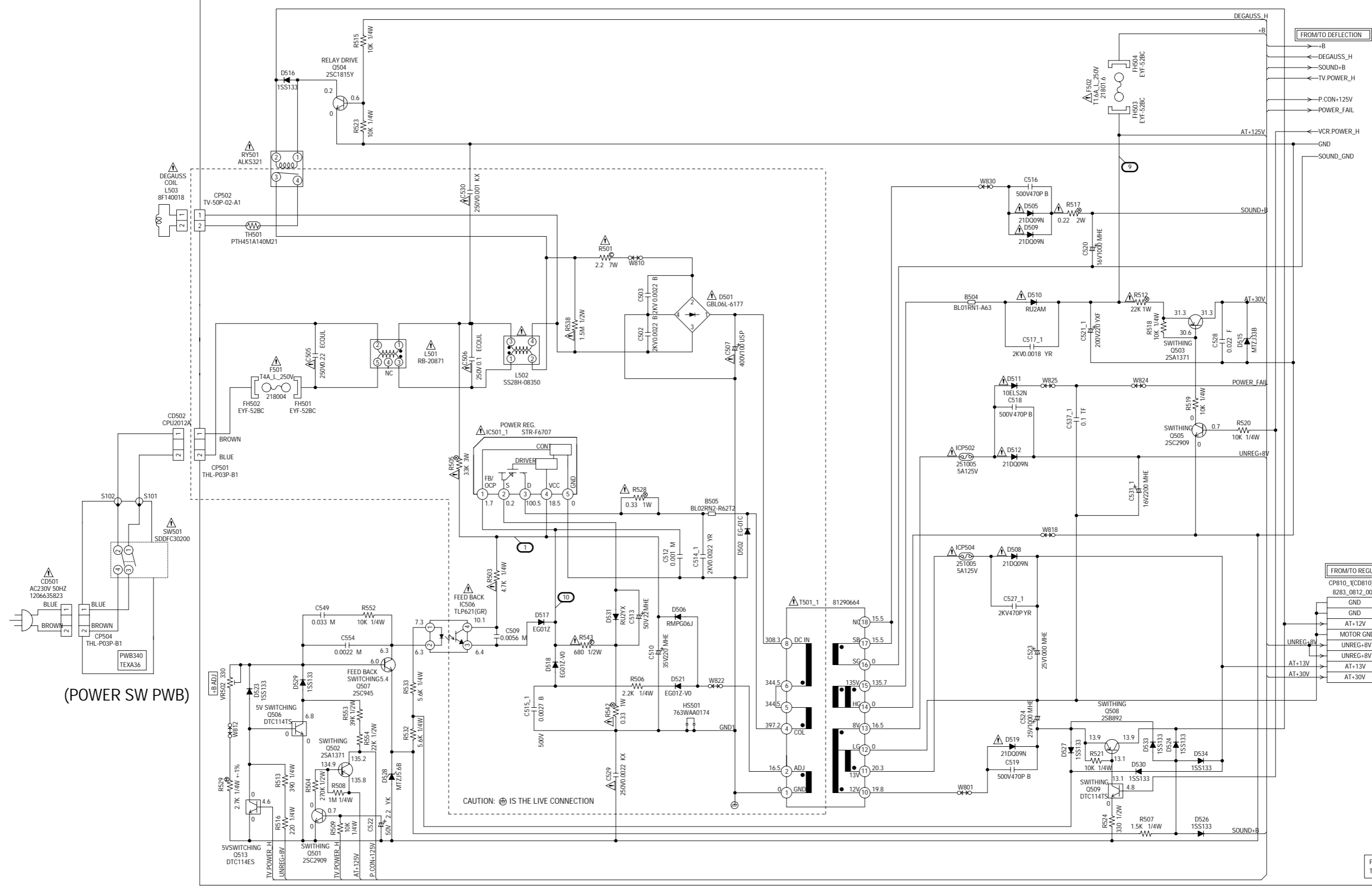
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

PRINTED WIRING BOARDS

MAIN/CRT/POWER SW SOLDER SIDE



TV POWER SCHEMATIC DIAGRAM (MAIN PWB)



(POWER SW PWB)

FROM TO REGULATOR	
CP810_1(CD810)	
8283_0812_00_000	
GND	1
GND	2
AT+12V	3
MOTOR GND	4
UNREG+8V	5
UNREG+8V	6
AT+13V	7
AT+30V	8

NOTE: THE RESISTOR MARKED F IS FUSE RESISTOR.
THE ALUMI ELECTROLYTIC CAPACITOR MARKED NP IS NON POLAR ONE.

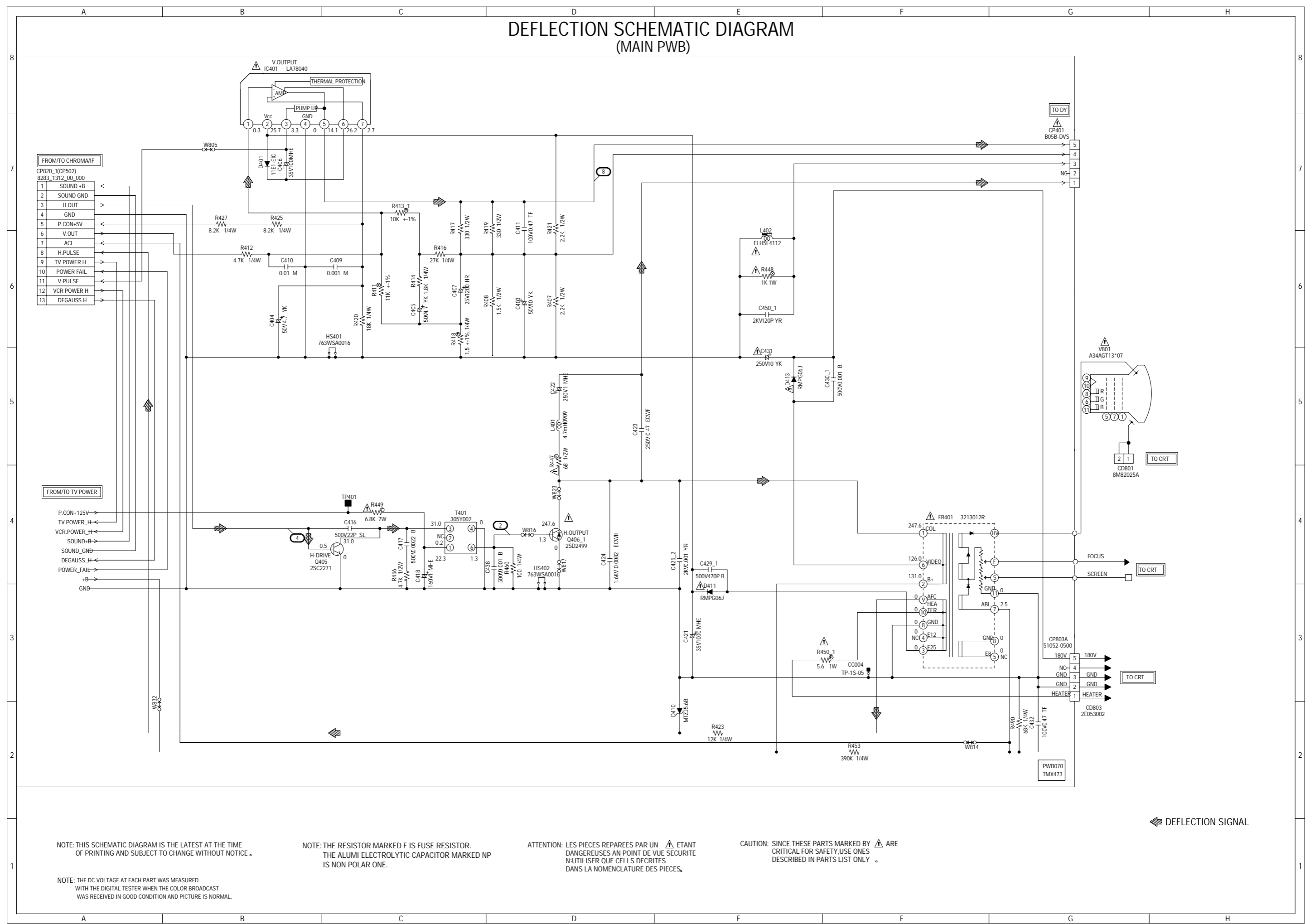
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

ATTENTION: LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIÈCES.

CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

DEFLECTION SCHEMATIC DIAGRAM (MAIN PWB)



FROM/TO CHROMA/IF

1	SOUND +B
2	SOUND GND
3	H. OUT
4	GND
5	P. CON+5V
6	V. OUT
7	ACL
8	H. PULSE
9	TV POWER H
10	POWER FAIL
11	V. PULSE
12	VCR POWER H
13	DEGAUSS H

FROM/TO TV POWER

P. CON+125V	→
TV POWER_H	←
VCR POWER_H	←
SOUND +B	←
SOUND_GND	←
DEGAUSS_H	←
POWER_FAIL	←
+B	←
GND	←

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

NOTE: THE RESISTOR MARKED F IS FUSE RESISTOR. THE ALUMI ELECTROLYTIC CAPACITOR MARKED NP IS NON POLAR ONE.

ATTENTION: LES PIÈCES REPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIÈCES.

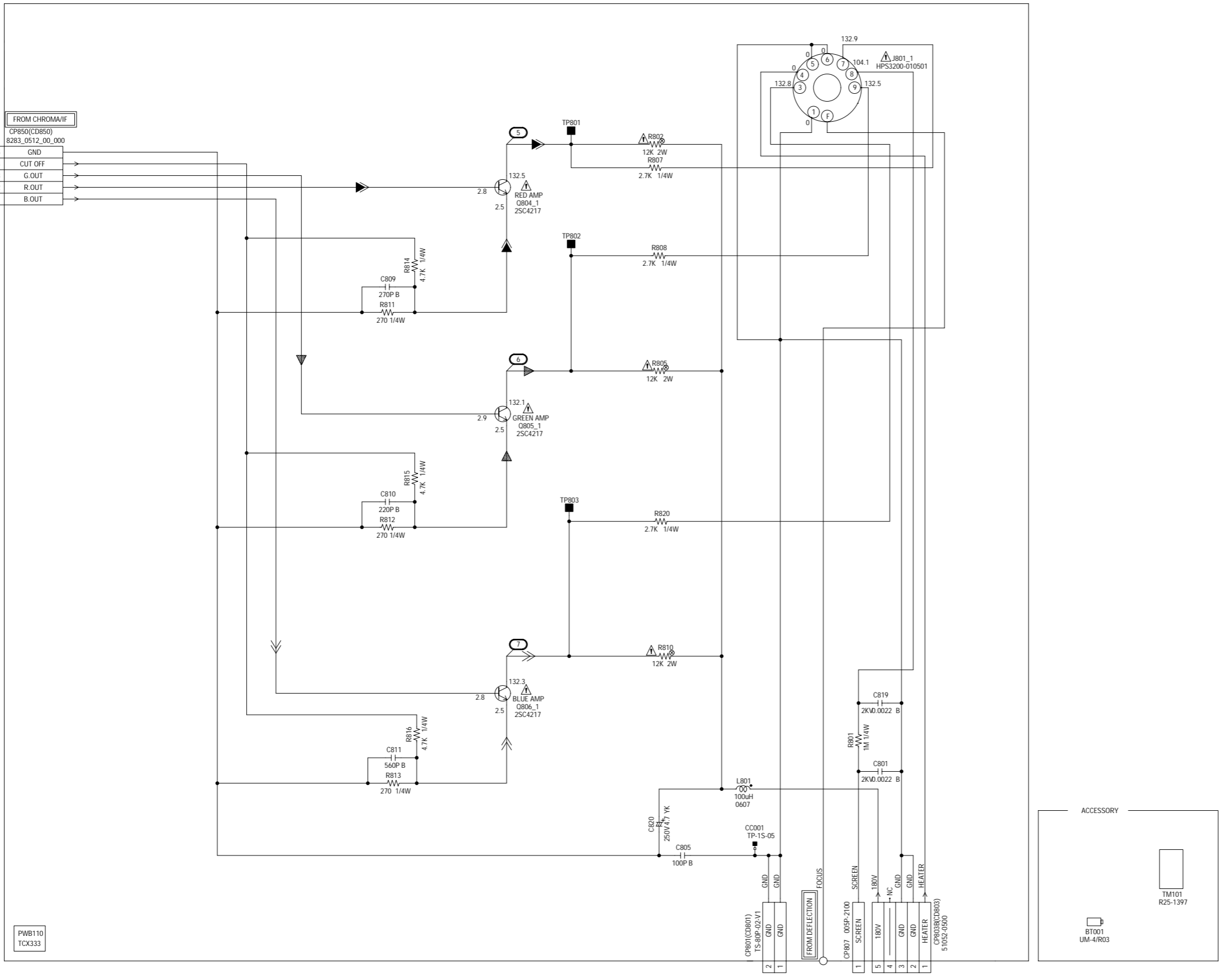
CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

DEFLECTION SIGNAL

CRT SCHEMATIC DIAGRAM

(CRT PWB)

FROM CHROMA/IF	
CP850(CD850)	8283_0512_00_000
5	GND
4	CUT OFF
3	G.OUT
2	R.OUT
1	B.OUT



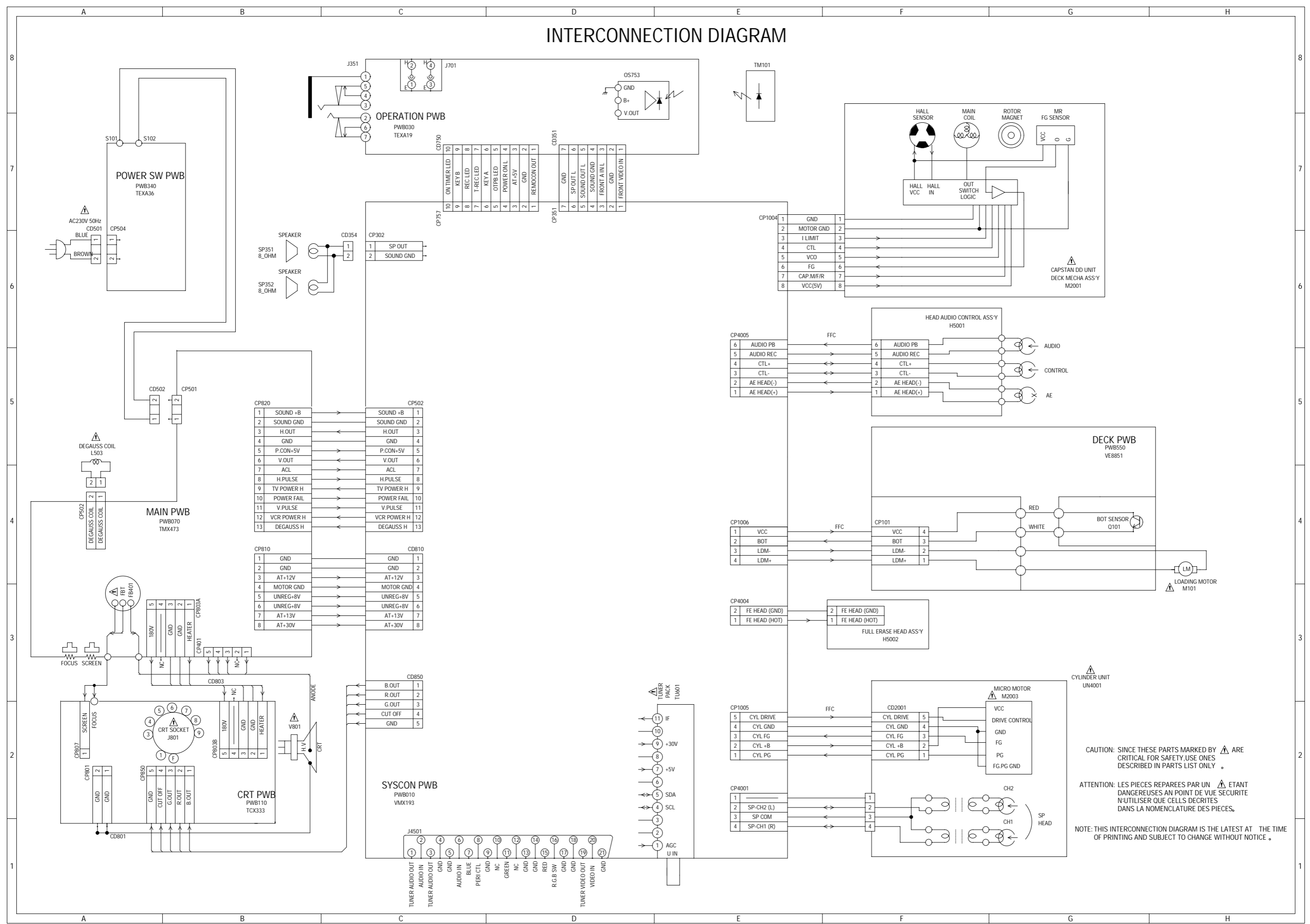
CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION: LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AU POINT DE VUE SÉCURITÉ, N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

INTERCONNECTION DIAGRAM



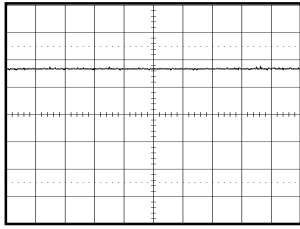
CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION: LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SÉCURITÉ N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

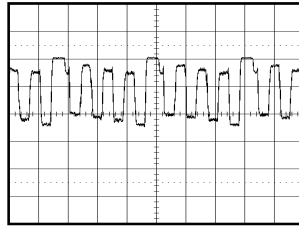
NOTE: THIS INTERCONNECTION DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

WAVEFORMS

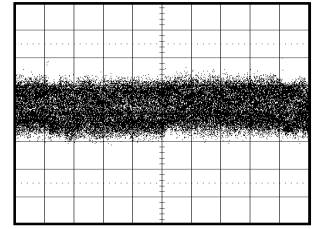
TV POWER



① 5V 0.1ms/div

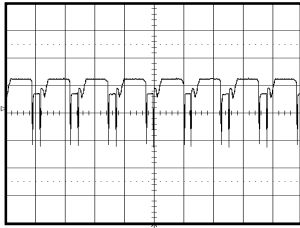


⑦ 20V 20µs/div



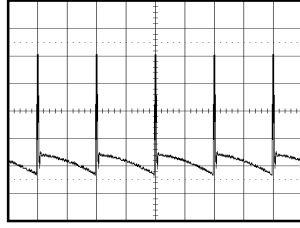
⑫ PB
10mV 5ms/div

DEFLECTION

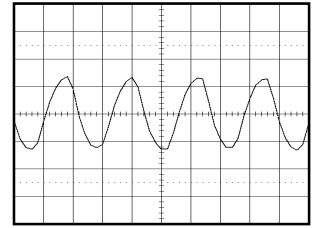


② 5V 50µs/div

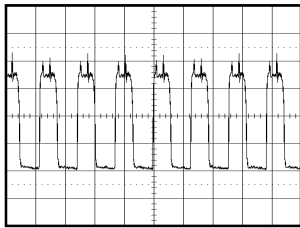
DEFLECTION



⑧ 10V 10ms/div

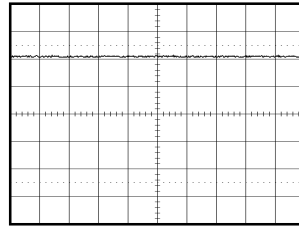


⑬ POWER ON
200mV 50ns/div

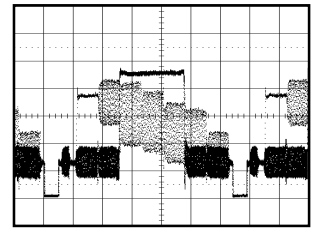


④ 200mV 50µs/div

TV POWER

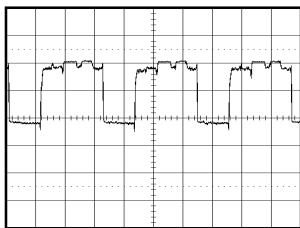


⑨ 20V 10ms/div

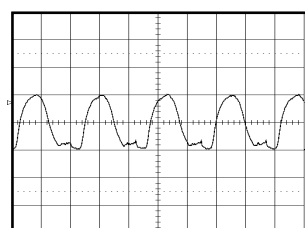


⑭ POWER ON
0.5V 10µs/div

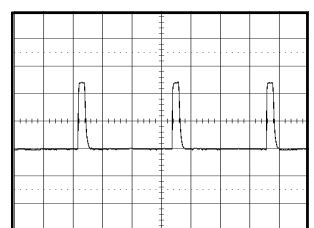
CRT



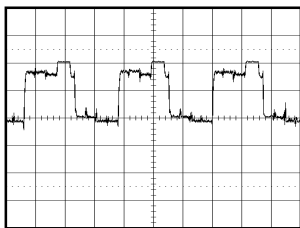
⑤ 2V 20µs/div



⑩ 2V 5µs/div

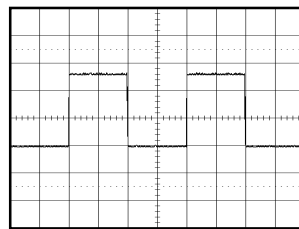


⑮ POWER ON
2V 20µs/div

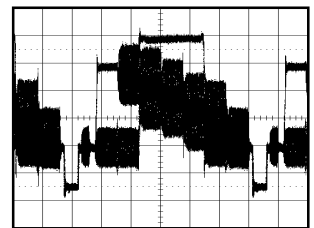


⑥ 20V 20µs/div

Y/C/AUDIO/HEAD AMP



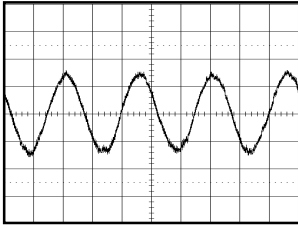
⑪ PB
2V 10ms/div



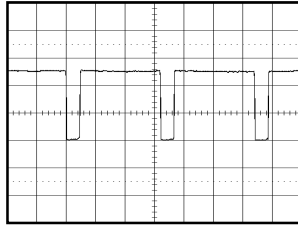
⑯ POWER ON
200mV 10µs/div

NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

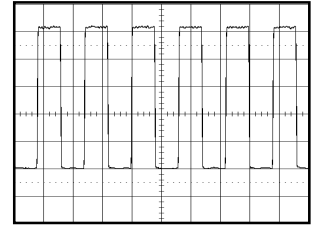
WAVEFORMS



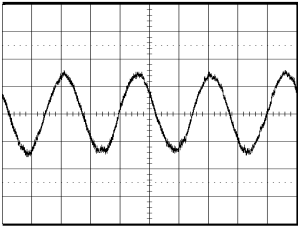
①⑦ POWER ON
50mV 1ms/div



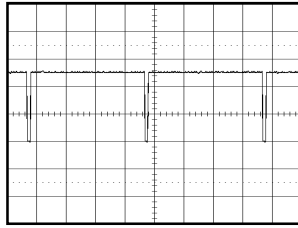
②② POWER ON
1V 20µs/div



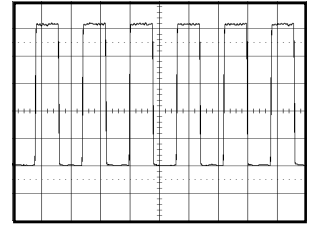
②⑦ PB
1V 0.5µs/div



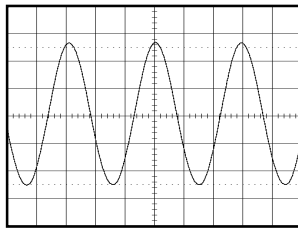
①⑧ POWER ON
50mV 1ms/div



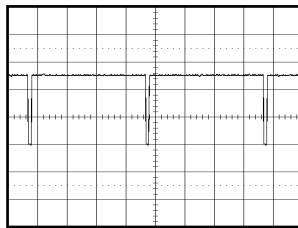
②③ POWER ON
2V 20µs/div



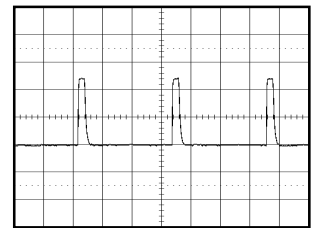
②⑧ PB
1V 0.5µs/div



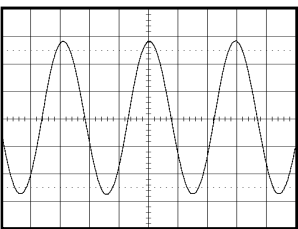
①⑨ REC
10V 5µs/div



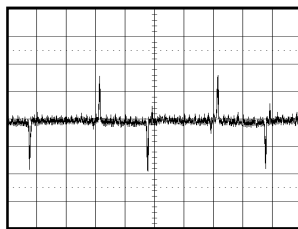
②④ POWER ON
2V 5ms/div



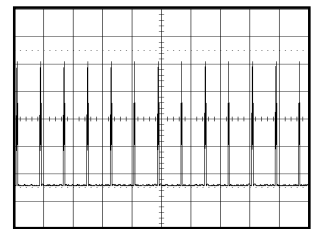
②⑨ PB
2V 20µs/div



②⑩ REC
10V 5µs/div

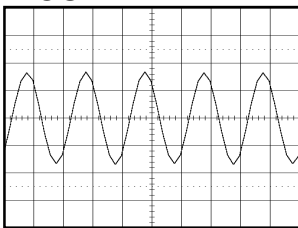


②⑤ PB
50mV 10ms/div

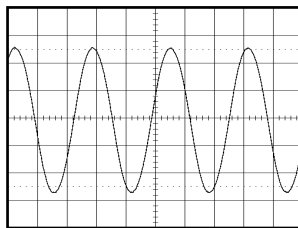


③⑩ PB
1V 50ms/div

MICON

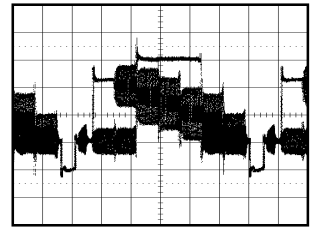


②① POWER ON
1V 50ns/div



②⑥ PB
50mV 0.5ms/div

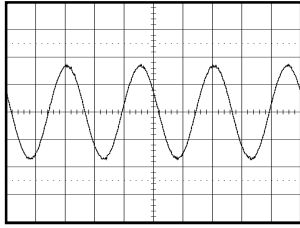
21PIN/IN/OUT



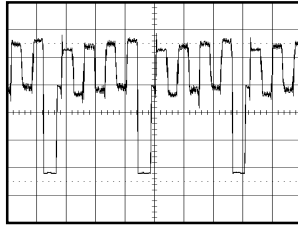
③① POWER ON
0.5V 10µs/div

NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

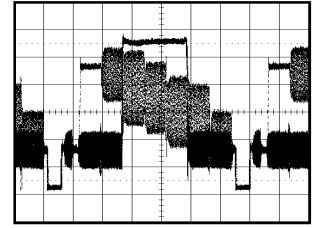
WAVEFORMS



③② POWER ON
20mV 1ms/div

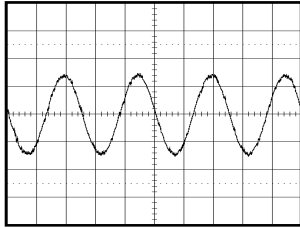


③⑦ POWER ON
0.5V 20μs/div

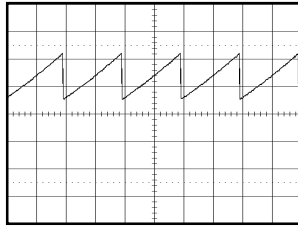


④② POWER ON
200mV 10μs/div

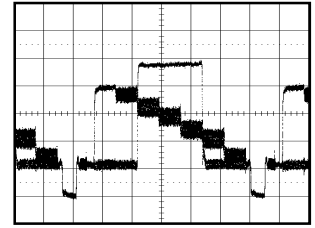
CHROMA/IF



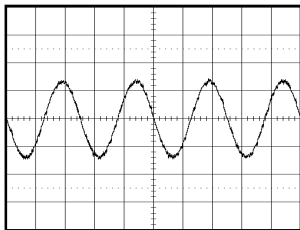
③③ POWER ON
5mV 1ms/div



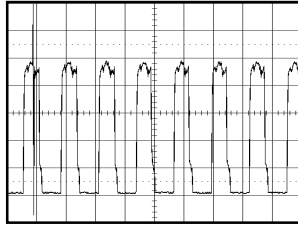
③⑧ POWER ON
0.5V 10ms/div



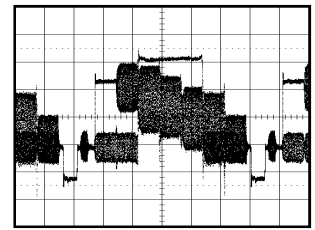
④③ POWER ON
10mV 10μs/div



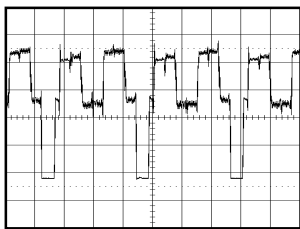
③④ POWER ON
5mV 1ms/div



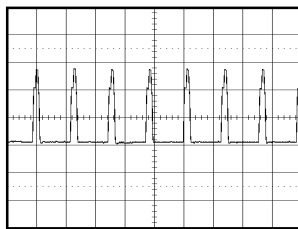
③⑨ POWER ON
200mV 50μs/div



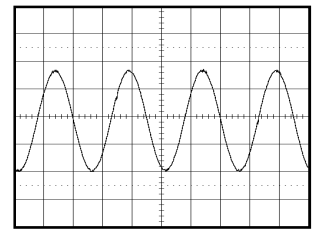
④④ POWER ON
0.5V 10μs/div



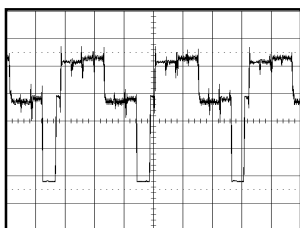
③⑤ POWER ON
0.5V 20μs/div



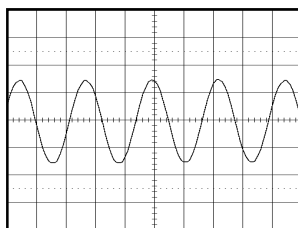
④⑩ POWER ON
2V 50μs/div



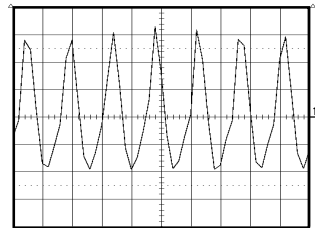
④⑤ POWER ON
200mV 1ms/div



③⑥ POWER ON
0.5V 20μs/div



④① POWER ON
200mV 0.1μs/div

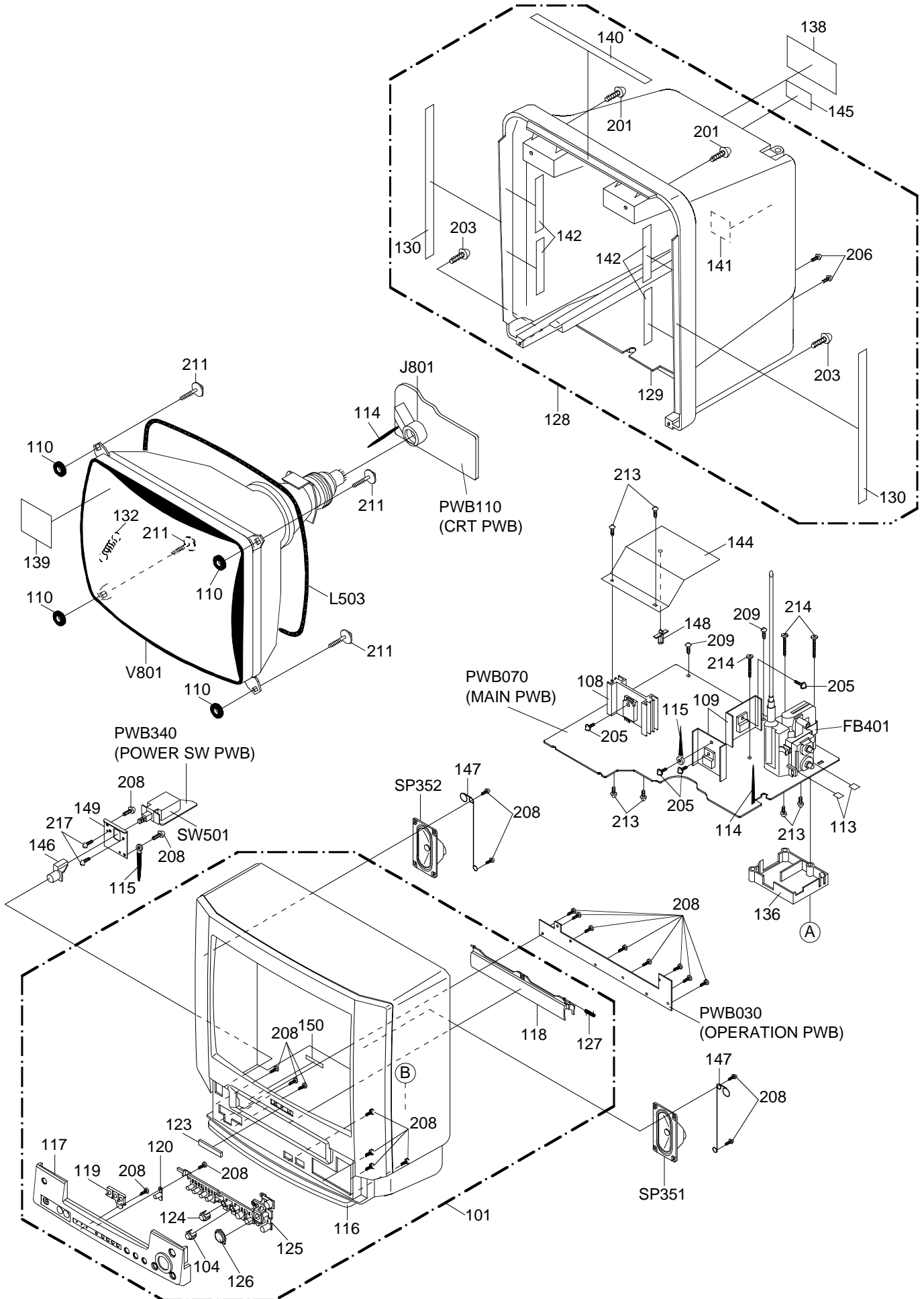


④⑦ POWER ON
200mV 50ns/div

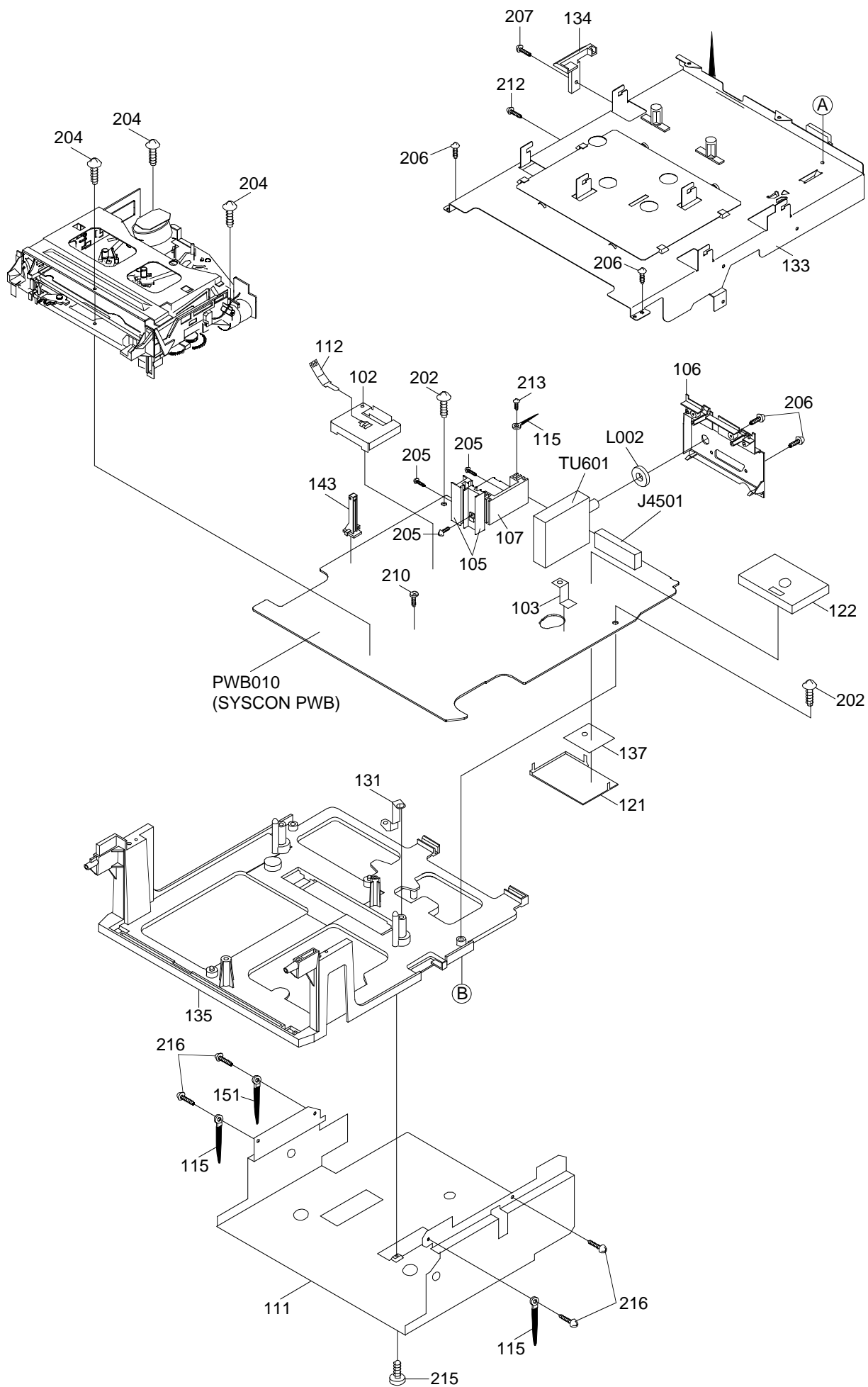
T' TEXT

NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

MECHANICAL EXPLODED VIEW



MECHANICAL EXPLODED VIEW



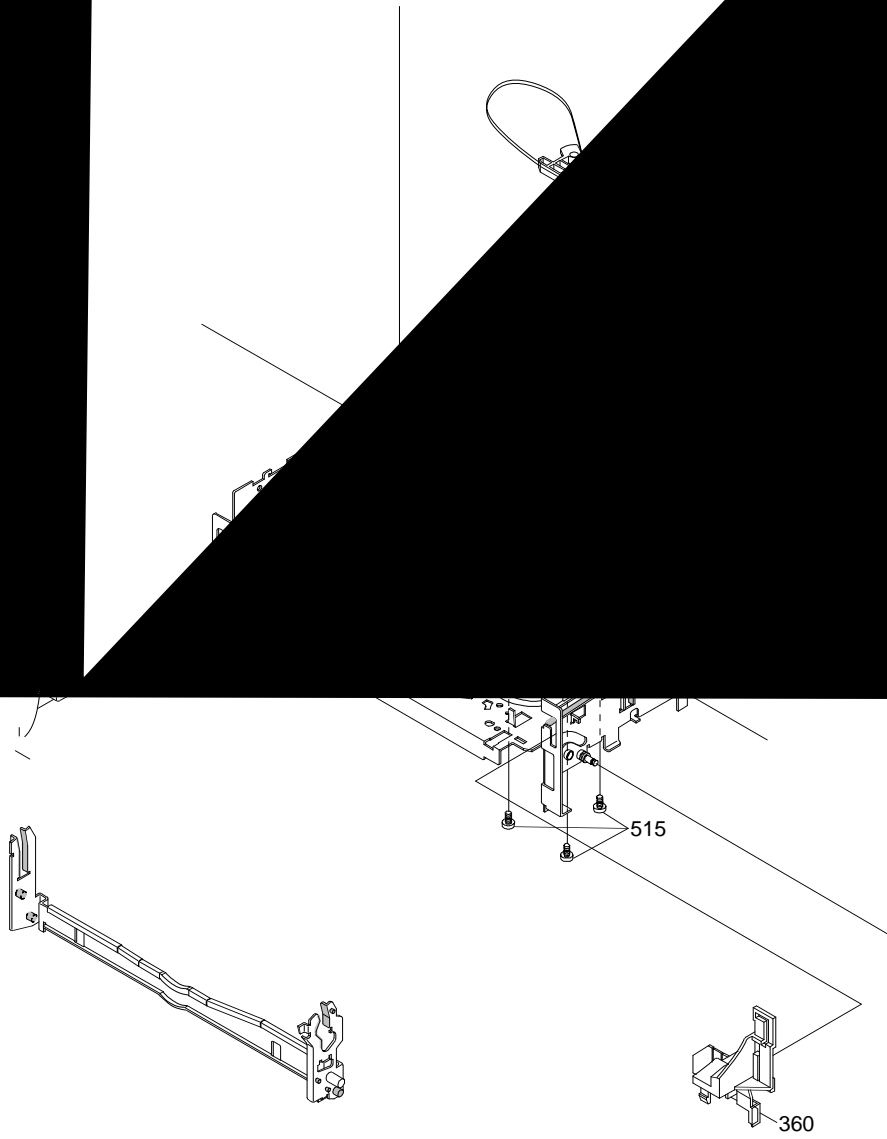
MECHANICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REF. NO.	PART NO.	DESCRIPTION	Q'TY
101	S5-708-3G7-200	CABI,FRONT ASS'Y	1	140	----	FELT SHEET	1
102	----	SHIELD,CASE HEAD AMP	1	141	----	FELT SHEET	1
103	----	PLATE,EARTH-SYSCON	1	142	----	FELT SHEET	4
104	S3-5WP-D06-800	BUTTON,REC	1	143	S5-OP7-000-360	HOLDER,EOT SENSOR	1
105	----	HEAT SINK	2	144	S5-1WS-A00-160	COVER,TRANS	1
106	S7-1WP-A02-430	PLATE,JACK	1	145	----	LABEL,ANTI-THEFT	1
107	----	HEAT SINK	1	146	S3-5WP-B00-440	BUTTON,POWER	1
108	----	HEAT SINK	1	147	----	WIRE,SPEAKER	2
109	----	HEAT SINK	2	148	S9-0PS-120-100	PUSH SPACER	1
				149	S5-2WS-A01-990	PLATE,POWER SW	1
110	----	SHEET,CRT SUPPORT(A)	4				
111	----	PLATE,SHIELD BOTTOM	1	150	----	FELT SHEET	1
112	S5-3WU-AA0-060	SPR,EARTH HEAD AMP	1	151	----	WIRING CLIP	1
113	----	RUBBER,SILCON	2				
114	----	COATING CLIP	2	201	S1-172-40C-540	SCREW,TAPPING(B0) BIND 4x35	2
115	----	CORD CLIP UL CO.	5	202	S1-175-40B-040	SCREW,TAP(B0)TRUSS 4-20	2
116	----	CABI,FRONT	1	203	S1-175-40A-640	TAP(B0)4-16	2
117	S0-1WP-J09-100	PLATE,FRONT	1	204	S1-171-40A-240	TAP(B0)V+4-12	3
118	S1-2WP-J06-650	FLAP	1	205	S1-09I-30A-040	SCREW,TAP TITE(B) 3-10	7
119	S1-3WP-A01-110	GLASS,LED	1	206	S1-106-30A-240	SCREW,TAP(P)3-12	6
				207	S1-076-308-040	SCREW,TAP	1
120	S1-3WP-A01-100	GUIDE,REMOCON	1	208	S1-106-30A-040	UIT+3-10	23
121	----	SHIELD,COVER	1	209	S1-079-306-040	SCREW,CUP(S) 3X6	2
122	----	SHIELD,CASE	1				
123	S2-344-901-020	BADGE,BRAND	1	210	87-741-095-410	SCREW,TAP TITE(P) FLAT 3-8	1
124	S3-5WP-D06-790	BUTTON,OTPB	1	211	S1-21J-50B-540	SCREW,TAP GW20 5-28	4
125	S3-5WP-J01-280	BUTTON,FRAME	1	212	87-743-073-010	VT2+2.6-6	1
126	S3-5WP-D06-780	BUTTON,PLAY	1	213	87-753-095-410	SCREW,TAP 3-8	7
127	S4-3WK-A00-320	SPR,FLAP	1	214	S1-0A1-30B-040	SCREW,WASHER(A)M3-20	3
128	S5-708-3G7-400	CABI,BACK ASS'Y	1	215	S1-106-306-040	UIT+3-6	1
129	----	CABI,BACK	1	216	S1-076-306-040	BVTT+3-6	4
				217	S1-0A1-305-040	SCREW,WASHER(A) M3-5	2
130	----	FELT SHEET	2				
131	S5-3WS-A01-200	PLATE,BOTTOM-EARTH	1				
132	S4-1WU-A00-240	SPRING,EARTH	1				
133	----	PLATE,DECK SHIELD ASS'Y	1				
134	S6-1WP-A01-510	HOLDER,M/PWB	1				
135	S6-1WP-AA0-230	HOLDER,DECK	1				
136	S6-1WP-A01-450	HOLDER,FBT	1				
137	----	SHEET,PVC	1				
138	----	SHEET,RATING	1				
139	----	LABEL,POP	1				

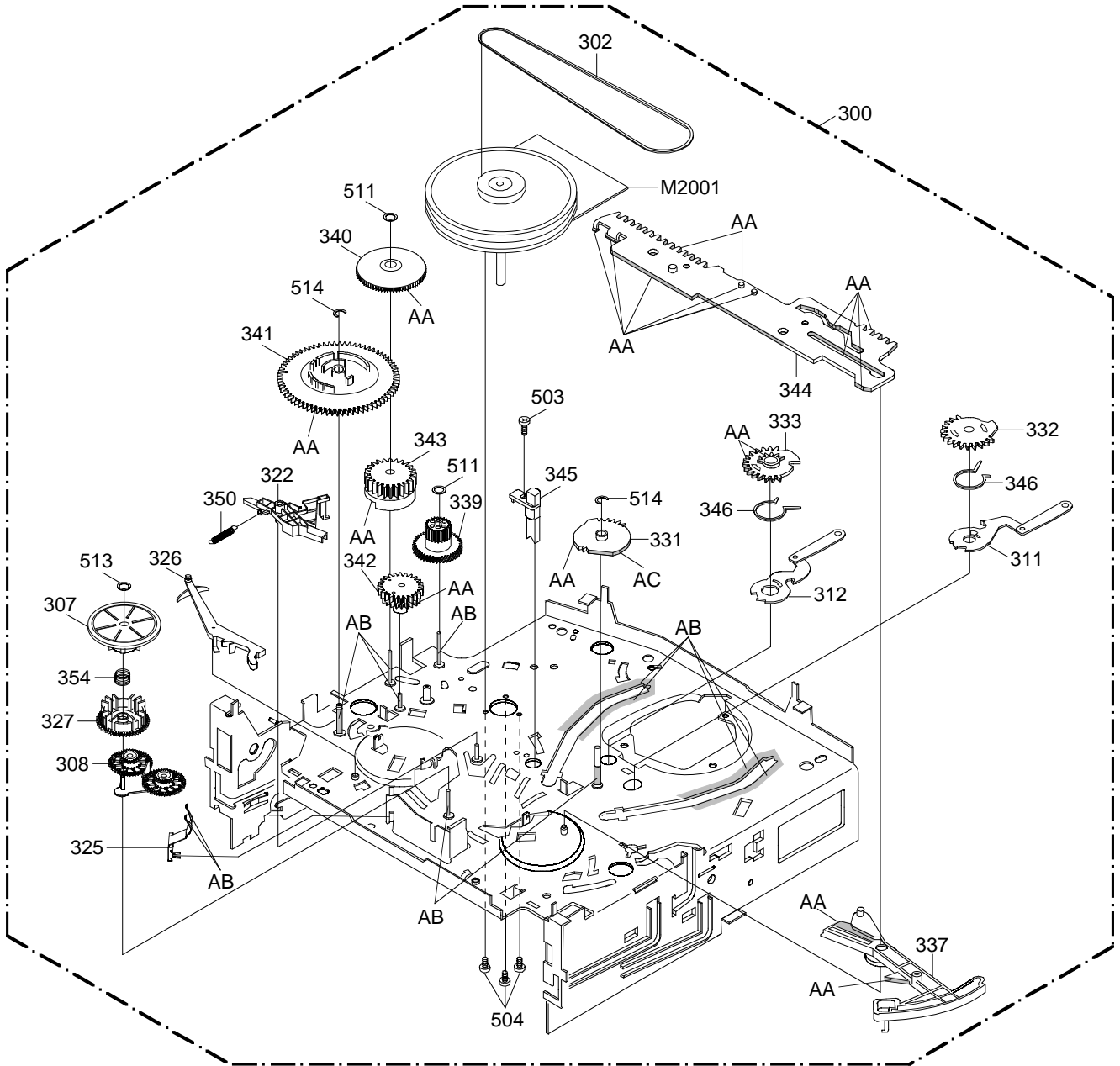
ACCESSORY REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	Q'TY
1	S7-6R0-DF0-200	TRANSMITTER R25-1397	1
2	S5-708-3G9-750	INSTRUCTION BOOK KIT	1
3	S5-708-301-000	IB,VX-T149K	1

CHASSIS EXPLODED VIEW (TOP VIEW)



CHASSIS EXPLODED VIEW (BOTTOM VIEW)



CLASS	PART NO.	MARK
GREASE	G-555G	AA
	MG-33	AB
	FL-721	AC
OIL	FL OIL No. 6115	BA

NOTE: Applying positions AA, AB, AC, AD and BA for the grease or oil are displayed for this section. Check if the correct grease or oil is applied for each position.

CHASSIS REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	QTY	REF. NO.	PART NO.	DESCRIPTION	QTY
300	----	DECK ASSY A57054A420A	1	350	S5-OP8-003-360	SPR,CAP BRAKE (S)	1
301	S5-OA5-000-220	AHC ASS'Y	1	351	S5-OP8-003-420	SPRING,LOCKER(S)	1
302	S5-OP2-002-900	BELT,CAPSTAN (S)	1	352	S5-OP8-003-260	SPR,LINK	1
303	S5-OP9-007-100	LEVER,REC	1	353	S5-OP8-003-280	SPR,DAMPER	1
304	S5-OP5-000-830	BASE,AC HEAD	1	354	S5-OP8-003-300	SPR,RING	1
305	S5-OP8-003-240	SPR,AC HEAD	1	355	S5-OP8-003-370	SPR,SS BRAKE (S)	1
306	S5-OA0-003-670	MAIN CHASSIS ASS'Y (S-Z)	1	356	S5-OP9-006-800	OPENER,CASS	1
307	S5-OA2-000-820	CLUTCH ASS'Y(S2)	1	357	S5-OP9-007-310	CASS SIDE L	1
308	S5-OA2-000-800	ARM,IDLER ASS'Y (S)	1	358	S5-OP9-007-320	CASS SIDE R	1
309	S5-OP6-005-560	ARM,SS BRAKE (S)	1	359	S5-OP9-007-280	TAPE GUIDE L(P,R)	1
310	S5-OP2-002-920	REEL,T (S)	1	360	S5-OP9-007-290	TAPE GUIDE R	1
311	S5-OA3-000-610	LOAD ARM S ASS'Y	1	361	S5-OP9-007-140	COVER,SENSOR L3	1
312	S5-OA3-000-620	LOAD ARM T ASS'Y	1	362	S5-OP9-006-880	LEVER,FLAP	1
313	S5-OA4-002-100	GUIDE ROLLER ASS'Y	2	363	S5-OP9-006-900	CASS HOLDER	1
314	S5-OA4-001-880	BASE,INCL S ASS'Y	1	364	S5-OP6-005-400	DRIVER,WORM	1
315	S5-OA4-001-960	BASE,INCL T(S) ASS'Y	1	365	S5-OP9-007-130	LOCKER,R2	1
316	S5-OA4-001-990	P5-3 ARM ASS'Y(S)	1	366	S5-OP9-006-940	SPR,PACK	2
317	S5-OA4-002-050	PINCH ROLLER BLOCK	1	367	S5-OP9-006-950	BRACKET, TOP	1
318	S5-OA4-001-750	TENSION ARM ASS'Y	1	368	----	SPR,CASS EARTH	1
319	S5-OA4-001-840	TENSION BAND ASS'Y (S)	1	369	S5-OP8-003-410	SPRING,P/R ARM	1
320	S5-OA4-001-780	PINCH ROLLER LEVER ASS'Y	1	501	87-654-075-410	SCREW,TAP 2.6-10	1
321	S5-OA6-001-960	BRAKE T ASSY(S)	1	502	S1-072-268-040	VT2+2.6-8	3
322	S5-OA6-001-910	CAP BRAKE ASS'Y(S)	1	503	87-743-073-010	VT2+2.6-6	3
323	S5-OA9-002-130	LINK ASS'Y	1	504	87-743-073-410	SCREW,TAP 2.6-6	3
324	S5-OA9-002-160	LINK LEVER ASS'Y	1	505	S1-0A1-268-040	SCREW,WASHER(A)M2.6-8	1
325	S5-OP2-002-840	LEVER,CLUTCH (S)	1	506	S1-0B1-264-040	SCREW,WASHER(B)M2.6-4	1
326	S5-OP2-002-850	ACTUATOR,CLUTCH	1	507	87-261-035-410	SCREW,PAN M2-6	3
327	S5-OP2-002-980	GEAR,COUPLING(S2)	1	508	87-261-032-410	SCREW,PAN M2-3	2
328	S5-OP2-002-910	REEL,S (S)	1	509	87-258-091-010	U+M3-3	2
329	S5-OP6-005-410	WORM	1	510	S1-0A1-235-040	SEMS A M2.3-5	2
330	S5-OP6-005-630	BRACKET,MOTOR	1	511	S2-P26-600-5N0	PW(CUT)2.6-6-0.5	3
331	S5-OP3-001-780	GEAR,MAIN LOADING	1	512	S2-Q26-47C-5N0	POLY,WASHER 2.6-4.7	2
332	S5-OP3-001-790	GEAR,LOADING S	1	513	S2-P18-450-5N0	PW(CUT)1.8-4.5-0.5	1
333	S5-OP3-001-800	GEAR,LOADING T	1	514	S3-ETW-300-000	E-RING 3	2
334	S5-OP3-001-870	HOLDER,LOADING GEAR (S-Z)	1	515	S1-0A1-265-040	SCREW,WASHER(A) M2.6-5	3
335	S5-OP4-004-720	ADJUST,TENSION	1	CP101	----	CONN,PWB SIDE 52044-0445	1
336	S5-OP4-004-920	HOLDER,TENSION	1	H5001	S5-23D-910-340	HEAD,AC HVMXA1072A	1
337	S5-OP4-004-900	LEVER,TENSION	1	H5002	S5-43D-020-130	HEAD,FE	1
338	S5-OP4-004-750	COVER,P4	1	△M101	S5-96P-780-010	MOTOR(LOADING)	1
339	S5-OP6-005-430	GEAR,JOINT	1	△M2001	S5-94J-980-090	CAPSTAN DD UNIT EP15BD	1
340	S5-OP6-005-440	GEAR,MIDDLE	1	M2003	S5-89V-110-070	MICRO MOTOR	1
341	S5-OP6-005-540	CAM,MAIN (S)	1	PWB550	----	DECK PWB ASS'Y VE8851	1
342	S5-OP6-005-460	CAM,P5	1	Q101	S0-007-003-200	PHOTO,TR RPT-38PB113	1
343	S5-OP6-005-650	CAM,PINCH ROLLER	1	△UN4001	S4-D12-0B5-000	CYLINDER UNIT ASSY A4D120B500	1
344	S5-OP6-005-610	ROD,MAIN(S)	1				
345	S5-OP7-000-350	REFLECTOR,LED	1				
346	S5-OP8-003-180	SPR,LOADING GEAR	2				
347	S5-OP8-003-340	SPR,P5 (S)	1				
348	S5-OP8-003-350	SPR,BRAKE T (S)	1				
349	S5-OP8-003-220	SPR,TENSION	1				

ELECTRICAL REPLACEMENT PARTS LIST

REF.NO	PART NO.	DESCRIPTION	REF.NO	PART NO.	DESCRIPTION
		SYSCON PWB ASS'Y			
		*** RESISTORS ***			
R620	87-025-362-080	RES,M 390-1/6W	C4015	87-016-088-040	CAP,E 220-6.3V
△ R1005	S6-150-12R-7J0	RES,FUSE 2.7-1W	C4017	87-015-677-010	CAP,E 100-6.3
		*** CAPACITORS ***	C4024	87-010-403-080	CAP,E 3.3-50V
C351	87-016-053-080	CAP,E 22-16V	C4025	87-010-404-080	CAP,E 4.7-50V
C352	87-016-053-080	CAP,E 22-16V	C4031	S5-0HU-54R-7M0	CAP,E 4.7-50V
C354	87-010-271-080	CAP,E 1000-16V	C4036	87-010-404-080	CAP,E 4.7-50V
C357	87-010-388-090	CAP,E 1000-25V	C4038	87-015-695-080	CAP,E 1-50V
C358	87-015-696-080	CAP,E 2.2-50	C4039	87-010-404-080	CAP,E 4.7-50V
C359	S0-2LU-222-1M0	CAP,E 220-16V	C4040	87-010-402-080	CAP,E 2.2-50V
C605	87-010-402-080	CAP,E 2.2-50V	C4041	87-010-404-080	CAP,E 4.7-50V
C611	87-010-378-080	CAP,E 10-16V	C4042	87-010-400-080	CAP,E 0.47-50V
C612	87-010-378-080	CAP,E 10-16V	C4049	87-010-076-040	CAP,E 22UF-6.3V
C613	87-010-378-080	CAP,E 10-16V	C4050	87-010-404-080	CAP,E 4.7-50V
C614	87-010-112-080	CAP,E 100-16V	C4051	87-015-075-040	CAP,E 10-16V
C618	87-015-695-080	CAP,E 1-50V	C4055	87-010-374-080	CAP,E 47-6.3V
C619	87-015-695-080	CAP,E 1-50V	C4057	87-010-404-080	CAP,E 4.7-50V
C620	87-010-374-080	CAP,E 47-6.3V	C4069	87-010-549-010	CAP,E 47-6.3V
C622	87-015-695-080	CAP,E 1-50V	C4071	87-015-075-040	CAP,E 10-16V
C626	87-010-400-080	CAP,E 0.47-50V	C4073	87-010-403-080	CAP,E 3.3-50V
C632	87-010-560-010	CAP,E 10-50V	C4074	87-015-075-040	CAP,E 10-16V
C634	87-010-404-080	CAP,E 4.7-50V	C4078	87-010-402-080	CAP,E 2.2-50V
C636	S0-0NU-322-0M0	CAP,E 22-25V	C4084	87-016-088-040	CAP,E 220-6.3V
C639	87-015-075-040	CAP,E 10-16V	C4085	87-010-404-080	CAP,E 4.7-50V
C642	87-010-403-080	CAP,E 3.3-50V	C4088	87-010-549-010	CAP,E 47-6.3V
C645	87-015-695-080	CAP,E 1-50V	C4091	87-010-380-080	CAP,E 47-16V
C651	87-015-075-040	CAP,E 10-16V	C4092	87-010-380-080	CAP,E 47-16V
C652	87-015-693-080	CAP,E 0.33-50V	C4093	87-015-695-080	CAP,E 1-50V
C656	87-A10-189-040	CAP,E 220-10V	C4096	87-010-380-080	CAP,E 47-16V
C658	87-015-677-010	CAP,E 100-6.3	C4102	87-016-088-040	CAP,E 220-6.3V
C659	87-010-400-080	CAP,E 0.47-50V	C4108	87-010-112-080	CAP,E 100-16V
C667	87-010-067-010	CAP,E 0.1-50V	C4504	87-015-075-040	CAP,E 10-16V
C669	87-015-075-040	CAP,E 10-16V	C4508	87-015-695-080	CAP,E 1-50V
C675	87-010-112-080	CAP,E 100-16V	C4509	87-010-378-080	CAP,E 10-16V
C852	87-015-975-080	CAP,E 220-6.3V	C4522	87-015-075-040	CAP,E 10-16V
C854	87-010-371-080	CAP,E 470-6.3V			*** DIODES ***
C856	87-010-371-080	CAP,E 470-6.3V	D350	87-020-465-010	DIODE,1SS133T
C857	87-010-112-080	CAP,E 100-16V	D601	87-020-465-010	DIODE,1SS133T
C863	87-010-379-080	CAP,E 22-16V	D602	87-020-465-010	DIODE,1SS133T
C872	87-010-112-080	CAP,E 100-16V	D604	S2-8T1-1ES-N10	DIODE,11ES1N-TA1B2
C873	87-010-112-080	CAP,E 100-16V	D605	87-020-465-010	DIODE,1SS133T
C874	87-010-112-080	CAP,E 100-16V	D606	87-020-465-010	DIODE,1SS133T
C879	87-015-975-080	CAP,E 220-6.3V	D608	87-020-465-010	DIODE,1SS133T
C881	87-010-403-080	CAP,E 3.3-50V	D609	87-020-465-010	DIODE,1SS133T
C882	87-010-403-080	CAP,E 3.3-50V	D610	87-020-465-010	DIODE,1SS133T
C883	87-010-403-080	CAP,E 3.3-50V	D611	87-020-465-010	DIODE,1SS133T
C892	87-010-380-080	CAP,E 47-16V	D612	87-020-465-010	DIODE,1SS133T
C1001	87-010-112-080	CAP,E 100-16V	D851	87-020-465-010	DIODE,1SS133T
C1003	S5-1A0-P10-4Z0	CAP,E 0.1F-5.5V	D852	87-020-465-010	DIODE,1SS133T
C1013	87-010-076-040	CAP,E 22UF-6.3V	D854	S2-3U1-003-A30	DIODE,SB10-03A3
C1016	S0-0NU-047-0M0	CAP,E 47-6.3V	D855	87-020-465-010	DIODE,1SS133T
C1020	87-010-404-080	CAP,E 4.7-50V	D856	87-020-465-010	DIODE,1SS133T
C1021	87-015-683-080	CAP,E 33-16V	D857	87-020-465-010	DIODE,1SS133T
C1029	87-010-371-080	CAP,E 470-6.3V	D858	87-020-465-010	DIODE,1SS133T
C1032	87-016-088-040	CAP,E 220-6.3V	D859	87-020-465-010	DIODE,1SS133T
C1033	87-010-371-080	CAP,E 470-6.3V	D860	87-020-465-010	DIODE,1SS133T
C1036	87-010-371-080	CAP,E 470-6.3V	D861	87-020-465-010	DIODE,1SS133T
C1037	87-010-235-080	CAP,E 470-16V	D863	S2-8TE-QS0-400	DIODE,11EQS04N-TA
C1042	87-010-271-080	CAP,E 1000-16V	D1001	S2-LXE-658-000	DIODE,1N4005E-G23
C1045	87-010-685-080	CAP,E 330-16V	D1002	87-020-465-010	DIODE,1SS133T
C1048	87-010-404-080	CAP,E 4.7-50V	D1003	S0-106-000-600	LED,SID1050CM
C1064	87-010-235-080	CAP,E 470-16V	D1004	S2-LXE-658-000	DIODE,1N4005E-G23
C1070	S0-2LU-022-1M0	CAP,E 220-6.3V	D1005	S9-2T1-120-B00	ZENER,RD12FB-T7
C1102	87-015-677-010	CAP,E 100-6.3	D1006	S2-3U1-003-A30	DIODE,SB10-03A3
C4001	87-015-683-080	CAP,E 33-16V	D1008	87-017-931-010	ZENER,MTZJ5.6B
			D1009	87-020-465-010	DIODE,1SS133T
			D1010	S2-3U1-003-A30	DIODE,SB10-03A3
			D1012	87-020-465-010	DIODE,1SS133T
			D1014	87-020-465-010	DIODE,1SS133T
			D1015	87-020-465-010	DIODE,1SS133T

ELECTRICAL REPLACEMENT PARTS LIST

REF.NO	PART NO.	DESCRIPTION	REF.NO	PART NO.	DESCRIPTION
D1016	87-020-465-010	DIODE,1SS133T	Q4007	89-324-122-080	TR,2SC2412KT
D1017	87-020-465-010	DIODE,1SS133T	Q4010	89-324-122-080	TR,2SC2412KT
D1018	S2-8TE-QS0-400	DIODE,11EQS04N-TA	Q4201	SN-YTB-050-010	TR,DTC114E
D1019	S2-8TE-QS0-400	DIODE,11EQS04N-TA	Q4501	89-324-122-080	TR,2SC2412KT
D1022	87-020-465-010	DIODE,1SS133T	Q4502	89-110-372-080	TR,2SA1037AK
D1023	87-017-931-010	ZENER,MTZJ5.6B	Q4505	89-324-122-080	TR,2SC2412KT
D4003	S0-400-721-010	DIODE,RB721Q	Q4507	89-324-122-080	TR,2SC2412KT
D4202	S2-8T1-1ES-N10	DIODE,11ES1N-TA1B2	Q4510	89-324-122-080	TR,2SC2412KT
D4503	87-020-465-010	DIODE,1SS133T	Q4511	89-324-122-080	TR,2SC2412KT
D4510	87-020-465-010	DIODE,1SS133T	Q4512	89-324-122-080	TR,2SC2412KT
		*** ICS ***	Q4513	89-324-122-080	TR,2SC2412KT
				*** COILS ***	
IC352	S0-FSP-752-300	IC,AN7523	B851	S2-4DT-035-810	CORE,BEADS LFP3A-M3R2TA
IC601	S0-3DE-681-200	IC,LA76812	B4501	S2-4AC-360-1C0	CORE,BEADS BLM21A601SPT
IC851	SC-KD0-010-600	IC,ET106	B4502	S2-4AC-360-1C0	CORE,BEADS BLM21A601SPT
IC852	SC-KD0-031-700	IC,ET317	B4503	S2-4DT-035-810	CORE,BEADS LFP3A-M3R2TA
IC853	S5-5JM-405-3A0	IC,TC74HC4053AF	B4504	S2-4DT-035-810	CORE,BEADS LFP3A-M3R2TA
△ IC1001	S0-7SQ-695-500	IC,BA6955N			
IC1002	SE-1J0-S31-AH0	IC,RE5VS31A	L600	S2-AXB-9A9-710	CORE FERRITE ESD-R-30SD
△ IC1003	S1-KA9-780-9A0	IC,KIA7809API	L601	S2-AXB-9A9-710	CORE FERRITE ESD-R-30SD
△ IC1004	S1-KA9-780-5A0	IC,KIA7805API	L601	S2-167-D10-1K0	COIL,100UH
△ IC1005	S1-KA9-780-5A0	IC,KIA7805API	L603	87-003-146-010	COIL,15UH
IC1006	S5-4F5-009-3B0	IC,OEC0093B	L604	S2-1LA-6R2-2M0	COIL,0.22 LAP02TAR22M
IC1099	S5-708-3G0-150	IC,S-24C08ADPA-01	L605	S2-167-D10-1K0	COIL,100UH
IC4001	S0-4F3-821-7F0	IC,HA118217F	L606	87-A50-040-010	COIL,2.2UH
IC4002	S0-3F6-479-300	IC,LC74793/JM	L608	S3-360-K04-380	COIL,V IFT 360K043
		*** TRANSISTORS ***	L609	S2-167-D10-1K0	COIL,100UH
			L610	S2-16S-12R-2J0	COIL,2.2UH
Q351	89-324-122-080	TR,2SC2412KT	L851	87-003-102-010	COIL,10UH
Q353	89-324-122-080	TR,2SC2412KT	L852	87-003-102-010	COIL,10UH
Q601	SC-3T0-300-000	TR,2SC3000	L854	87-003-152-010	COIL,100UH
Q602	89-324-122-080	TR,2SC2412KT	L1001	87-003-282-010	COIL,12UH
Q605	89-324-122-080	TR,2SC2412KT	L4001	S3-262-300-380	COIL,TRAP 2623003
Q608	89-109-330-010	TR,2SA933STP	L4002	S2-167-D10-1K0	COIL,100UH
Q609	89-324-122-080	TR,2SC2412KT	L4003	S2-167-D10-1K0	COIL,100UH
Q610	89-324-122-080	TR,2SC2412KT	L4004	S2-167-F10-1J0	COIL,100UH
Q611	87-026-239-080	DTC114TKAT14	L4005	S3-162-600-880	COIL,BIAS OSC 1626008
Q612	87-026-239-080	DTC114TKAT14	L4006	87-003-112-010	COIL,1MH
Q851	89-324-122-080	TR,2SC2412KT	L4007	S2-167-D10-1K0	COIL,100UH
Q852	89-324-122-080	TR,2SC2412KT	L4008	87-003-112-010	COIL,1MH
Q853	89-324-122-080	TR,2SC2412KT	L4009	S2-167-D10-1K0	COIL,100UH
Q855	89-324-122-080	TR,2SC2412KT	L4010	S2-167-D10-1K0	COIL,100UH
Q856	89-324-122-080	TR,2SC2412KT	L4011	87-003-282-010	COIL,12UH
Q862	89-324-122-080	TR,2SC2412KT	L4012	87-003-154-080	COIL,220UH
Q863	89-324-122-080	TR,2SC2412KT	L4013	S2-167-D10-1K0	COIL,100UH
Q1001	S0-027-005-900	PHOTO COUPLER RPI-301	L4015	S2-167-D10-1K0	COIL,100UH
Q1002	89-324-122-080	TR,2SC2412KT	L4016	87-003-285-010	COIL,39UH
Q1003	S0-027-005-300	PHOTO,COUPLER RPI-352Q01	L4018	87-003-147-010	COIL,22UH
Q1004	87-026-236-080	TR,DTC124EK	L4502	87-003-152-010	COIL,100UH
Q1005	S0-027-005-900	PHOTO COUPLER RPI-301	L4503	87-003-102-010	COIL,10UH
Q1006	87-026-228-080	TR,DTA124EK	L4504	87-003-102-010	COIL,10UH
△ Q1007	87-026-239-080	DTC114TKAT14			
Q1008	87-026-239-080	DTC114TKAT14			*** JACKS ***
Q1009	S0-027-005-300	PHOTO,COUPLER RPI-352Q01	J4501	S6-3G1-000-370	SOCKET,21PIN 035_0_9985_0
Q1010	SD-3T0-073-400	TR,2SD734(E,F,G)-AA			*** SWITCHES ***
Q1011	89-324-122-080	TR,2SC2412KT			
Q1014	89-324-122-080	TR,2SC2412KT	SW1001	S5-082-210-010	SW,LEAF SPVF130100
Q1015	89-324-122-080	TR,2SC2412KT			*** CONNECTORS ***
Q1016	89-324-122-080	TR,2SC2412KT			
Q1017	S0-001-003-800	PHOTO TR,PNA2604M010R	CP603	S6-9E2-901-290	CONN,PWB SIDE
△ Q1018	SB-3T0-089-200	TR,2SB892	CP757	S6-9E2-A01-290	CONN,PWB SIDE
Q1019	SB-3T0-089-200	TR,2SB892	CP1004	S6-972-805-900	CONN PWB SIDE TMC-J08P-B1
Q1021	89-324-122-080	TR,2SC2412KT	CP1005	S6-9J7-500-290	CONN,IMSA-9604S-05Z14
Q4001	SD-3T0-073-400	TR,2SD734(E,F,G)-AA	CP1006	S6-9J7-400-290	CONN,PWB SIDE IMSA-9604S-04Z14
Q4002	SD-3T0-073-400	TR,2SD734(E,F,G)-AA	CP4001	S6-972-406-000	CONN,PWB SIDE TOC-C04X-B1
Q4003	87-026-228-080	TR,DTA124EK	CP4004	S6-971-203-200	CONN,TMC-TD2X-E1
Q4004	SC-3T0-333-100	TR,2SC3331(S,T,U)-A			
Q4005	SC-3T0-333-100	TR,2SC3331(S,T,U)-A			
Q4006	89-110-372-080	TR,2SA1037AK			

ELECTRICAL REPLACEMENT PARTS LIST

REF.NO	PART NO.	DESCRIPTION	REF.NO	PART NO.	DESCRIPTION
CP4005	S6-9J7-600-290	CONN,IMSA-9604S-06Z14			*** OTHERS ***
		*** FILTERS ***	CD351	S6-CH2-708-7A0	CORD CONN CH27087A
			CD750	S6-CH2-A01-4A0	CORD,CONN CH2A014A
CF601	S0-22V-39R-520	FILTER,SAW SAF39.5MZL220ZL			
CF602	S0-12T-041-010	CER,FLTR MKT41.5MA110	OS753	S7-7Q0-000-170	REMOTE RECEIV
		*** CRYSTAL & CERAMIC OSCILLATORS ***			MAIN PWB ASS'Y
					*** RESISTORS ***
X601	S0-OCT-4R4-060	X'TAL HC-94/U	R411	87-022-629-080	RES,M/F 11K-1/6W
X851	S0-OCT-013-020	X'TAL HC-49/U-S	R413	87-025-424-080	RES,MF 10K-1/6W
X1001	S0-OCT-010-020	X'TAL,HC-49/U	R418	S4-X5T-41R-5F0	RES,M 1.5-1/4W
X1002	S0-0D3-2R8-010	X'TAL,32.768K	△ R447	S6-35U-268-0J0	RES,FUSE 68-1/2W
X4001	S0-OCT-4R4-070	X'TAL HC-49/U	△ R448	SF-F01-02J-B10	RES,M 1K-1W
		*** TUNER ***	△ R449	S5-X2C-E68-2J0	RES,CEMENT 6.8K-7W
△ TU601	S1-44W-070-230	TUNER,UHF	△ R450	S6-558-15R-6J0	RES,FUSE 5.6-1W
		*** OTHERS ***	△ R501	S5-K2C-E2R-2J0	RES,CEM 2.2-7W
			△ R505	S3-X28-B33-3J0	RES,M 33K-3W
			△ R512	S3-X18-122-3J0	RES,MO 22K-1W
CD652	S6-CH0-140-8A0	CORD EIS CONN CH01408A	△ R517	S3-X28-AR2-2J0	RES,M 0.22-2W
CD653	S6-CH0-140-8A0	CORD,CONN CH01408A	R528	S3-X18-1R3-3J0	RES,M 0.33-1W
CD810	S6-CH2-809-2A0	CORD CONN CH28092A	R529	87-025-277-010	RES,M 2.7K-1/4W
CD850	S6-CH2-508-0A0	CORD CONN CH25080A	△ R542	S3-X18-1R3-3J0	RES,MO 0.33-1W
CP502	S6-CH2-D06-8A0	CORD CONN CH2D068A	△ R543	S6-35U-268-1J0	RES,FUSE 680-1/2W
		OPERATION PWB ASS'Y			*** CAPACITORS ***
		*** CAPACITORS ***	C403	87-010-560-080	CAP,E 10-50V
			C404	87-016-636-080	CAP,E 4.7-50V
C353	87-010-380-080	CAP,E 47-16V	C405	87-016-636-080	CAP,E 4.7-50V
C354	87-010-380-080	CAP,E 47-16V	C406	S5-EZT-410-1M0	CAP,E 100-35V
C755	87-016-088-040	CAP,E 220-6.3V	C407	S6-210-312-2M0	CAP,E 1200-25V
		*** DIODES ***	C418	S5-EZT-B01-0M0	CAP,E 1-160V
			C421	S5-EZ0-410-2M0	CAP,E 1000-35V
D791	S0-21M-2Q1-200	LED,EQ-552-F1T	C422	S5-EZT-D01-0M0	CAP,E 1-250V
D792	S0-21M-2Q1-200	LED,EQ-552-F1T	C423	S4-11F-347-4J0	CAP,MPP 0.47-250V
D793	S0-21M-2Q1-200	LED,EQ-552-F1T	C424	SA-LR8-22J-010	CAP,MPP 0.0082-1.6KV
D796	S0-21M-5Q1-500	LED,EM-553-F1T	C425	S0-JLY-R71-3K0	CAP,001-2KV
D797	S0-21M-2Q1-200	LED,EQ-552-F1T	C429	87-012-376-010	CAP,CER 470PF-500V
		*** COILS ***	△ C431	87-016-373-080	CAP,E 10-250V
			C450	S0-JLY-R7B-2K0	CAP,120P-2KV
			△ C505	S2-122-B22-4M0	CAP,0.22-250V E
			△ C506	S2-122-B10-4M0	CAP,MP 0.1-250V
B701	S2-4AT-036-550	CORE,BEADS BL01RN1-A63T6	△ C507	S1-9A0-C01-040	CAP,E 100-400V
B702	S2-4AT-036-550	CORE,BEADS BL01RN1-A63T6	C510	S5-EZT-422-1M0	CAP,E 220-35V
			C513	S5-EZT-522-0M0	CAP,E 22-50V
L004	S2-A6A-8A0-A10	CORE,FERRITE HF57T18.5*10*10	C514	S0-JLY-R7H-3K0	CAP,0.0022-2KV
L005	S2-A6A-8A0-A10	CORE,FERRITE HF57T18.5*10*10	C516	87-012-376-010	CAP,CER 470PF-500V
L703	87-003-102-010	COIL,10UH	C517	S0-JLY-R7G-3K0	CAP,0.0018-2KV
		*** JACKS ***	C518	87-012-376-010	CAP,CER 470PF-500V
			C519	87-012-376-010	CAP,CER 470PF-500V
J351	S6-0G1-310-140	RCA JACK HTJ-035-28A	C520	87-010-271-080	CAP,E 1000-16V
J701	S6-021-010-200	JACK,RCA	C521	S6-2NF-C22-1M0	CAP,E 220-200V
		*** SWITCHES ***	C522	S0-2LT-52R-2M0	CAP,E 2.2-50V
			C523	S5-EZF-310-2M0	CAP,E 1000-25V
SW750	S5-042-01T-310	SW,TACT SKHVBED010	C524	S5-EZF-310-2M0	CAP,E 1000-25V
SW751	S5-042-01T-310	SW,TACT SKHVBED010	C527	S0-JLY-R7Q-2K0	CAP,470P-2KV
SW791	S5-042-01T-310	SW,TACT SKHVBED010	△ C530	SB-393-0M1-3M0	CAP,CER 0.001-250V
SW792	S5-042-01T-310	SW,TACT SKHVBED010	C531	87-010-618-010	CAP,E 2200-16V
SW793	S5-042-01T-310	SW,TACT SKHVBED010			*** DIODES ***
SW794	S5-042-01T-310	SW,TACT SKHVBED010	D401	S2-WT0-11E-100	DIODE,11E1-EIC
SW795	S5-042-01T-310	SW,TACT SKHVBED010	D410	87-017-931-010	ZENER,MTZJ5.6B
SW796	S5-042-01T-310	SW,TACT SKHVBED010	△ D411	S2-LTP-G06-J00	DIODE,RMPG06J
SW797	S5-042-01T-310	SW,TACT SKHVBED010	△ D413	S2-LTP-G06-J00	DIODE,RMPG06J
SW798	S5-042-01T-310	SW,TACT SKHVBED010	△ D501	S4-LZB-L06-L00	DIODE,GBL06L-6177
SW799	S5-042-01T-310	SW,TACT SKHVBED010	D502	S2-BT0-EG0-1C0	DIODE,EG-01C
			△ D505	S2-8T2-1DQ-N90	DIODE,21DQ09N-TA2B

ELECTRICAL REPLACEMENT PARTS LIST

REF.NO	PART NO.	DESCRIPTION	REF.NO	PART NO.	DESCRIPTION	
	D506	S2-LTP-G06-J00		CP401	S6-9X4-500-290	CONN PWB SIDE B05B-DVS
△	D508	S2-8T2-1DQ-N90		CP501	S6-973-200-390	CORD UX CONNECTOR
△	D509	S2-8T2-1DQ-N90		CP820	S6-9E2-D01-290	CONN,8283_1312_00_000
△	D510	S2-BTR-U2A-M00				
△	D511	S2-8T1-0EL-S20				*** FUSES ***
△	D512	S2-8T2-1DQ-N90				
	D515	87-002-743-080		CP803A	S6-7R1-050-190	HOLDER,WIRE 51052-0500
	D516	87-020-465-010				
	D517	87-A40-172-080		△ F501	S8-0PT-040-020	FUSE,4A-250V T
	D518	S2-BT0-EG0-1Z0		△ F502	S8-08T-1R6-020	FUSE,
△	D519	S2-8T2-1DQ-N90		FH501	S6-710-T00-060	HOLDER,FUSE EYF-52B
	D521	S2-BT0-EG0-1Z0		FH502	S6-710-T00-060	HOLDER,FUSE EYF-52B
	D523	87-020-465-010		FH503	S6-710-T00-060	HOLDER,FUSE EYF-52B
	D524	87-020-465-010		FH504	S6-710-T00-060	HOLDER,FUSE EYF-52B
	D526	87-020-465-010				*** RELAYS ***
	D527	87-020-465-010				
	D528	87-017-931-010				
	D529	87-020-465-010		△ RY501	S5-60V-201-150	RELAY,ALKS321
	D530	87-020-465-010				*** OTHERS ***
	D531	S2-BTR-U2Y-X00				
	D533	87-020-465-010				
	D534	87-020-465-010		EL002	S2-412-030-1A0	EYE LET XRY20X30BD
△	IC506	S0-025-004-500		△ ICP502	S8-3PC-050-020	MICRO FUSE,251005
	TH501	S8-R0A-140-M00		△ ICP504	S8-3PC-050-020	MICRO FUSE,251005
		DEGAUSS ELEMENT PTH451A140M21				CRT PWB ASS'Y
		*** ICS ***				*** RESISTORS ***
△	IC401	S0-3TD-804-000				
△	IC501	S2-BT0-670-700		△ R802	87-A00-164-090	RES,M 12K-2W
		IC,LA78040		△ R805	87-A00-164-090	RES,M 12K-2W
		IC,STR-F6707		△ R810	87-A00-164-090	RES,M 12K-2W
		*** TRANSISTORS ***				*** CAPACITORS ***
	Q405	SC-3T0-227-100				
	Q406	SD-UQ0-259-900				
	Q501	SC-3T0-290-900		C820	S0-ELT-D4R-7M0	CAP,E 4.7-250V 250YK4R7MTA
	Q502	SA-3T1-371-A00				*** TRANSISTORS ***
	Q503	SA-3T1-371-A00				
	Q504	89-318-154-080				
	Q505	SC-3T0-290-900		△ Q804	SC-3F0-421-700	TR,2SC4217(D,E)
	Q506	87-026-464-080		△ Q805	SC-3F0-421-700	TR,2SC4217(D,E)
	Q507	89-309-458-010		△ Q806	SC-3F0-421-700	TR,2SC4217(D,E)
	Q508	SB-3T0-089-200				*** COILS ***
	Q509	87-026-464-080				
	Q513	SN-YTB-030-010				
		TR,2SC2271(D,E)-AE				
		TR,2SD2599				
		TR,2SC2909		L801	S2-167-D10-1K0	COIL,100UH
		TR,2SA1371				*** CONNECTORS ***
		TR,2SA1371				
		TR,2SC1815Y				
		TR,2SC2909				
		TR,DTC114TS				
		TR,2SC945(C)				
		TR,2SB892				
		TR,DTC114TS				
		TR,DTC114E				
		*** COILS ***				
	B504	S2-4AT-036-550				
	B505	S2-4A8-407-C30		CP850	S6-9E2-501-290	CONN,PWB SIDE
		CORE,BEADS BL01RN1-A63T6				*** FUSES ***
		CORE,BL02RN2-R62T2				
	L401	87-003-143-010				
	L402	S2-210-000-130				
△	L501	S2-9K0-000-010		CP803B	S6-7R1-050-190	HOLDER,WIRE 51052-0500
△	L502	S2-9X0-000-840				*** CRT SOCKET ***
		COIL,LINEA ELH5L4112				
		FILTER,RB-20871				
		COIL,LINE FILTER SS28H-08350		△ J801	S6-6X1-200-140	SOCKET,CRT HPS320
	T401	S3-305-Y00-2S0				POWER SW PWB ASS'Y
		TRANS,H DRIVE 305Y002S				*** SWITCHES ***
		*** TRANSFORMERS ***				
△	FB401	S4-321-301-2R0				
△	T501	S4-812-906-640		△ SW501	S5-302-050-010	SW,PLUS SDDFC3056A
		TRANS,FLYBACK 3213012R				*** CONNECTORS ***
		TRANSFORMER,SW 81290664				
		*** VARIABLE RESISTORS ***				
	VR502	S1-163-L2B-TC0		CP504	S6-973-200-390	CORD UX CONNECTOR
		VOL,EVNCYAA03BY2				*** AC CORD ***
		*** CONNECTORS ***				

ELECTRICAL REPLACEMENT PARTS LIST

REF.NO	PART NO.	DESCRIPTION
△ CD501	S2-066-358-230	CORD AC 1206635823 *** OTHERS ***
CD502	S6-CPU-201-2A0	CORD CONN CPU2012A AND OTHERS *** OTHERS ***
CD801	S6-CU8-203-9A0	CORD CONN SM1098-009-1A *** CONNECTORS ***
CD1006	S2-2S0-408-040	CORD,1.25-4-83-C
CD4005	S2-2S0-614-010	CORD,1.25-6-138-C *** COILS ***
L001	S2-A6A-8A0-A10	CORE,FERRITE HF57T18.5*10*10
△ L503	S2-8F1-400-180	COIL,DEGAUSS 8F140018 *** OTHERS ***
CD354	S6-CH1-243-4A0	CORD CONN CH12434A
SP351	S7-0C5-330-080	SPEAKER,810-47-171
SP352	S7-0C5-330-080	SPEAKER,810-47-171
△ V801	S9-8Q1-404-960	CRT W/DY A34AGT13*07

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